



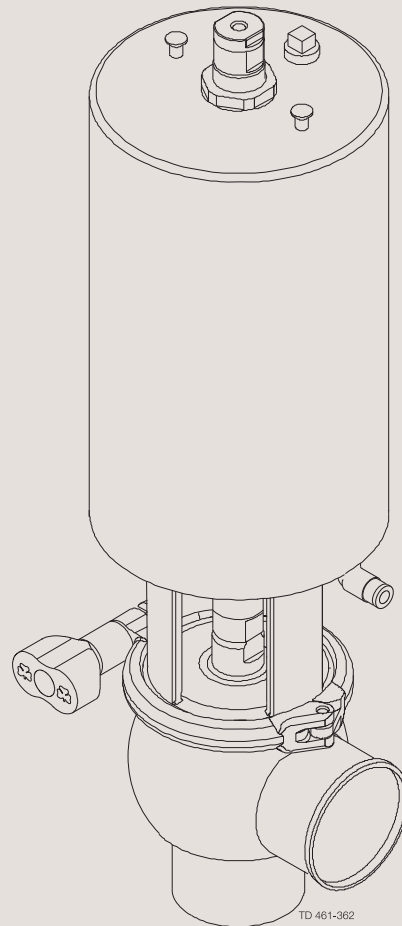
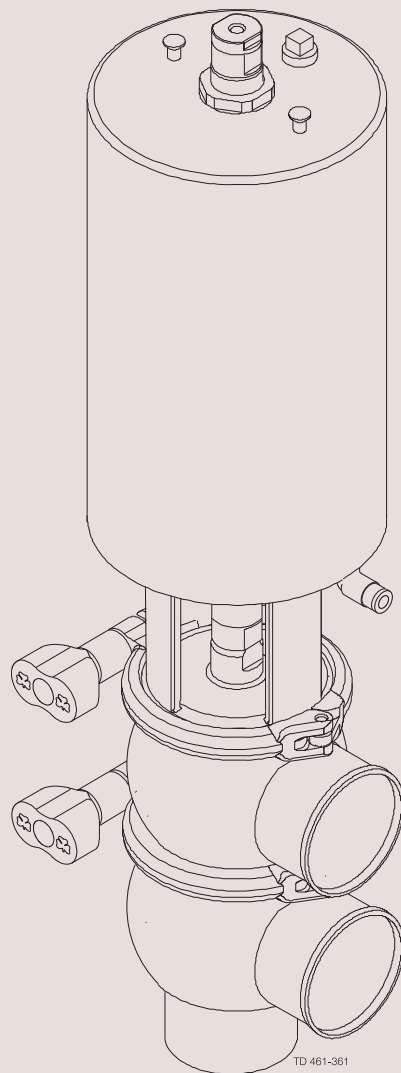
# RODEM®

PROCESS EQUIPMENT

[www.rodem.com](http://www.rodem.com) 800-543-7312

## Instruction Manual

### Unique 7000 Series - Long Stroke



ESE00220-ENUS4

2014-12

Original manual



The information herein is correct at the time of issue but may be subject to change without prior notice

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# 1 EC Declaration of Conformity

Revision of Declaration of Conformity 2009-12-29

The Designated Company

Alfa Laval Kolding A/S

Company Name

Albuen 31, DK-6000 Kolding, Denmark

Address

+45 79 32 22 00

Phone No.

hereby declare that

Valve

Designation

Unique 7000 LS PN10

Type

From serial number 5099880 to 29999999999

is in conformity with the following directive with amendments:

- Machinery Directive 2006/42/EC
- Regulation (EC) No 1935/2004
- Pressure Equipment Directive 97/23/EC category 1 and subjected to assessment procedure Module A.

The person authorised to compile the technical file is the signer of this document

QHSE Manager, Quality, Health and safety & Environment

Title

Annie Dahl

Name

Kolding

Place

2013-12-03

Date

*Annie Dahl*

Signature



*Unsafe practices and other important information are emphasized in this manual.  
Warnings are emphasized by means of special signs.*

---

### 2.1 Important information

---

**Always read the manual before using the valve!**

**WARNING**

Indicates that special procedures must be followed to avoid serious personal injury.

**CAUTION**

Indicates that special procedures must be followed to avoid damage to the valve.

**NOTE**

Indicates important information to simplify or clarify procedures.

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### 2.2 Warning signs

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General warning:



Caustic agents:



## 2 Safety

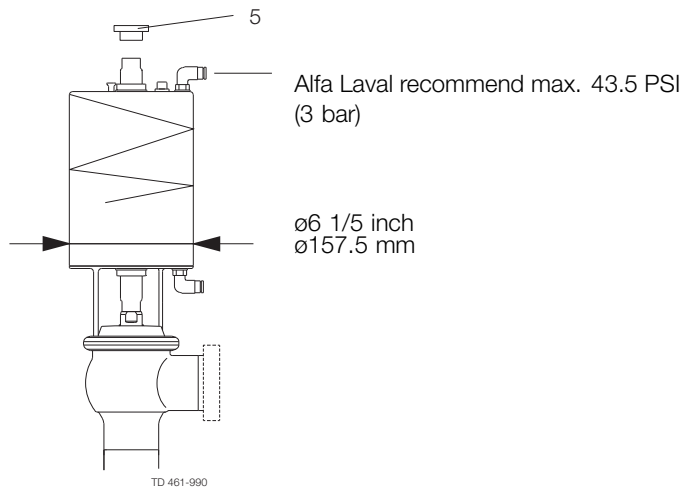
All warnings in the manual are summarized on this page.

Pay special attention to the instructions below so that severe personal injury and/or damage to the valve are avoided.

### 2.3 Safety precautions

#### Actuators marked with year 2012 (New actuator design):

Alfa Laval recommend only to use 43.5 PSI (3 bar) support air on the spring side in all the Unique 7000 actuators, to ensure 145 PSI (10 bar) product pressure without leakage. Plastic adapter (Pos. 5) is always used on the new design.



#### Actuators marked with year 2006-2011 (old actuator design):

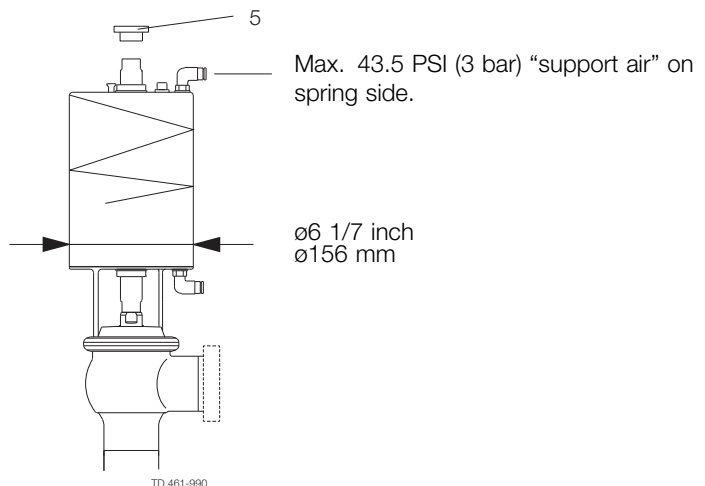


#### WARNING!

When using “support air” on spring side in all the Unique 7000 actuators, the pressure must **NOT** exceed 43.5 PSI (3 bar).

When using Unique 7000 actuators with OD156 mm with support air, **always** use the “steel adapter” (pos. 5). Tighten the “steel adapter” with torque of 21 lbf-ft (30 Nm) and use Loctite 243.

The actuator with OD156 mm is mainly used on valves ISO76/DN80 – ISO101/DN100. The outer actuator diameter = ø6 1/7 inch (156 mm).



---

*All warnings in the manual are summarized on this page.*

*Pay special attention to the instructions below so that severe personal injury and/or damage to the valve are avoided.*

---

### Installation:

**Always** read the technical data thoroughly (See chapter 6 Technical data)

**Always** release compressed air after use

**Never** touch the moving parts if the actuator is supplied with compressed air

**Never** touch the valve or the pipelines when processing hot liquids or when sterilizing

**Never** dismantle the valve with valve and pipelines under pressure

**Never** dismantle the valve when it is hot



---

### Operation:

**Never** dismantle the valve with valve and pipelines under pressure

**Never** dismantle the valve when it is hot

**Always** read the technical data thoroughly (See chapter 6 Technical data)

**Always** release compressed air after use

**Never** touch the valve or the pipelines when processing hot liquids or when sterilizing

**Never** touch the moving parts if the actuator is supplied with compressed air

**Always** rinse well with clean water after the cleaning

**Always** handle lye and acid with great care



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### Maintenance:

**Always** read the technical data thoroughly (See chapter 6 Technical data)

**Always** release compressed air after use

**Never** service the valve when it is hot

**Never** service the valve with valve and pipelines under pressure

**Never** stick your fingers through the valve ports if the actuator is supplied with compressed air

**Never** touch the moving parts if the actuator is supplied with compressed air



### 3 Installation

The instruction manual is part of the delivery. Study the instructions carefully.

The items refer to parts list and service kits section.

The valve is supplied as separate parts as standard (for welding).

The valve is assembled before delivery, if it is supplied with fittings.

#### 3.1 Unpacking/delivery

##### Step 1

###### CAUTION

Alfa Laval cannot be held responsible for incorrect unpacking.

###### Check the delivery for:

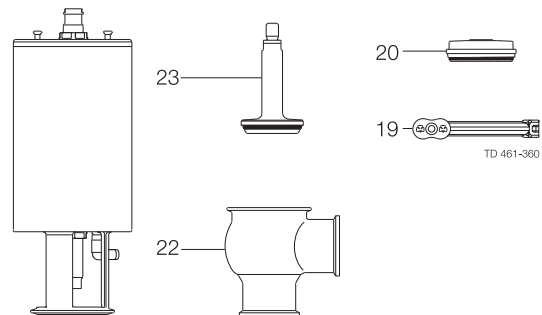
1. Complete valve, shut off valve or change-over valve (see steps 2a and 2b).
2. Delivery note.
3. Instruction manual.

##### Step 2

###### 2a

###### Shut-off valve:

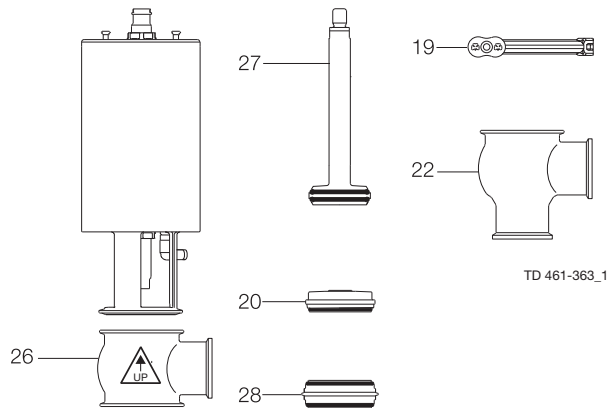
1. Complete actuator.
2. Bonnet (20).
3. Clamp (19).
4. Valve plug (23).
5. Valve body (22).



###### 2b

###### Change-over valve:

1. Complete actuator.
2. Bonnet (20).
3. 2 x clamp (19).
4. Valve plug (27).
5. Lower valve body (22).
6. Valve seat (28).
7. Upper valve body (26).



##### Step 3

Remove possible packing materials from the valve/valve parts.

Inspect the valve/valve parts for visible transport damages.

Avoid damaging the valve/valve parts.



Study the instructions carefully and pay special attention to the warnings!  
The valve has welding ends as standard but can also be supplied with fittings.

## 3.2 General installation

### Step 1



**Always** read the technical data thoroughly.  
See chapter 6 Technical data



**Always** release compressed air after use.

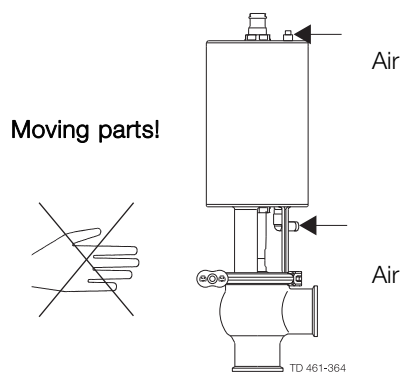
### CAUTION

Alfa Laval cannot be held responsible for incorrect installation.

### Step 2



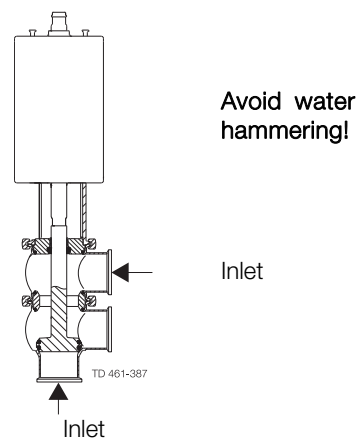
**Never** touch the moving parts if the actuator is supplied with compressed air.



### Step 3

It is recommended to install the valve so that the flow is against the closing direction to avoid water hammer.

Shock in the actuator must **never** occur.

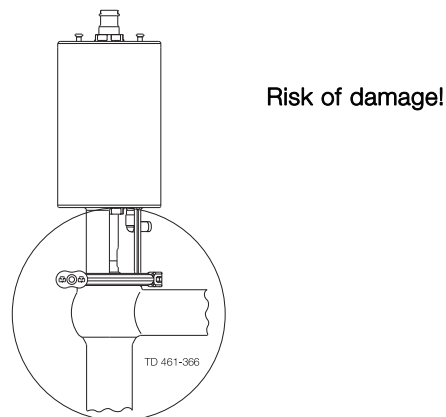


### Step 4

Avoid stressing the valve.

**Pay special attention to:**

- Vibrations.
- Thermal expansion of the pipelines.
- Excessive welding.
- Overloading of the pipelines.



### 3 Installation

Study the instructions carefully.

The valve is supplied as separate parts to facilitate the welding.

The items refer to the parts list and service kits section.

Check the valve for smooth operation after welding.

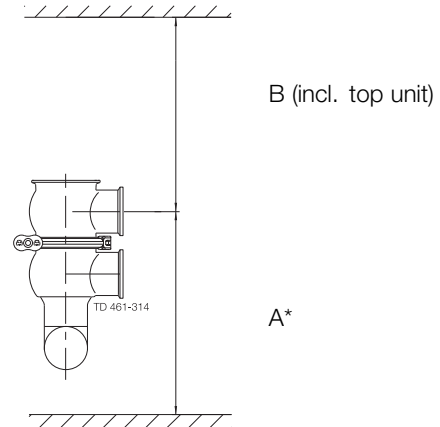
#### 3.3 Welding

##### Step 1

**Always** install valves with more than one valve body so that the seals between the valve bodies can be replaced. Do not weld more than one valve body into the system.

Valve size	A (inch)	B (inch)
1 1/2"	*	30.7
2"	*	31.5
2 1/2"	*	31.1
3"	*	35.8
4"	*	35.4

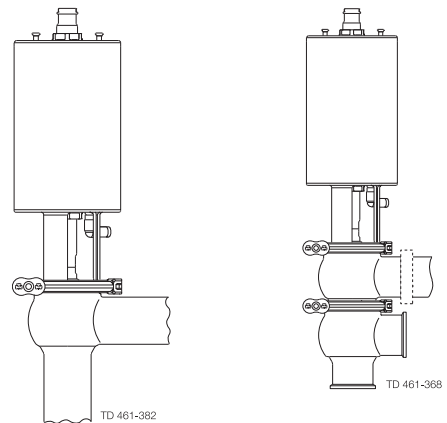
\* Depending on body combination and piping solution.



##### Step 2

Assemble the valve in accordance with the steps on page 20.

**Pay special attention to the warnings!**

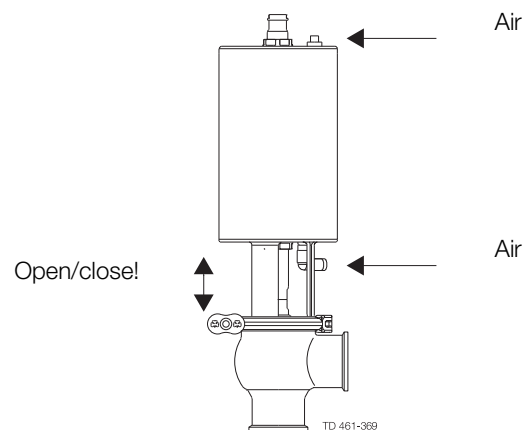


##### Step 3

**Pre-use check:**

1. Supply compressed air to the actuator.
2. Open and close the valve several times to ensure that it operates smoothly.

**Pay special attention to the warnings!**



*Study the instructions carefully.*

*The valve is supplied as separate parts to facilitate the welding.*

*The items refer to the parts list and service kits section.*

*Check the valve for smooth operation after welding.*

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### 3.4 Recycling information

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- **Unpacking**

- Packing material consists of wood, plastics, cardboard boxes and in some cases metal straps
- Wood and cardboard boxes can be reused, recycled or used for energy recovery
- Plastics should be recycled or burnt at a licensed waste incineration plant
- Metal straps should be sent for material recycling

- **Maintenance**

- During maintenance oil and wear parts in the machine are replaced
- All metal parts should be sent for material recycling
- Worn out or defective electronic parts should be sent to a licensed handler for material recycling
- Oil and all non metal wear parts must be taken care of in agreement with local regulations

- **Scrapping**

- At end of use, the equipment shall be recycled according to relevant, local regulations. Beside the equipment itself, any hazardous residues from the process liquid must be considered and dealt with in a proper manner. When in doubt, or in the absence of local regulations, please contact the local Alfa Laval sales company
-

## 4 Operation

Study the instructions carefully and pay special attention to the warnings!  
Ensure that the valve operates smoothly.  
The items refer to the parts list and service kits section.

### 4.1 Operation

#### Step 1



**Always** read the technical data thoroughly.  
See chapter 6 Technical data



**Always** release compressed air after use.

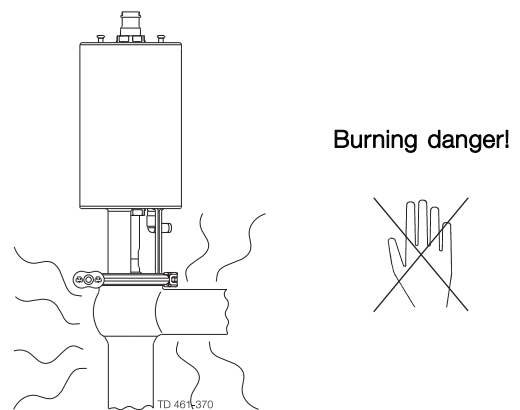
#### CAUTION

Alfa Laval cannot be held responsible for incorrect operation.

#### Step 2



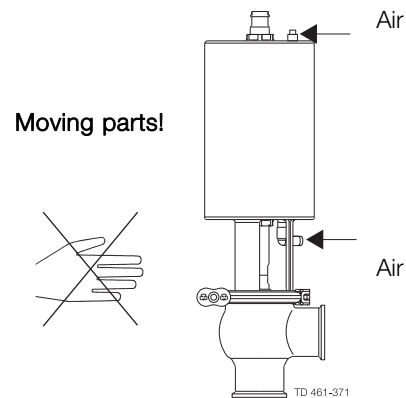
**Never** touch the valve or the pipelines when processing hot liquids or when sterilising.



#### Step 3



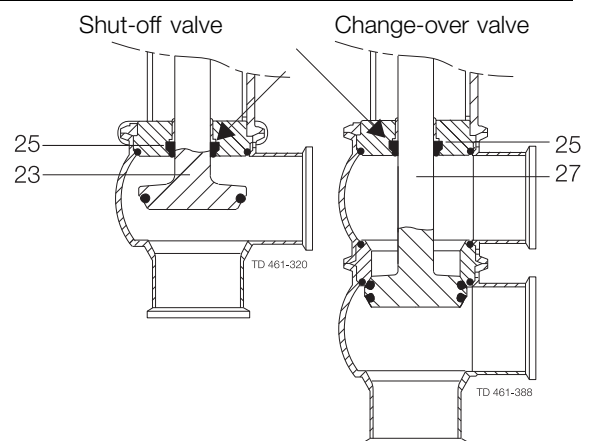
**Never** touch the moving parts if the actuator is supplied with compressed air.



#### Step 4

##### Lubrication of valves:

1. Ensure smooth movement between lip seal (25) and plug stem (23, 27).
2. Lubricate with Klüber Paraliq GTE 703 if necessary (see section 4.1).



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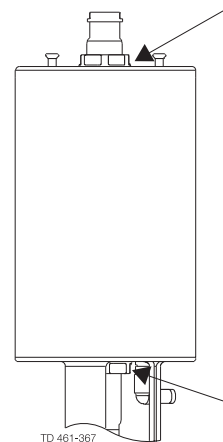
*Study the instructions carefully and pay special attention to the warnings!  
Ensure that the valve operates smoothly.  
The items refer to the parts list and service kits section.*

---

### Step 5

#### Lubrication of actuator

1. Ensure smooth movement of the actuator (the actuator is lubricated before delivery).
2. Lubricate with Molykote Longterm 2 plus if necessary.



## 4 Operation

Pay attention to possible faults. Study the instructions carefully.  
The items refer to the parts list and service kits section.

### 4.2 Troubleshooting

#### NOTE!

Study the maintenance instructions carefully before replacing worn parts. - See section 4.1!

Problem	Cause/result	Repair
External product leakage	Worn or product affected lip seal and/or O-ring	<ul style="list-style-type: none"><li>- Replace the seals</li><li>- Replace with seals of a different rubber grade</li></ul>
Internal product leakage	<ul style="list-style-type: none"><li>- Worn or product affected plug seal</li><li>- Product deposits on the seat and/or plug</li><li>- Product pressure exceeds actuator specification</li></ul>	<ul style="list-style-type: none"><li>- Replace the seal</li><li>- Replace with a seal of a different rubber grade</li><li>- Frequent cleaning</li><li>- Replace with a high pressure actuator</li><li>- Use auxiliary air on the spring side (do not exceed 3 bar)</li><li>- Reduce product pressure</li></ul>
Water hammer	The flow direction is the same as the closing direction	<ul style="list-style-type: none"><li>- The flow direction should be against the closing direction</li><li>- Throttle air release of solenoid in top unit</li></ul>
The valve does not open/close	Product pressure exceeds actuator specification	<ul style="list-style-type: none"><li>- Replace with a high pressure actuator</li><li>- Use auxiliary air on the spring side</li><li>- Reduce product pressure</li></ul>

The valve is designed for cleaning in place (CIP). CIP = Cleaning In Place.  
 Study the instructions carefully and pay special attention to the warnings!  
 NaOH = Caustic Soda.  
 HNO<sub>3</sub> = Nitric acid.

### 4.3 Recommended cleaning

#### Step 1



**Always** handle lye and acid with great care.

**Caustic danger!**



**Always** use rubber gloves!

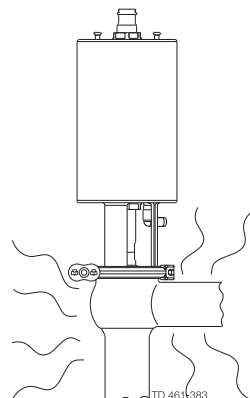


**Always** use protective goggles!

#### Step 2



**Never** touch the valve or the pipelines when sterilising.



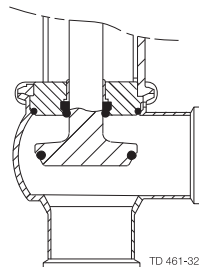
**Burning danger!**



#### Step 3

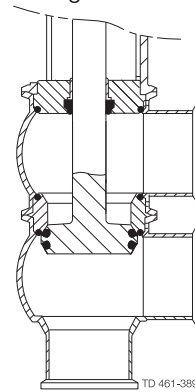
Clean the plug and the seats correctly.  
**Pay special attention to the warnings!**  
 Lift and lower valve plug momentarily!

Shut-off valve



TD 461-324

Change-over valve



TD 461-389

#### Step 4

**Examples of cleaning agents:**

Use clean water, free from chlorides.

1. 1% by weight NaOH at 158° F

$$\begin{array}{|c|} \hline 2.2 \text{ lb} \\ \hline \text{NaOH} \\ \hline \end{array} + \begin{array}{|c|} \hline 26.4 \text{ gal} \\ \hline \text{water} \\ \hline \end{array} = \text{Cleaning agent.}$$

$$\begin{array}{|c|} \hline 0.6 \text{ gal} \\ \hline 33\% \text{ NaOH} \\ \hline \end{array} + \begin{array}{|c|} \hline 26.4 \text{ gal} \\ \hline \text{water} \\ \hline \end{array} = \text{Cleaning agent.}$$

2. 0.5% by weight HNO<sub>3</sub> at 158° F

$$\begin{array}{|c|} \hline 0.2 \text{ gal} \\ \hline 53\% \text{ HNO}_3 \\ \hline \end{array} + \begin{array}{|c|} \hline 26.4 \text{ gal} \\ \hline \text{water} \\ \hline \end{array} = \text{Cleaning agent.}$$

## 4 Operation

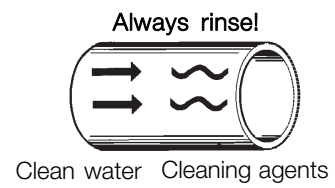
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The valve is designed for cleaning in place (CIP). CIP = Cleaning In Place.  
Study the instructions carefully and pay special attention to the warnings!  
NaOH = Caustic Soda.  
HNO<sub>3</sub> = Nitric acid.

---

### Step 5

1. Avoid excessive concentration of the cleaning agent.
2. Adjust the cleaning flow to the process.
3. **Always** rinse well with clean water after the cleaning.



### Step 6

#### NOTE

The cleaning agents must be stored/disposed of in accordance with current regulations/directives.

---



Maintain the valve regularly.  
Study the instructions carefully and pay special attention to the warnings!  
Always keep spare rubber seals and lip seals in stock.

5.1 General maintenance

Step 1



Always read the technical data thoroughly.  
See chapter 5.



Always release compressed air after use.

NOTE

All scrap must be stored/discharged in accordance with current rules/directives.

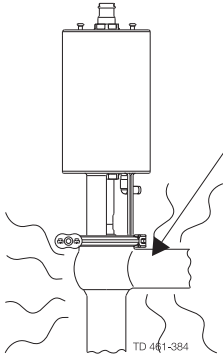
Step 2



Never service the valve when it is hot.

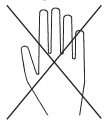


Never service the valve with valve and pipelines under pressure.



Atmospheric pressure required!

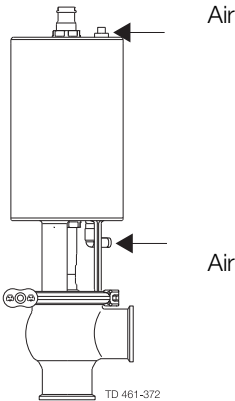
Burning danger!



Step 3



Never stick your fingers through the valve ports if the actuator is supplied with compressed air.



Air

Air

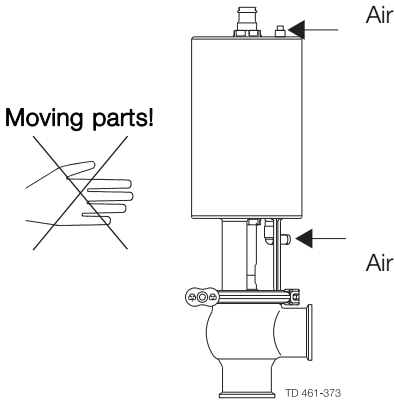
Cutting danger!



Step 4



Never touch the moving parts if the actuator is supplied with compressed air.



Moving parts!

Air

Air

## 5 Maintenance

Maintain the valve regularly.

Study the instructions carefully and pay special attention to the warnings!

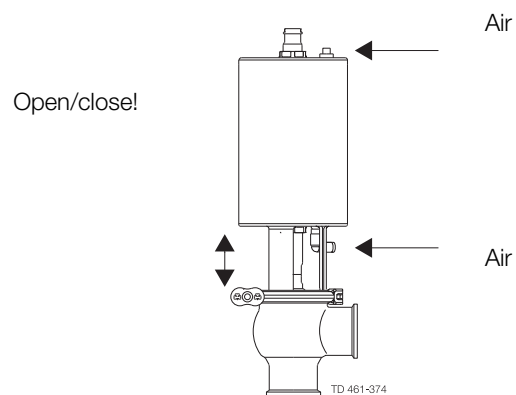
Always keep spare rubber seals and lip seals in stock.

Below are some guidelines for maintenance and lubrication intervals. Please note that the guidelines are for normal working conditions in one shift.

	Product wetted seals	Actuator bushings complete
Preventive maintenance	Replace after 12 months depending on working conditions	Replace after 5 years depending on working conditions
Maintenance after leakage (leakage normally starts slowly)	Replace at the end of the day	Replace when possible
Planned maintenance	<ul style="list-style-type: none"> <li>- Regular inspection for leakage and smooth operation</li> <li>- Keep a record of the valve</li> <li>- Use the statistics for planning of inspections</li> </ul> <b>Replace after leakage</b>	<ul style="list-style-type: none"> <li>- Regular inspection for leakage and smooth operation</li> <li>- Keep a record of the actuator</li> <li>- Use the statistics for planning of inspections</li> </ul> <b>Replace after leakage</b>
Lubrication	<b>Before fitting</b> Klüber Paraliq GTE 703 or similar USDA H1 approved oil/grease	<b>Before fitting</b> Molykote Longterm 2 plus

### Pre-use check:

1. Supply compressed air to the actuator.
  2. Open and close the valve several times to ensure that it operates smoothly.
- Pay special attention to the warnings!**



**Recommended spare parts**  
 Service kits (see chapter 6)

Study the instructions carefully. The items refer to the parts list and service kits section. Handle scrap correctly.

NC = Normally closed.

NO = Normally open.

A/A = Air/air activated.

### 5.2 Dismantling the valve

#### Step 1

##### 1a

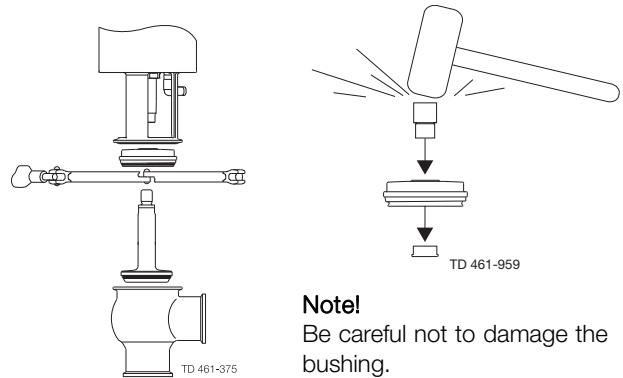
##### Shut-off valve:

1. Supply compressed air to the actuator (only NC).
2. Loosen and remove clamp.
3. Release compressed air (only NC).
4. Lift away the actuator.
5. Unscrew and remove valve plug.
6. Remove O-ring, lip seal and bushing in bonnet.  
(Use bushing tool and rubber mallet).

**Note!** Be careful not to damage the bushing.

**Pay special attention to the warnings!**

**Note!** For plug seal replacement please see page 20.



**Note!**

Be careful not to damage the bushing.

##### 1b

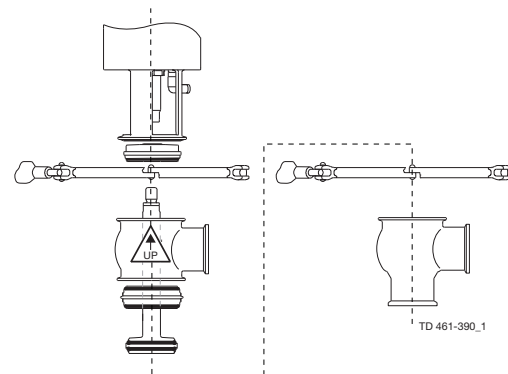
##### Change-over valve:

1. Supply compressed air to the actuator (only NC).
2. Loosen and remove lower clamp.
3. Release compressed air (only NC).
4. Lift away the actuator and upper valve body.
5. Supply compressed air to the actuator (only NO).
6. Unscrew and remove valve plug.
7. Release compressed air (only NO).
8. Remove seat and O-rings.
9. Loosen and remove upper clamp.
10. Remove upper valve body.
11. Remove O-ring, lip seal and bushing in bonnet.  
(Use bushing tool and rubber mallet.  
See drawing, step 1a).

**Note!** Be careful not to damage the bushing.

**Pay special attention to the warnings!**

**Note!** For plug seal replacement please see page 20.



## 5 Maintenance

Study the instructions carefully.

The items refer to the parts list and service kits section. Handle scrap correctly.

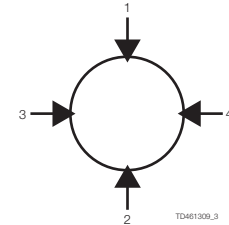
AVA = Air/air activated.

Service tool: See Spare Parts.

### 5.3 Elastomer and TR2 seal ring replacement

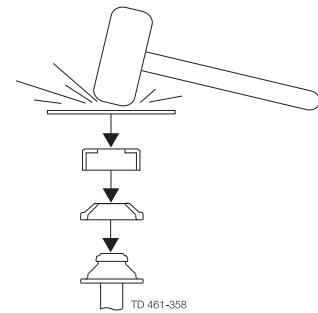
#### Elastomer seal ring replacement

1. Remove old seal ring using a knife, screwdriver or similar.  
Be careful not to damage metal parts.
2. Pre-mount plug seal without pressing it into the groove.
3. Squeeze plug seal into the groove using opposite pressure points.
4. Release compressed air behind plug seal.



#### TR2 seal ring replacement

1. Place the plug element on a firm support.
2. Using a utility knife, partially AND CAREFULLY cut through the upper ring portion of the TR2 plug avoiding contact with stainless steel stem.
3. Force apart both cut ends of the plug for removal from stem.
4. TR2 plugs are installed by applying uniform pressure on all sides.  
(Pressure can be applied by using the seat assembly tool.)
5. Using a piece of metal and a rubber mallet, place a precise tab to make the TR2 plug snap on to the stem. Reverse the tool and tab again to secure proper fit.
6. Examine seat assembly to be sure the TR2 plug is properly mounted, holding the seat assembly in one hand - rotate the TR2 plug.  
(For proper CIP cleaning the TR2 plug should turn freely on the stem.)



For more explicit instructions, please refer to the maintenance video.

### 5.4 Assembly of valve

Reverse order of 5.2, Dismantling of valve.

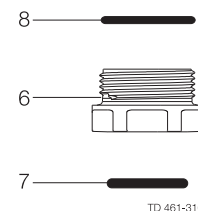
Lubricate O-ring (21) and lip seal (25) with Klüber Paraliq GTE 703.

Remember to tighten spindle and plug with a torque  $M = 23 \text{ lbf-ft}$  (30 Nm) (Use two 17 mm spanners)

If there are vibrations in the pipeline Alfa Laval recommend to use loctite nr. 243.

### 5.5 Actuator bushing replacement

1. Unscrew and remove top and bottom bushings with O-rings.
2. Lubricate O-rings with Molykote Longterm 2 plus before fitting.
3. Fit bushings and O-rings. Tighten brushing with a torque = 7 lbf-ft (10Nm).  
Be careful not to overtighten.



*It is important to observe the technical data during installation, operation and maintenance.  
Inform the personnel about the technical data.*

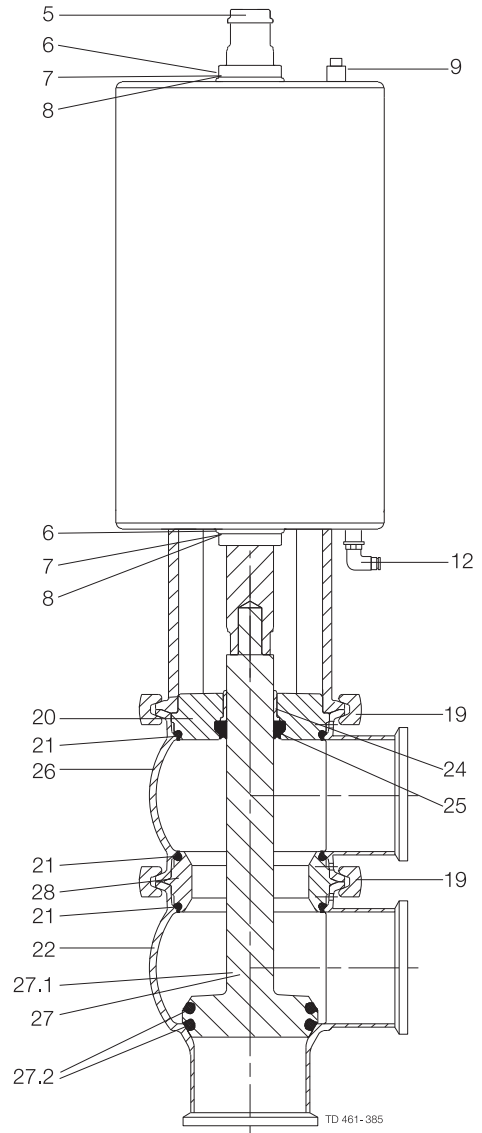
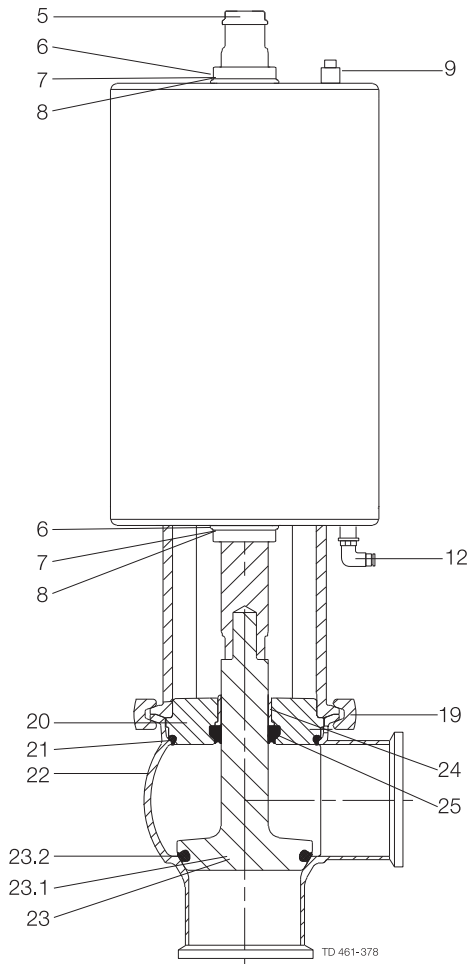
### 6.1 Technical data

<b>Data - valve/actuator</b>	
Max. product pressure	145 PSI (1000 kPa) (10 bar)
Min. product pressure	Full vacuum (depending on product specifications)
Temperature range	14° F to + 284° F (standard EPDM seal)
Air pressure, actuator	72.5 to 101.5 PSI (500 to 700 kPa) (5 to 7 bar)
<b>Materials - valve/actuator</b>	
Product wetted steel parts	AISI 316L (internal Ra < 32 µ inch)
Other steel parts	AISI 304
Plug seal	PTFE (TR2) (standard)
Optional product wetted seals	EPDM, HNBR and FPM
Other product wetted seals	EPDM (standard)
Optional product wetted seals	HNBR and FPM
Other seals	NBR

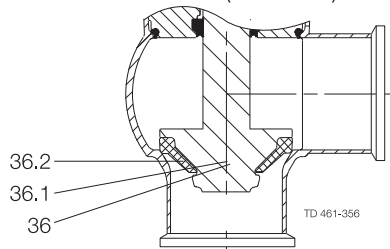
## 7 Parts list and Service Kits

For parts lists please see section 6.1. The drawings include all items.

### 7.1 Drawing

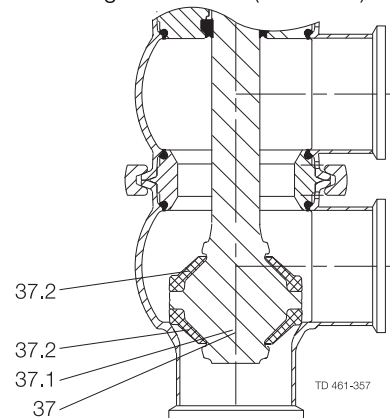


Shut-off valve (elastomer)



Shut-off valve (TR2)

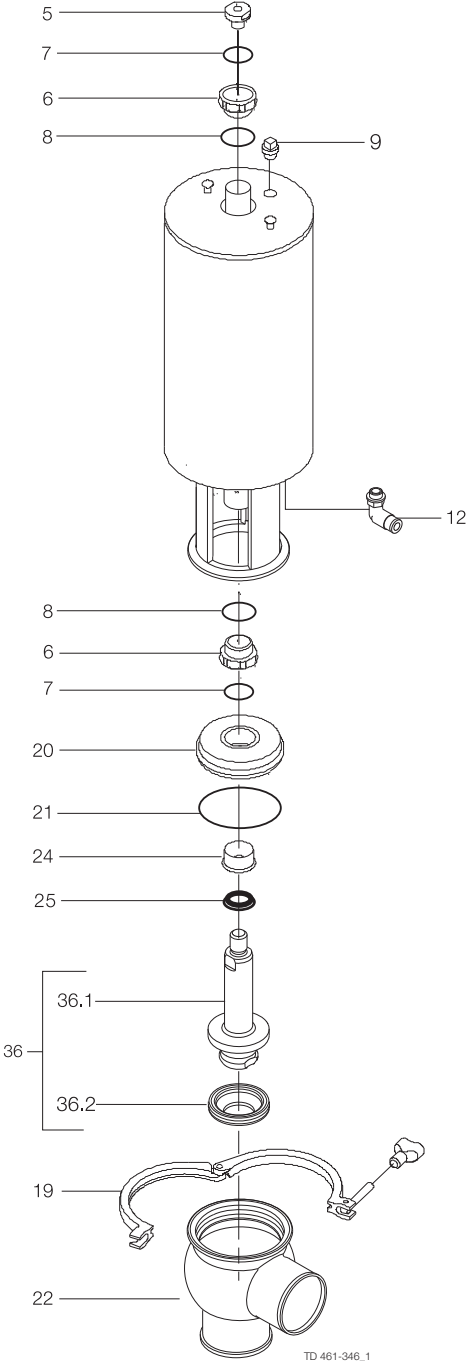
Change-over valve (elastomer)



Shut-off valve (TR2)

For parts lists please see section 6.1. The drawings include all items.

7.2 Unique 7000 - Long stroke TR2 - Shut-off-Valve



## 7 Parts list and Service Kits

For parts lists please see section 6.1. The drawings include all items.

### Parts list

Pos.	Qty	Denomination
5	1	Actuator
6 □	2	Adapter
7 □	2	Bushing
8 □	2	O-ring
9	1	O-ring
12	1(2)	Plug
19	1	Air fitting
20	1	Clamp
21 ♦	1	Bonnet
22	1	O-ring
24	1	Valve body
25 ♦	1	Bushing
36	1	Lip seal
36.1	1	Plug, shut off, complete
36.2 ♦	1	Plug, shut off
		Plug seal, PTFE

1½"                      2"                      2½"                      3"                      4"

### Actuator

□	Service kit .....	9611926500	9611926500	9611926500	9611926500	9611926500
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### Product wetted parts

♦	Service kit, EPDM .....	9611926561	9611926562	9611926563	9611926564	9611926565
♦	Service kit, HNBR .....	9611926566	9611926567	9611926568	9611926569	9611926570
♦	Service kit, FPM .....	9611926571	9611926572	9611926573	9611926574	9611926575

Parts marked with □ are included in the service kits (actuator).

Parts marked with ♦ are included in the service kits (product wetted parts).

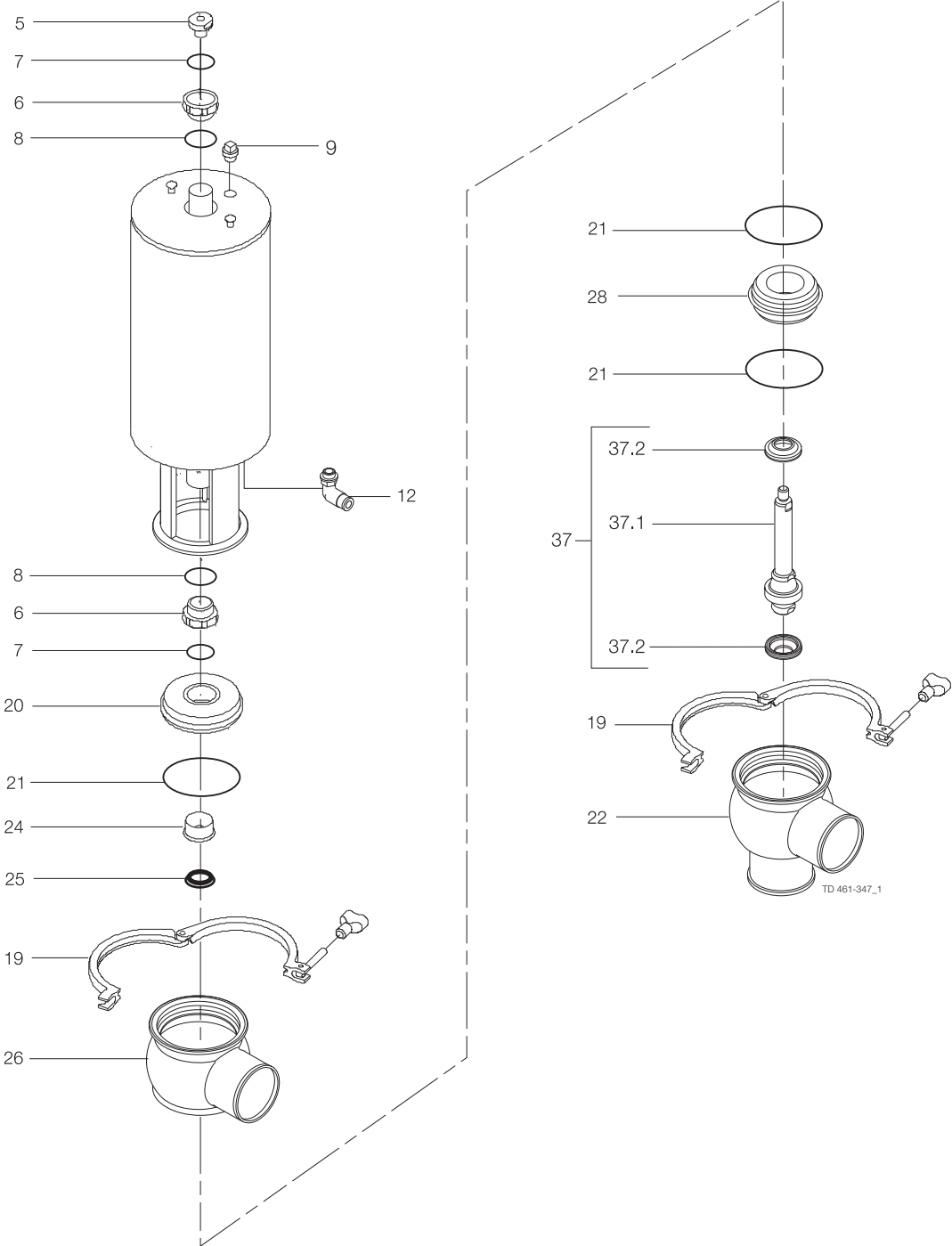
Recommended spare parts: Service kits.

TD 900338/2



For parts lists please see section 6.1. The drawings include all items.

7.3 Unique 7000 - Long stroke TR2 - Change-over-valve



## 7 Parts list and Service Kits

For parts lists please see section 6.1. The drawings include all items.

### Parts list

Pos.	Qty	Denomination
5	1	Actuator
6 □	2	Adapter
7 □	2	Bushing
8 □	2	O-ring
9	1	O-ring
12	1(2)	Plug
19	2	Air fitting
20	1	Clamp
21 ♦	1	Bonnet
22	3	O-ring
24	1	Valve body
25 ♦	1	Bushing
26	1	Lip seal
28	1	Valve body
37	1	Seat
37.1	1	Plug, change over, complete
37.2 ♦	2	Plug, change over
		Plug seal, PTFE

1½"      2"      2½"      3"      4"

### Actuator

□	Service kit .....	9611926500	9611926500	9611926500	9611926500	9611926500
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### Product wetted parts

♦	Service kit, EPDM .....	9611926633	9611926634	9611926635	9611926636	9611926637
♦	Service kit, HNBR .....	9611926638	9611926639	9611926640	9611926641	9611926642
♦	Service kit, FPM .....	9611926643	9611926644	9611926645	9611926646	9611926647

Parts marked with □ are included in the service kits (actuator).

Parts marked with ♦ are included in the service kits (product wetted parts)

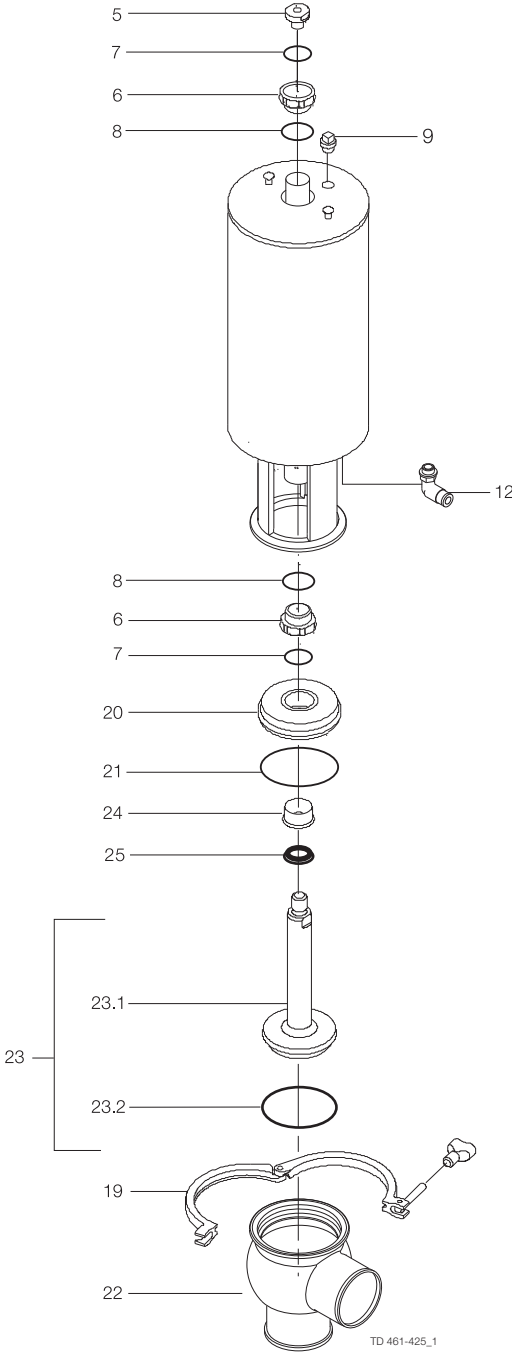
Recommended spare parts: Service kits.

TD 900338/2

# 7 Parts list and Service Kits

For parts lists please see section 6.1. The drawings include all items.

## 7.4 Unique 7000 - Long stroke Elastomer plug seal - Shut-off-Valve



## 7 Parts list and Service Kits

For parts lists please see section 6.1. The drawings include all items.

### Parts list

Pos.	Qty	Denomination
5	1	Actuator
6 □	2	Adapter
7 □	2	Bushing
8 □	2	O-ring
9	1	O-ring
12	1(2)	Plug
19	1	Air fitting
20	1	Clamp
21 ♦	1	Bonnet
22	1	O-ring
23	1	Valve body
23.1	1	Plug
23.2 ♦	1	Plug, shut off
24	1	Plug seal
25 ♦	1	Bushing
		Lip seal

1½"                      2"                      2½"                      3"                      4"

### Actuator

□	<b>Service kit</b> .....	9611926500	9611926500	9611926500	9611926500	9611926500
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### Product wetted parts

♦	<b>Service kit, EPDM</b> .....	9611926502	9611926503	9611926504	9611926505	9611926506
♦	<b>Service kit, HNBR</b> .....	9611926508	9611926509	9611926510	9611926511	9611926512
♦	<b>Service kit, FPM</b> .....	9611926514	9611926515	9611926516	9611926517	9611926518

Parts marked with □ are included in the service kits (actuator).

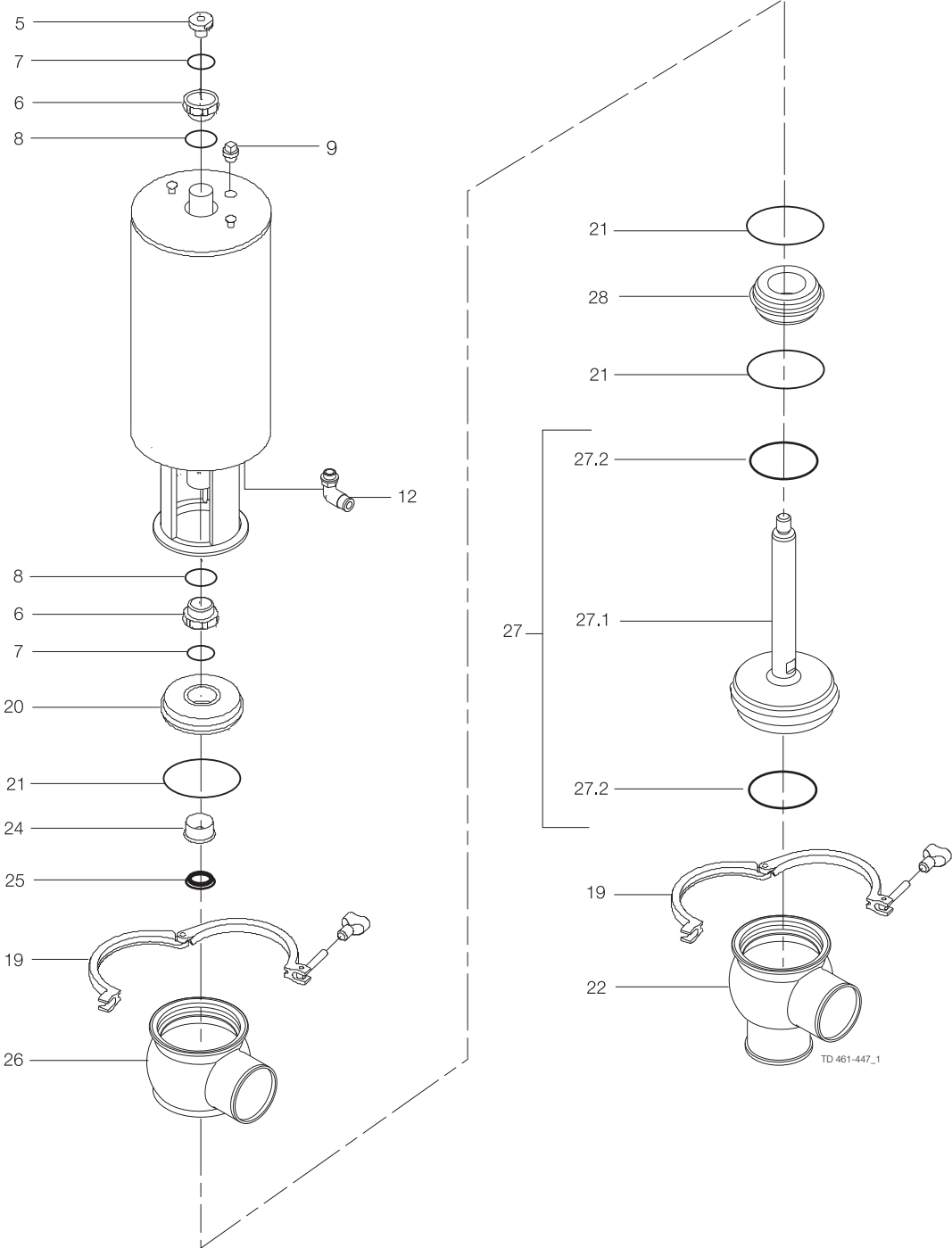
Parts marked with ♦ are included in the service kits (product wetted parts).

Recommended spare parts: Service kits.

TD 900364/2

For parts lists please see section 6.1. The drawings include all items.

7.5 Unique 7000 - Long stroke Elastomer plug seal - Change-Over-Valve



## 7 Parts list and Service Kits

For parts lists please see section 6.1. The drawings include all items.

### Parts list

Pos.	Qty	Denomination
5	1	Actuator
6 □	2	Adapter
7 □	2	Bushing
8 □	2	O-ring
9	1	O-ring
12	1(2)	Plug
19	2	Air fitting
20	1	Clamp
21 ♦	3	Bonnet
22	1	O-ring
24	1	Valve body
25 ♦	1	Bushing
26	1	Lip seal
27	1	Valve body
27.1	1	Plug
27.2 ♦	2	Plug, change over
28	1	Plug seal
		Seat

1½"      2"      2½"      3"      4"

### Actuator

□	<b>Service kit</b> .....	9611926500	9611926500	9611926500	9611926500	9611926500
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### Product wetted parts

♦	<b>Service kit, EPDM</b> .....	9611926580	9611926581	9611926582	9611926583	9611926584
♦	<b>Service kit, HNBR</b> .....	9611926586	9611926587	9611926588	9611926589	9611926590
♦	<b>Service kit, FPM</b> .....	9611926592	9611926593	9611926594	9611926595	9611926596

Parts marked with □ are included in the service kits (actuator).

Parts marked with ♦ are included in the service kits (product wetted parts).

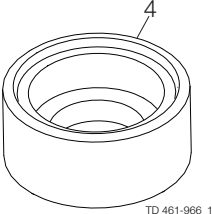
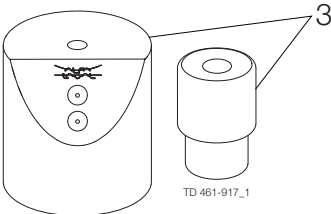
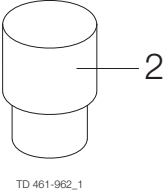
Recommended spare parts: Service kits.

TD 900364/2

7 Parts list and Service Kits

For parts lists please see section 6.1. The drawings include all items.

7.6 Mounting Tool - Unique Single Seat Valve - For plug seals US Long stroke, Two-step



## 7 Parts list and Service Kits

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*For parts lists please see section 6.1. The drawings include all items.*

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### Parts list

Pos.	Qty	Denomination
2	1	Tool for bushing (pos. 24)
3	1	Mounting tool for elastomer plug seals
4	1	Mounting tool for TR2 plugs

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**How to contact Alfa Laval**

Contact details for all countries are continually updated on our website.

Please visit [www.alfalaval.com](http://www.alfalaval.com) to access the information directly.

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