



Pos.	Qty.	Description	25 Hp	30 Hp
1	1	Motor	284 TS	286 TS
2	1	Thrower	31460-0375-1	31460-0375-1
3	1	Pump casing	31438-0341-1	31438-0341-1
4	1	O-ring, EPDM (standard)	31438-0366-1	31438-0366-1
	1	O-ring, NBR	31438-0366-2	31438-0366-2
	1	O-ring, FPM	31438-0366-3	31438-0366-3
5	1	Cover 3", inlet / outlet + ISO-clamp	31438-0342-4	31438-0342-4
	1	SMS	31438-0342-2	31438-0342-2
6	3	Stud bolt	31457-0051-2	31457-0051-2
7	1	Handle	31438-0343-1	31438-0343-1
8	2	Handle	31438-0343-2	31438-0343-2
9	4	Screw	9611-99-1744	9611-99-1826
10	4	Spring washer	9611-99-1886	9611-99-1886
11	1	Shims 0.1mm	31460-0012-4	31460-0012-5
	1	Shims 0.5mm	31460-0011-4	31460-0011-5
12	1	Impeller	31438-0344-3	31438-0344-3
13	1	Impeller screw	31438-0345-1	31438-0345-1
14	1	Washer for impeller screw	9611-99-1746	9611-99-17
15	1	O-ring, EPDM (standard)	31438-0367-1	31438-0367
	1	O-ring, NBR	31438-0367-2	31438-0367-2
	1	O-ring, FPM	31438-0367-3	31438-0367-3
17	4	Cap nut	22185115	22185115
18	4	Spring washer	223107-22	223107-22
19	1	Support bars, left	31460-1288-4	31460-1288-4
20	1	Support bars, right	31460-1287-4	31460-1287-4
21	4	Leg	31460-1018-1	31460-1018-1
22	4	Screw	9611-99-1834	9611-99-1834
23	4	Screw	9611-99-1907	9611-99-1907
		Shaft seal complete, EPDM (standard)	31438-0300-1	31438-0300-1
		Shaft seal complete, NBR	31438-0300-2	31438-0300-2
		Shaft seal complete, FPM	31438-0300-3	31438-0300-3
24	1	Spring for shaft seal complete EPDM, NBR, and FPM	31438-0348-1	31438-0348-1
25	1	Washer	31438-0349-1	31438-0349-1
26	1	Rotating seal ring for shaft seal complete EPDM (standard), NBR, and FPM	31438-0350-1	31438-0350-1
27	1	Stationary seal ring for shaft seal complete EPDM, NBR, and FPM	31438-0351-1	31438-0351-1
28	1	O-ring for shaft seal complete EPDM (standard)	9611-99-2292	9611-99-2292
	1	O-ring for shaft seal complete, NBR	42155	42155
	1	O-ring for shaft seal complete, FPM	9611-99-2293	9611-99-2293
29	1	O-ring for shaft seal complete EPDM (standard)	9611-99-2175	9611-99-2175
	1	O-ring for shaft seal complete, NBR	9611-99-2176	9611-99-2176
	1	O-ring for shaft seal complete, FPM	9611-99-2177	9611-99-2177
Accessories (Delivered with the pump)				
	1	Key for hexagonal socket screw	66884	66884
	1	Impeller tool	31460-0050-1	31460-0050-1
	1	Shaft seal tool	31460-0416-1	31460-0416-1

Recommended Spare Parts: Pos. 4, 15 and complete shaft seal

Alfa Laval