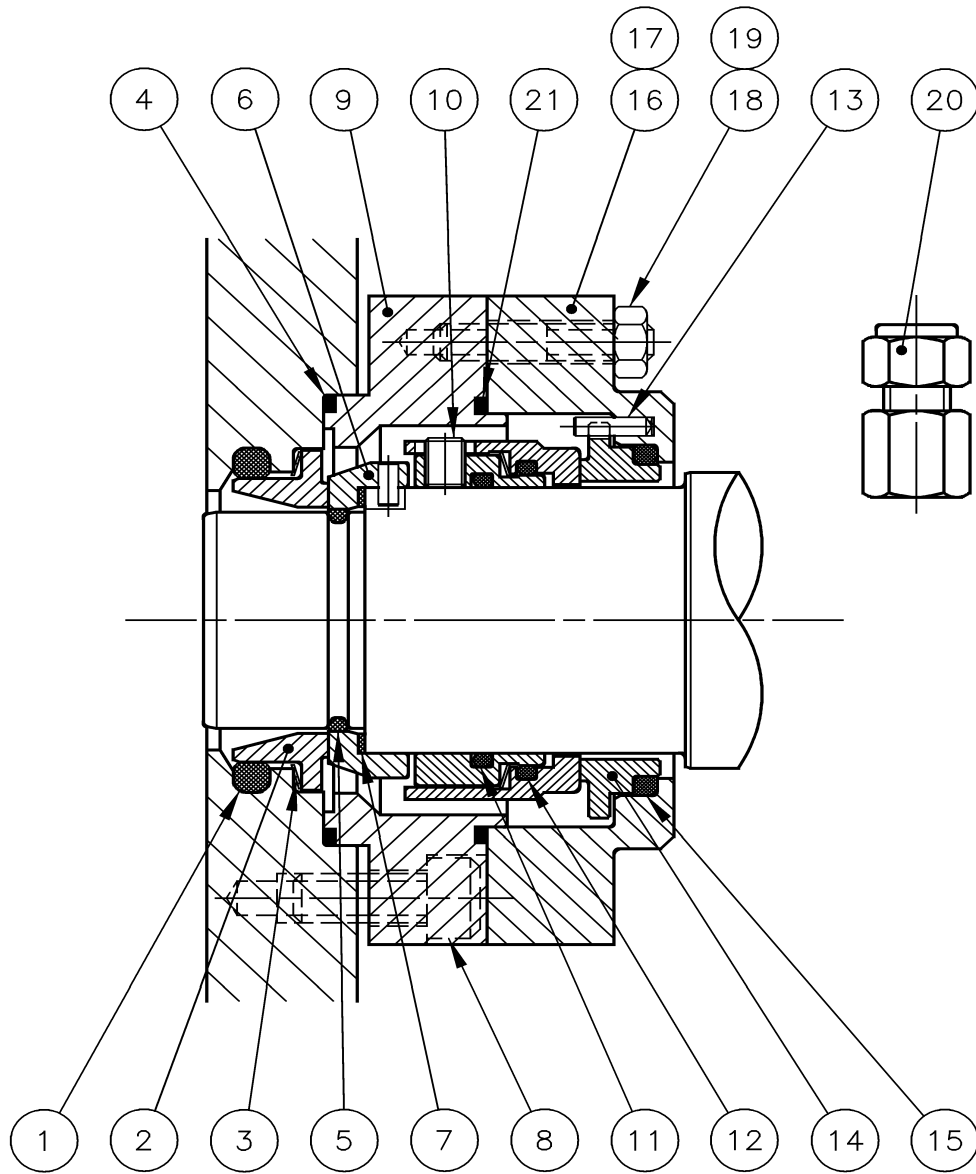


Hyclean Double Mechanical Seal - Exploded View Drawing



Hyclean Double Mechanical Seals (Complete) - SRU5 and SRU6 Pump Models

2 seals per pump. It is recommended to replace both sets of seals when wear dictates seal replacement.

Inboard Seal	Outboard Seal	Inboard Seal 'O' Ring	Outboard Seal 'O' Ring	SRU5	
				Part No.	Item No.
Silicon Carbide / Silicon Carbide	Stainless Steel / Inserted Carbon	NBR EPDM FPM	NBR EPDM FPM	7600.205N/145N 7600.205E/145E 7600.205V/145V	9630856647 9630059793 9630090273

Description	Drg. No.	Qty	SRU5		
			Part No.	Item No.	
'O' Ring, Housing, FPM	4, 21	4	5380.407	9630043063	
Screw, Inner Housing	8	4	5990.022	9630024618	
Seal Housing, Inner	9	2	5265.439	9630059925	
Pin	13	6	5180.016	9630031422	
Seal Housing, Outer, NPT, LH	16	1	GHPD-RF (vert port)	5265.440LB	9630059926
			GHPD-RF & SRU (horiz port)	5265.477LB	9630059928
Seal Housing, Outer, NPT, SRU (vert port)	17	1	5265.515B	9630097032	
Seal Housing, Outer, NPT, RH			GHPD-RF (vert port)	5265.440RB	9630059927
			5265.477RB	9630059929	
Nut, seal housing stud	18	6	5330.003	9630024057	
Stud, seal housing	19	6	6350.031	9630022085	
Stud coupling NPT (GHPD & SRU horiz port)	20	2	5192.049B	9630026551	

Inboard Seal	Outboard Seal	Inboard Seal 'O' Ring	Outboard Seal 'O' Ring	SRU6	
				Part No.	Item No.
Silicon Carbide / Silicon Carbide	Stainless Steel / Inserted Carbon	NBR EPDM FPM	NBR EPDM FPM	7600.206N/146N 7600.206E/146E 7600.206V/146V	9630125382 9630059932 9630856577

Description	Drg. No.	Qty	SRU6		
			Part No.	Item No.	
'O' Ring, Housing, FPM	4, 21	4	5380.292	9630031929	
Screw, Inner Housing	8	4	5990.038	9630027137	
Seal Housing, Inner	9	2	5265.442	9630060053	
Pin	13	6	5180.015	9630029653	
Seal Housing, Outer, NPT, LH	16	1	(horizontal port)	5265.478LB	9630060057
Seal Housing, Outer, NPT			(vertical port)	5265.443B	9630060055
Seal Housing, Outer, NPT, RH	17	1	5265.478RB	9630060058	
Nut, seal housing stud	18	6	5330.000	9630024051	
Stud, seal housing	19	6	6350.105	9630027485	
Stud coupling NPT	20	2	5192.049B	9630026551	