

Pos.	Qty	Denomination	1½"	2"
Actuator				
		Actuator, complete (NO)	9613-1548-31	9613-1548-32
		Actuator, complete (NC)	9613-1548-36	9613-1548-37
		Actuator, complete (A/A).....	9613-1548-41	9613-1548-42
	5	Adapter	9613-1274-01	9613-1274-01
☐	6	Bushing.....		
☐	7	O-ring.....		
☐	8	O-ring.....		
	9	Plug	9613-4141-01	9613-4141-01
	12	Air fitting	9611-99-4682	9611-99-4682
Clamp				
	19	Clamp	9612-9393-16	9612-9393-17
Bonnet				
	20	Bonnet	9613-1271-02	9613-1271-03
▲	21	O-ring, EPDM (standard)		
	3	O-ring, NBR		
	3	O-ring, FPM		
	24	Bushing	9613-1250-02	9613-1250-02
▲	25	Lip seal, EPDM (standard)		
	1	Lip seal, NBR		
	1	Lip seal, FPM		
Seat				
	28	Seat	9613-1275-02	9613-1275-03
Valve Body				
	26	Valve body, upper, 1 port, clamp	9613-1615-03	9613-1615-05
	1	Valve body, upper, 2 ports, clamp.....	9613-1615-04	9613-1615-06
	1	Valve body, upper, 1 port, weld.....	9613-1393-15	9613-1393-17
	1	Valve body, upper, 2 ports, weld.....	9613-1393-16	9613-1393-18
	22	Valve body, lower, 2 ports, clamp	9613-1616-03	9613-1616-05
	1	Valve body, lower, 3 ports, clamp	9613-1616-04	9613-1616-06
	1	Valve body, lower, 2 ports, weld	9613-1395-15	9613-1395-17
	1	Valve body, lower, 3 ports, weld	9613-1395-16	9613-1395-18
Valve Plug				
	37	Plug, change over, complete	9613-1555-02	9613-1555-03
	37.1	Plug, change over	9613-1554-01	9613-1554-02
▲	37.2	Plug seal, PTFE.....		

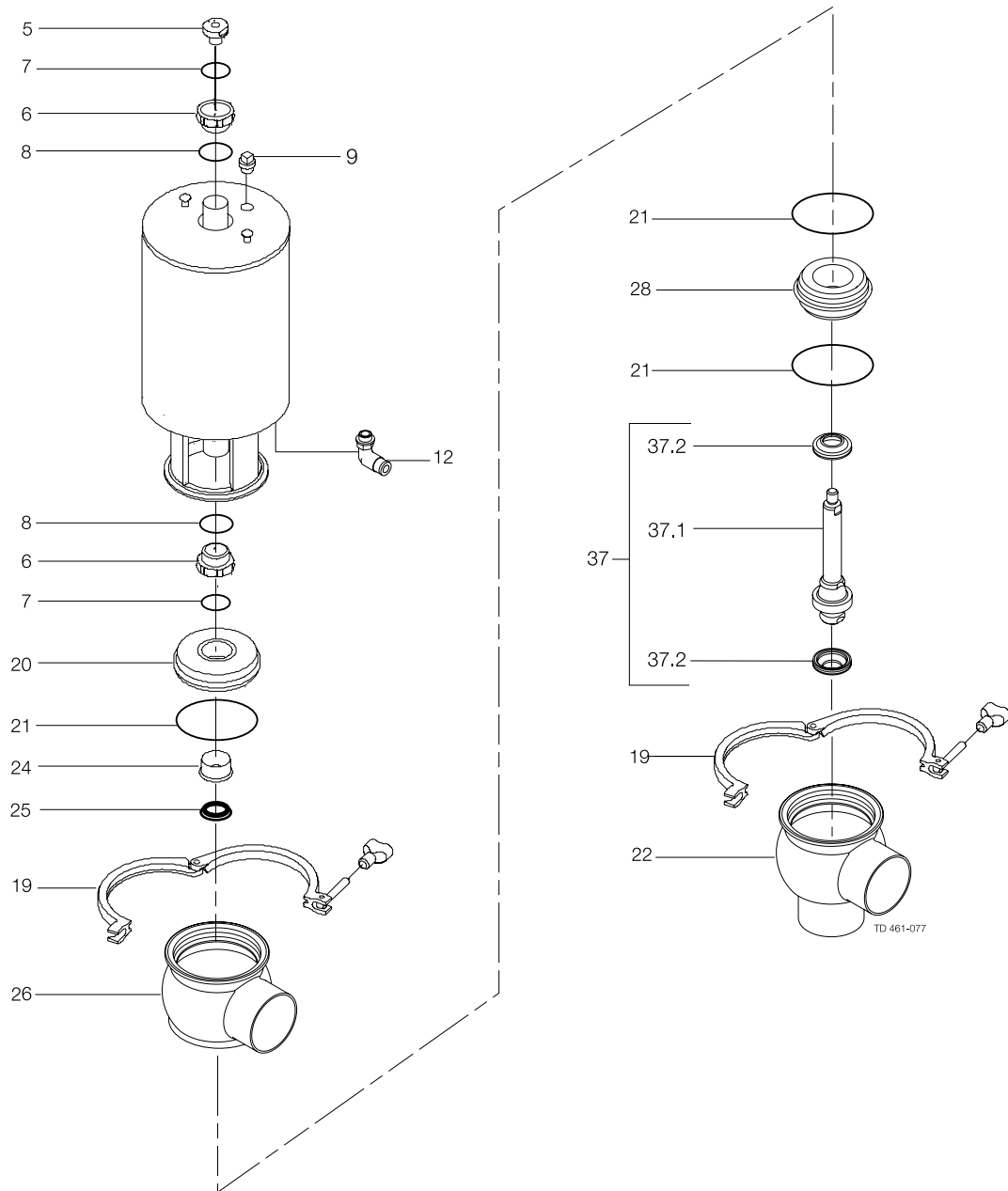
Recommended spare parts

☐		Service kits		
		Service kit, actuator.....	9611-92-6500	9611-92-6500
▲		Service kit, EPDM.....	9611-92-6633	9611-92-6634
▲		Service kit, HNBR.....	9611-92-6638	9611-92-6639
▲		Service kit, FPM	9611-92-6643	9611-92-6644

Parts marked with ☐ are included in the service kits (actuator)

Parts marked with ▲ are included in the service kits (product wetted parts)

Tool for bushing (pos. 24) 9613-1609-01



Pos.	Qty	Denomination	2½"	3"	4"
Actuator					
		Actuator, complete (NO)	9613-1548-33	9613-1548-34	9613-1548-35
		Actuator, complete (NC)	9613-1548-38	9613-1548-39	9613-1548-40
		Actuator, complete (A/A).....	9613-1548-43	9613-1548-44	9613-1548-45
	5	Adapter	9613-1274-01	9613-1274-01	9613-1274-01
☐	6	Bushing.....			
☐	7	O-ring.....			
☐	8	O-ring.....			
	9	Plug	9613-4141-01	9613-4141-01	9613-4141-01
	12	Air fitting	9611-99-4682	9611-99-4682	9611-99-4682
Clamp					
	19	Clamp	9612-9393-18	9612-9393-19	9612-9393-20
Bonnet					
	20	Bonnet	9613-1271-04	9613-1271-05	9613-1271-06
▲	21	O-ring, EPDM (standard)			
	3	O-ring, NBR			
	3	O-ring, FPM			
	24	Bushing	9613-1250-02	9613-1250-02	9613-1250-02
▲	25	Lip seal, EPDM (standard)			
	1	Lip seal, NBR			
	1	Lip seal, FPM			
Seat					
	28	Seat	9613-1275-04	9613-1275-05	9613-1275-06
Valve Body					
	26	Valve body, upper, 1 port, clamp	9613-1615-07	9613-1615-09	9613-1615-11
	1	Valve body, upper, 2 ports, clamp.....	9613-1615-08	9613-1615-10	9613-1615-12
	1	Valve body, upper, 1 port, weld	9613-1393-19	9613-1393-21	9613-1393-23
	1	Valve body, upper, 2 ports, weld.....	9613-1393-20	9613-1393-22	9613-1393-24
	22	Valve body, lower, 2 ports, clamp	9613-1616-07	9613-1616-09	9613-1616-11
	1	Valve body, lower, 3 ports, clamp	9613-1616-08	9613-1616-10	9613-1616-12
	1	Valve body, lower, 2 ports, weld	9613-1395-19	9613-1395-21	9613-1395-23
	1	Valve body, lower, 3 ports, weld	9613-1395-20	9613-1395-22	9613-1395-24
Valve Plug					
	37	Plug, change over, complete	9613-1555-04	9613-1555-05	9613-1555-06
	37.1	Plug, change over	9613-1554-03	9613-1554-04	9613-1554-05
▲	37.2	Plug seal, PTFE.....			

Recommended spare parts

Service kits					
☐		Service kit, actuator.....	9611-92-6500	9611-92-6500	9611-92-6500
▲		Service kit, EPDM.....	9611-92-6635	9611-92-6636	9611-92-6637
▲		Service kit, HNBR.....	9611-92-6640	9611-92-6641	9611-92-6642
▲		Service kit, FPM	9611-92-6645	9611-92-6646	9611-92-6647

Parts marked with ☐ are included in the service kits (actuator)
 Parts marked with ▲ are included in the service kits (product wetted parts)

Tool for bushing (pos. 24) 9613-1609-01