We UVCare...



Application Optimized UV for Food & Beverage



www.Rodem.com | (800) 543-7312



Bioassayed
UV treatment for
Food & Beverage

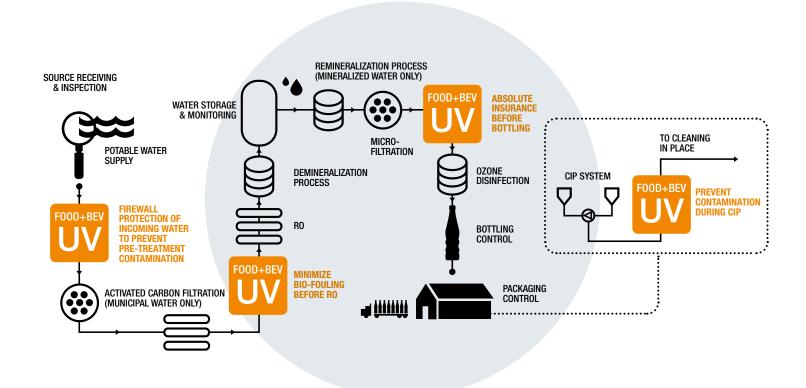
Our PureLine PQ IL systems are aimed specifically at providing third party bioassayed UV disinfection for product and process waters used in the food and beverage industry. By using a third party bioassayed UV system you can be certain that the UV dose being produced will disinfect the water, eliminate harmful microorganisms, reduce the bio-burden, protect against bio-fouling, lead to fewer CIP / SIP cycles and lower operating costs. Each system comes with a certified dry UV sensor allowing checking of UV performance. The UV sensor measures the germicidal output of the UV system and a UV dose read out makes it easy to monitor and log performance. The control system also has the ability to take flow and transmittance meter inputs and calculate the UV dose based on real time operating conditions.



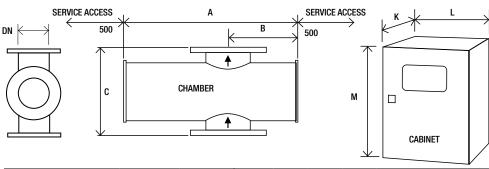




Potential locations of the PureLine PQ IL™ in bottled water processing line



KEY FEATURES	WHAT IT GIVES YOU	BENEFITS FOR YOU		
INTELLIGENCE				
Dry DVGW approved UV sensor measuring germicidal wavelengths	Continuous verification of performance with real time RED dose reading and in-built low dose warning	Easy to monitor and log system performance		
Flow and UV transmittance (UVT) meter inputs	Dose reading based on actual process conditions when meters are connected	Accurate UV dose reading guaranteed under wide range of operating conditions		
OPTIMIZATION				
Third party bioassayed UV systems tested in accordance with the USEPA UV Disinfection Guidance Manual	UV system dose equations and sizing have been independently derived	Confidence the system will perform as stated		
UV water disinfection	Protect your product and processes from microbiological contamination including chlorine resistant <i>Cryptosporidium</i> and <i>Giardia</i>	Does not affect taste and colour of final product		
	_	No chemicals		
	-	Protects pre-treatment equipment and RO filters from bio-fouling, reducing CIP frequency and downtime		
Designed for the food and beverage industry	FDA-approved materials used for all wetted parts	Industry compliant materials		
	Chamber with tri-clamp connections and < 0.8 µm internal finish	Sanitary design, designed to international standards		
	*Automatic wiper (quartz cleaning)	Self cleaning to maintain performance		
INTEGRATION				
Compact design	*Can be fitted to skids	Easy integration		
	Can be retrofitted to existing process			



Allow dimension L in front of cabinet for door opening and panel access.
M dimension includes the space for the cabinet mounting brackets but you need to allow space below the cabinet for cable entry and access (minimum of 9.8").
CC: Control cabinet, PC: Power cabinet

Attention: the optional cabinet with A/C is bigger. Ask for dimensions.
All dimensions are approximate for clearance purposes only. We have a policy of continuous product development, exact drawings are available on request. All specifications are subject to change without notification. Your distributor or our account manager can advise on correct sizing and specification requirements.

									-				
				Dimensi	ons (Inch	nes)						Approx we	ght (lb)
				Chambe	er			Cab.	Cabine	t (fan cool	ed) ^a	Chamber	Cabinet
Model Number	Max.power (kW)	No of lamps		А	В	С	DN	No***	K*	L	M**	Empty	Fan cooled
PureLine PQ IL 450	5.6		2	30.7	12.2	15.7	8	1	11.8	39.4	47.2	172	176
PureLine PQ IL 1000	11	4	4	30.7	12.2	15.7	8	1	11.8	39.4	47.2	172	220
PureLine PQ IL 4000	17.5	4	4	35.3	14.5	21.7	14	1	23.6	39.4	82.7	331	397
PureLine PQ IL 4500	26	(3	35.3	14.5	21.7	14	1	23.6	39.4	82.7	331	441
PureLine PQ IL 12000	39	(3	41.4	17.6	26.8	20	1 CC	15.7	23.6	78.7	529	287
								1 PC	23.6	47.2	82.7		573
PureLine PQ IL 14000	52	3	3	41.4	17.6	26.8	20	1 CC	15.7	23.6	78.7	529	287
								1 PC	23.6	47.2	82.7		639

UV CHAMBER	
Material:	StSt 316L / 1.4404
Internal finish:	< 0.8 µm Ra, welds ground out, electropolished and passivated
External finish:	Brushed to K280, electropolished and passivated
Process (mating) connections:	ANSI 150#
Drain connection:	Tri-clamp
Air vent connection:	Tri-clamp
End plate:	Removable end plate
Degree of protection:	IP54 equivalent to NEMA 12
UV lamp:	Medium pressure
Quartz sleeve:	Doped quartz (F240)
Number of UV lamps:	See table above
Expected lamp life:	12,000 hours
Temperature sensor:	Yes
UV sensor:	Dry DVGW compliant UV sensor (one per lamp)
Working fluid temperature:	33.8 to 140°F (unwiped: 33.8 to 176°F)
Maximum CIP temp:	203°F with cabinet electrically isolated
Hydrostatically pressure tested:	Yes
Chamber mounting:	Flow horizontal or vertical (lamps horizontal only)
Operating pressure:	10 bar (positive pressure only) (UK:6)
Seals:	EPDM, ADI free, EC 1935/2004, FDA 21 CFR 177.2600 approved

CFR 177.2600 approved
OPTIONS
Document Support Pack
Cabinet material: Stainless steel 304
Cabinet material: Stainless steel 304 with air conditioning (41-122°F), IP66 (NEMA 4x), relative humidity <95% non condensing*
Cabinet material: Stainless steel 316 with air conditioning slooping roof (41-122°F), IP66 (NEMA 4x), relative humidity <95% non condensing*
Operation and Maintenance manual and printed Installation and Commissioning manual in Chinese, English, French, German & Spanish
Flange options: PN16, ANSI 150, JIS, Table 'E', tri-clamp (PQ IL 450-1000 only)
Wiper: Automatic (electrically driven)
Lead length: 65.6 ft and 95.1 ft
In-field UV reference sensor kit
Bleed: Hygienic valve with tri-clamp connection

Operating pressure: 10 Bar
* See sales drawings for dimensions

OPTIONS (CONTINUED)
Aggressive water package: For 400 ppm to 20000 ppm chloride water
UL 508A shop apporval
Welder pack
Water leak detection: Detects water leaks from quartz sleeve
Water level sensor: UV chamber full water detection

CABINET (CONTROLLER OVTRONIC)			
Material:	Polyester coated carbon steel, RAL 7035		
Degree of protection:	IP54 (NEMA 12)		
Supply voltages:	PQ IL 450-1000: 200-277 V (+/-10%) (2ph L1,L2 or 1ph L1+N) PQ IL 4000-14000: 380-480 V (-5 to +10%), (3ph L1, L2, L3) 50/60 Hz		
Operating temperature range:	41°F to 95°F		
Relative humidity:	<85% non-condensing		
Cooling fans:	Yes		
Interconnecting cable:	32.8 ft		
Variable power:	Variable power (70% reduction from maximum ballast power)		
HMI / CONTROL			

HMI / CONTROL	
Display:	4 line LCD, indicating system status including alarms
Operating menu:	3 levels (2 with password protection)
Fault finding:	Event log
CUSTOMER OUTPUTS	
4-20 mA passive output:	UV dose, UV intensity, ballast power
VFC outputs:	Standby in remote, system standby, system cooling down, any trip, any warning, UV dose failure, system ready, wiper failure, lamp failure, water leak, water temperature warning, water or cabinet temperature alarm

	or capitics tomperature alarm
CUSTOMER INPUTS	
4-20 mA active or passive inputs:	Flow meter and UVT transmittance meter
VFC inputs:	Remote stop/start, remote reset, remote wipe, remote set power high

Modbus RS 485 serial RTU for SCADA connection

CE marked



Also available in our Food & Beverage product range...





Dechlorination and Chlorine Dioxide removal



PURELINE DO

Ozone removal and disinfection



PURELINE D

Disinfection as part of a multi barrier approach



PURELINE S

Sugar syrup disinfection







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