

Pos.	Qty	Denomination	1½"	2"
<b>Actuator</b>				
		Actuator, complete (NO-RA) .....	9613-1548-36	9613-1548-37
		Actuator, complete (NC-RA) .....	9613-1548-31	9613-1548-32
		Actuator, complete (A/A).....	9613-1548-41	9613-1548-42
	5	Adapter .....	9613-1274-01	9613-1274-01
☐	6	Bushing.....		
☐	7	O-ring.....		
☐	8	O-ring.....		
	9	Plug .....	9613-4141-01	9613-4141-01
	12	Air fitting .....	9611-99-4682	9611-99-4682
<b>Clamp</b>				
	19	Clamp .....	9612-9393-16	9612-9393-17
<b>Bonnet</b>				
	20	Bonnet .....	9613-1271-02	9613-1271-03
▲	21	O-ring, EPDM (standard) .....		
		O-ring, NBR .....		
		O-ring, FPM .....		
	24	Bushing.....	9613-1250-02	9613-1250-02
▲	25	Lip seal, EPDM (standard) .....		
		Lip seal, NBR .....		
		Lip seal, FPM .....		
	33	Lower bonnet.....	9613-1301-02	9613-1301-03
<b>Seat</b>				
	28	Seat .....	9613-1275-02	9613-1275-03
<b>Valve Body</b>				
	26	Valve body, upper, 1 port, clamp .....	9613-1615-03	9613-1615-05
		Valve body, upper, 2 ports, clamp.....	9613-1615-04	9613-1615-06
		Valve body, upper, 1 port, weld.....	9613-1393-15	9613-1393-17
		Valve body, upper, 2 ports, weld.....	9613-1393-16	9613-1393-18
<b>Valve Plug</b>				
	36	Plug, shut off RA, complete .....	9613-1608-02	9613-1608-03
	36.1	Plug, shut off RA .....	9613-1607-01	9613-1607-02
▲	36.2	Plug seal, PTFE .....		

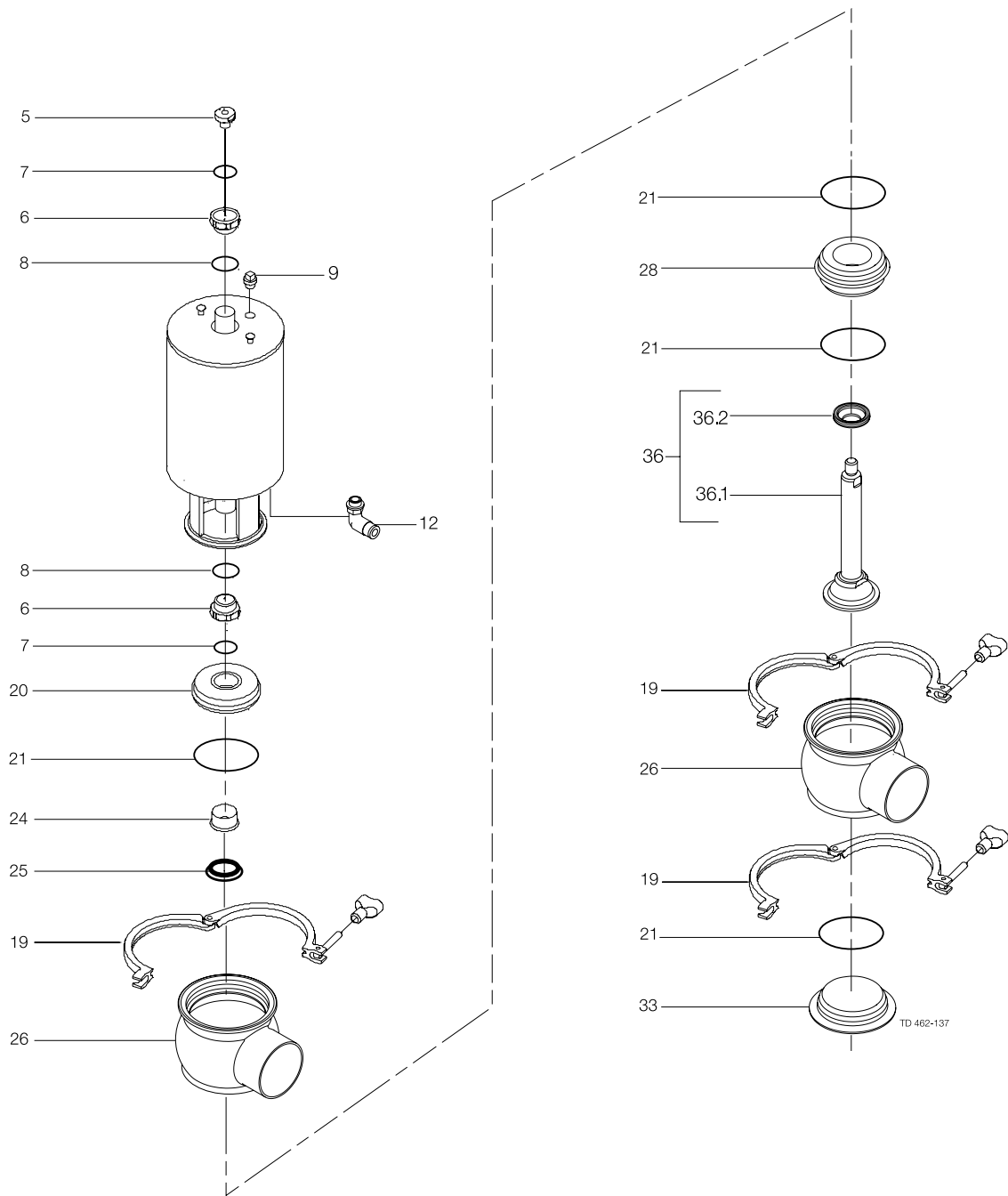
**Recommended spare parts**

<b>Service kits</b>				
☐		Service kit, actuator.....	9611-92-6500	9611-92-6500
▲		Service kit, EPDM.....	9611-92-6648	9611-92-6649
▲		Service kit, HNBR.....	9611-92-6653	9611-92-6654
▲		Service kit, FPM .....	9611-92-6658	9611-92-6659

Parts marked with ☐ are included in the service kits (actuator)

Parts marked with ▲ are included in the service kits (product wetted parts)

Tool for bushing (pos. 24) 9613-1609-01



Pos.	Qty	Denomination	2½"	3"	4"
<b>Actuator</b>					
		Actuator, complete (NO-RA) .....	9613-1548-38	9613-1548-39	9613-1548-40
		Actuator, complete (NC-RA) .....	9613-1548-33	9613-1548-34	9613-1548-35
		Actuator, complete (A/A).....	9613-1548-43	9613-1548-44	9613-1548-45
	5	Adapter .....	9613-1274-01	9613-1274-01	9613-1274-01
☐	6	Bushing.....			
☐	7	O-ring.....			
☐	8	O-ring.....			
	9	Plug .....	9613-4141-01	9613-4141-01	9613-4141-01
	12	Air fitting .....	9611-99-4682	9611-99-4682	9611-99-4682
<b>Clamp</b>					
	19	Clamp .....	9612-9393-18	9612-9393-19	9612-9393-20
<b>Bonnet</b>					
	20	Bonnet .....	9613-1271-04	9613-1271-05	9613-1271-06
▲	21	O-ring, EPDM (standard) .....			
		O-ring, NBR .....			
		O-ring, FPM .....			
	24	Bushing.....	9613-1250-02	9613-1250-02	9613-1250-02
▲	25	Lip seal, EPDM (standard) .....			
		Lip seal, NBR .....			
		Lip seal, FPM .....			
	33	Lower bonnet.....	9613-1301-04	9613-1301-05	9613-1301-06
<b>Seat</b>					
	28	Seat .....	9613-1275-04	9613-1275-05	9613-1275-06
<b>Valve Body</b>					
	26	Valve body, upper, 1 ports, clamp.....	9613-1615-07	9613-1615-09	9613-1615-11
		Valve body, upper, 2 ports, clamp.....	9613-1615-08	9613-1615-10	9613-1615-12
		Valve body, upper, 1 port, weld.....	9613-1393-19	9613-1393-21	9613-1393-23
		Valve body, upper, 2 ports, weld.....	9613-1393-20	9613-1393-22	9613-1393-24
<b>Valve Plug</b>					
	36	Plug, shut off RA, complete.....	9613-1608-04	9613-1608-05	9613-1608-06
	36.1	Plug, shut off RA .....	9613-1607-03	9613-1607-04	9613-1607-05
▲	36.2	Plug seal, PTFE .....			

**Recommended spare parts**

<b>Service kits</b>					
☐		Service kit, actuator.....	9611-92-6500	9611-92-6500	9611-92-6500
▲		Service kit, EPDM.....	9611-92-6650	9611-92-6651	9611-92-6652
▲		Service kit, HNBR.....	9611-92-6655	9611-92-6656	9611-92-6657
▲		Service kit, FPM .....	9611-92-6660	9611-92-6661	9611-92-6662

Parts marked with ☐ are included in the service kits (actuator)

Parts marked with ▲ are included in the service kits (product wetted parts)

Tool for bushing (pos. 24) 9613-1609-01