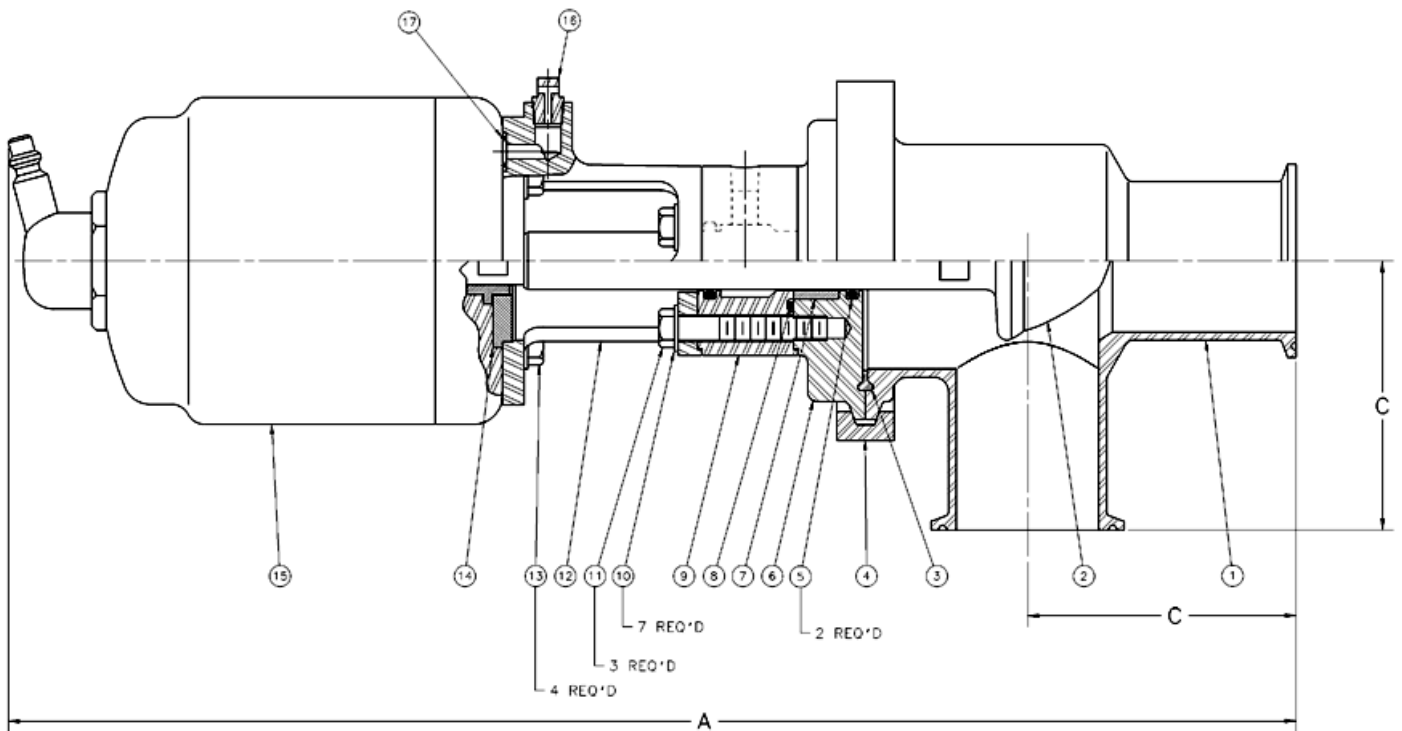


871W Shut Off Aseptic Valves 10-30 Replacement Parts

| Pos | Qty | Description | 1.5 | 2 | 2.5 | 3 |
|-------|-----|---------------------------|----------------|------------------|------------------|------------|
| 1 | 1 | Body-10 tee type | 770106 | 770107 | 770111 | 770116 |
| 1 | 1 | Body-30 cross type | 770269 | 770273 | 770275 | 770279 |
| 2 | 1 | Stem-Throttling (871) ... | 770752 | 772755 | 772555 | 772754 |
| 3 ● | 1 | Body Gasket-SFY | 750382 | 750382 | 750389 | 750398 |
| 3 ■ | 1 | Body Gasket-EPDM | 750383 | 750383 | 750390 | 750400 |
| 4 | 1 | Clamp | 270266 | 270266 | 270267 | 212211 |
| 5 ● | 2 | Stem O ring-SFY | 750077 | 750077 | 750077 | 750077 |
| 5 ■ | 2 | Stem O ring-EPDM | 750132 | 750132 | 750132 | 750132 |
| 6 | 1 | Bonnet | 750514 | 750514 | 751686 | 751687 |
| 7 ● | 1 | Roulon Stem Bushing ... | 761578 | 761578 | 761578 | 761578 |
| 8 ● | 1 | O ring-SFY | 751496 | 751496 | 751496 | 751496 |
| 8 ■ | 1 | O ring-EPDM | 9634048098 ... | 9634048098 | 9634048098 | 9634048098 |
| 9 | 1 | Spacer | 751488 | 751488 | 751488 | 751488 |
| 10 | 11 | Lockwasher | 189962 | 189962 | 189962 | 189962 |
| 11 | 3 | Screw | 180472 | 180472 | 180472 | 180472 |
| 12 | 1 | Yoke | 750224 | 750224 | 750224 | 750224 |
| 13 | 4 | Screw | 189773 | 189773 | 189773 | 189773 |
| 14 | 1 | Packing Retainer | 751659 | 751659 | 751659 | 751659 |
| 15 | 1 | Actuator | 750397 | 750397 | 750397 | 750397 |
| 16 | 1 | Vent Plug | 181256 | 181256 | 181256 | 181256 |
| 17 ●■ | 2 | O ring | 755388 | 755388 | 755388 | 755388 |

- Included in SFY Serv Kits
- Included in EPDM Serv Kits

| | 1.5 Ser Kit | 2 Ser Kit | 2.5 Ser Kit | 3 Ser Kit |
|------------|-------------|------------|-------------|------------|
| ●SFY | 9613990659 | 9613990659 | 9613990660 | 9613990661 |
| ■EPDM ... | 9613990656 | 9613990656 | 9613990657 | 9613990658 |



871 Series Actuator Replacement Parts

| Pos. | Qty. | Denomination | Code No. |
|------|------|-----------------------------|----------|
| 1 | 1 | Coupler | 764249 |
| 2 | ●1 | Gasket | 755451 |
| 3 | 1 | Sealing nut | 754328 |
| 4 | 1 | Cylinder | 750032 |
| 5 | 1 | Outer diaphragm clamp | 763805 |
| 6 | 1 | Body insert | 764088 |
| 7 | ●1 | Diaphragm | 763501 |
| 8 | 1 | Inner diaphragm clamp | 763753 |
| 9 | 1 | Adapter | 764089 |
| 10 | 1 | Spring | 750752 |
| 11 | 1 | Stem | 770737 |
| 12 | 1 | Bonnet | 751044 |
| 13 | 1 | Inner diaphragm guide | 763765 |
| 14 | 1 | Nut | 754265 |
| 15 | ●1 | Packing | 755461 |
| 16 | ●1 | Seal retainer | 751680 |

- Service kit 9613990170
- included in Service Kit

