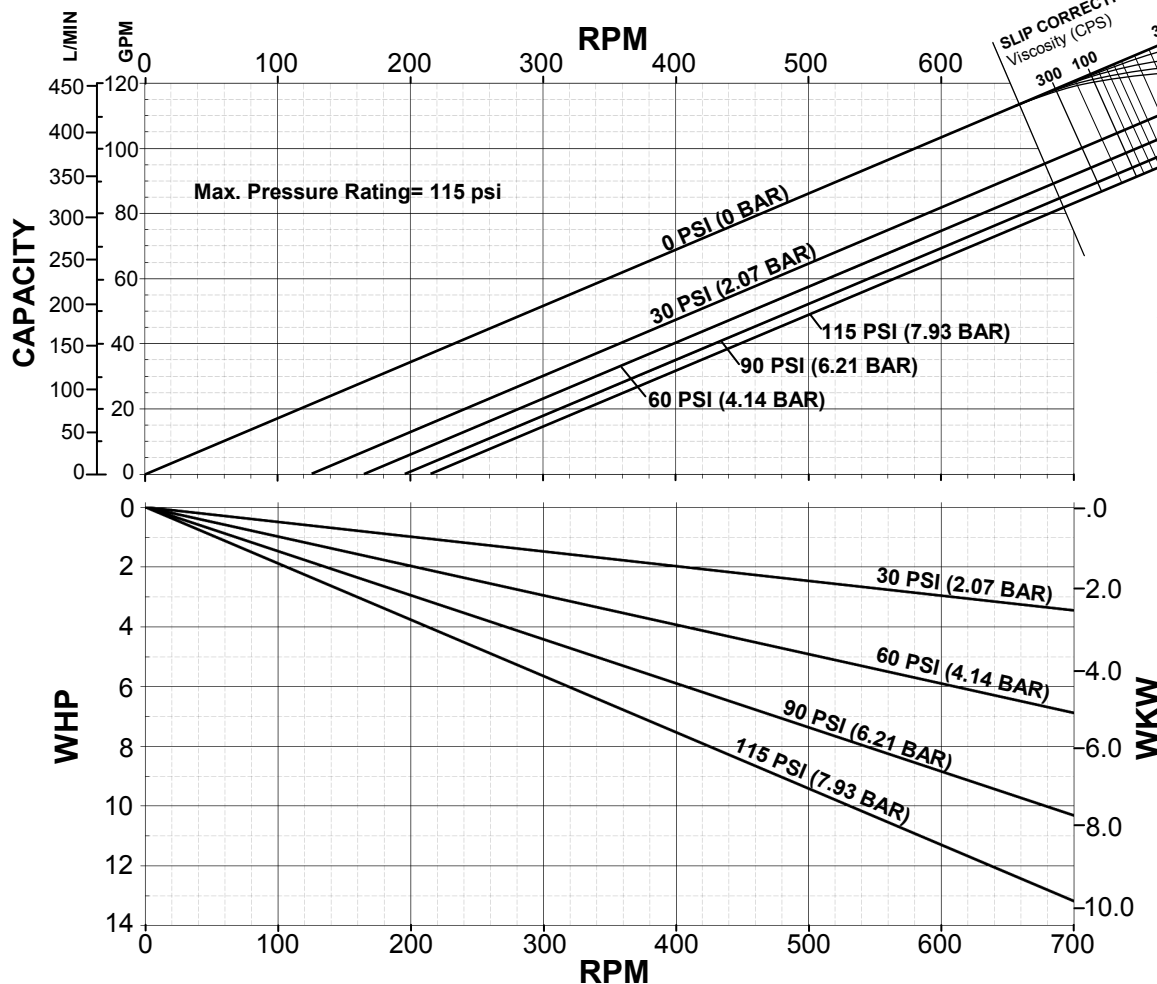


AL Series Positive Displacement Pumps



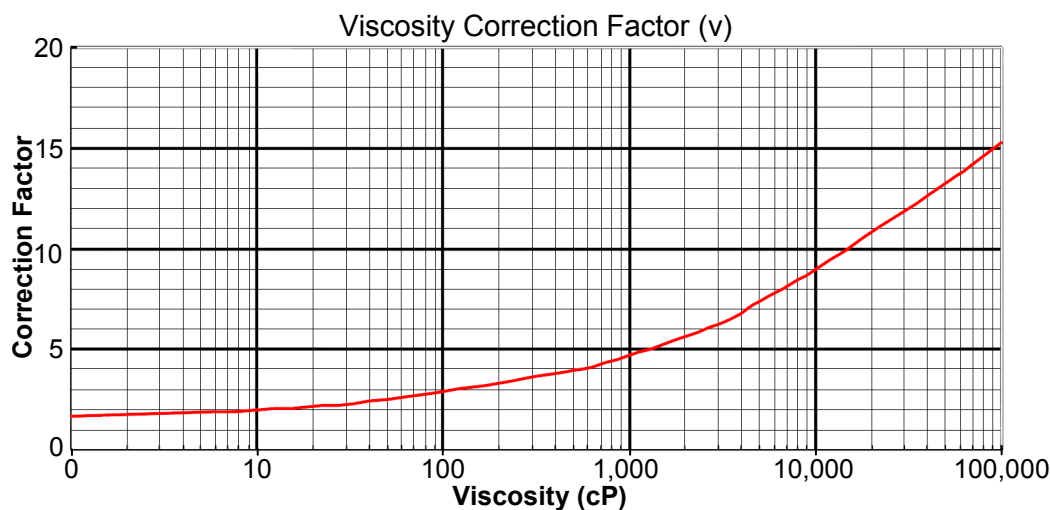
Ampco AL Series Model: **AL25**

Standard Clearances
Standard Port Size = 2.5"
Displacement =
0.164 Gal/Rev
(0.621 L/Rev)

Operating Specifications:

- 0-700 RPM Range
- 115 PSI (7.93 bar) Max. Pressure
- Temperature Range
-40 °F (-40°C) to
250 °F (121°C)

Subject to change without notice



(English units) **Total Power (HP)** = $(.0007 \times p + .0051 \times v) \times n \times c$

(Metric units) **Total Power (Kw)** = $\frac{(2 \times p + v) \times n \times c}{1000}$

Where: p = pressure (psi or bar)
v = viscosity correction factor (from graph)
n = speed (RPM)
c = displacement (G/rev. or L/rev from table below)

AL Series Model	25
C (G/rev)	.164
C (L/rev)	.621

Ampco Pumps Company

2045 West Mill Road
Glendale, WI 53209 USA
Phone: (800) 737-8671
(414) 643-1852

Website:
www.ampcopumps.com