

Pos.	Qty	Denomination	1"	1½"	2"
Actuator					
		Actuator, complete (NO-RA)	9613-1548-51	9613-1548-51	9613-1548-52
		Actuator, complete (NC-RA)	9613-1548-46	9613-1548-46	9613-1548-47
		Actuator, complete (A/A)	9613-1548-56	9613-1548-56	9613-1548-57
	5	Adapter	9613-1274-01	9613-1274-01	9613-1274-01
☐	6	Bushing			
☐	7	O-ring			
☐	8	O-ring			
	9	Plug	9613-4141-01	9613-4141-01	9613-4141-01
	12	1(2) Air fitting	9611-99-4682	9611-99-4682	9611-99-4682
Clamp					
	19	3 Clamp	9612-9393-16	9612-9393-16	9612-9393-17
Bonnet					
	20	1 Bonnet	9613-1271-02	9613-1271-02	9613-1271-03
▲	21	4 O-ring, EPDM (standard)			
		4 O-ring, NBR			
		4 O-ring, FPM			
	24	1 Bushing	9613-1250-02	9613-1250-02	9613-1250-02
▲	25	1 Lip seal, EPDM (standard)			
		1 Lip seal, NBR			
		1 Lip seal, FPM			
	33	1 Lower bonnet	9613-1301-02	9613-1301-02	9613-1301-03
Seat					
	28	1 Seat	9613-1275-01	9613-1275-02	9613-1275-03
Valve Body					
	26	2 Valve body, upper, 1 port, clamp	9613-1615-01	9613-1615-03	9613-1615-05
		2 Valve body, upper, 2 ports, clamp	9613-1615-02	9613-1615-04	9613-1615-06
		2 Valve body, upper, 1 port, weld	9613-1393-13	9613-1393-15	9613-1393-17
		2 Valve body, upper, 2 ports, weld	9613-1393-14	9613-1393-16	9613-1393-18
Valve Plug					
	23	1 Plug, shut off RA, complete, EPDM (standard)	9613-1276-01	9613-1276-02	9613-1276-03
		1 Plug, shut off RA, complete, HNBR	9613-1276-13	9613-1276-14	9613-1276-15
		1 Plug, shut off RA, complete, FPM	9613-1276-25	9613-1276-26	9613-1276-27
	23.1	1 Plug, shut off	9613-1498-01	9613-1399-02	9613-1399-03
▲	23.2	1 Plug seal, EPDM (standard)			
		1 Plug seal, HNBR			
		1 Plug seal, FPM			

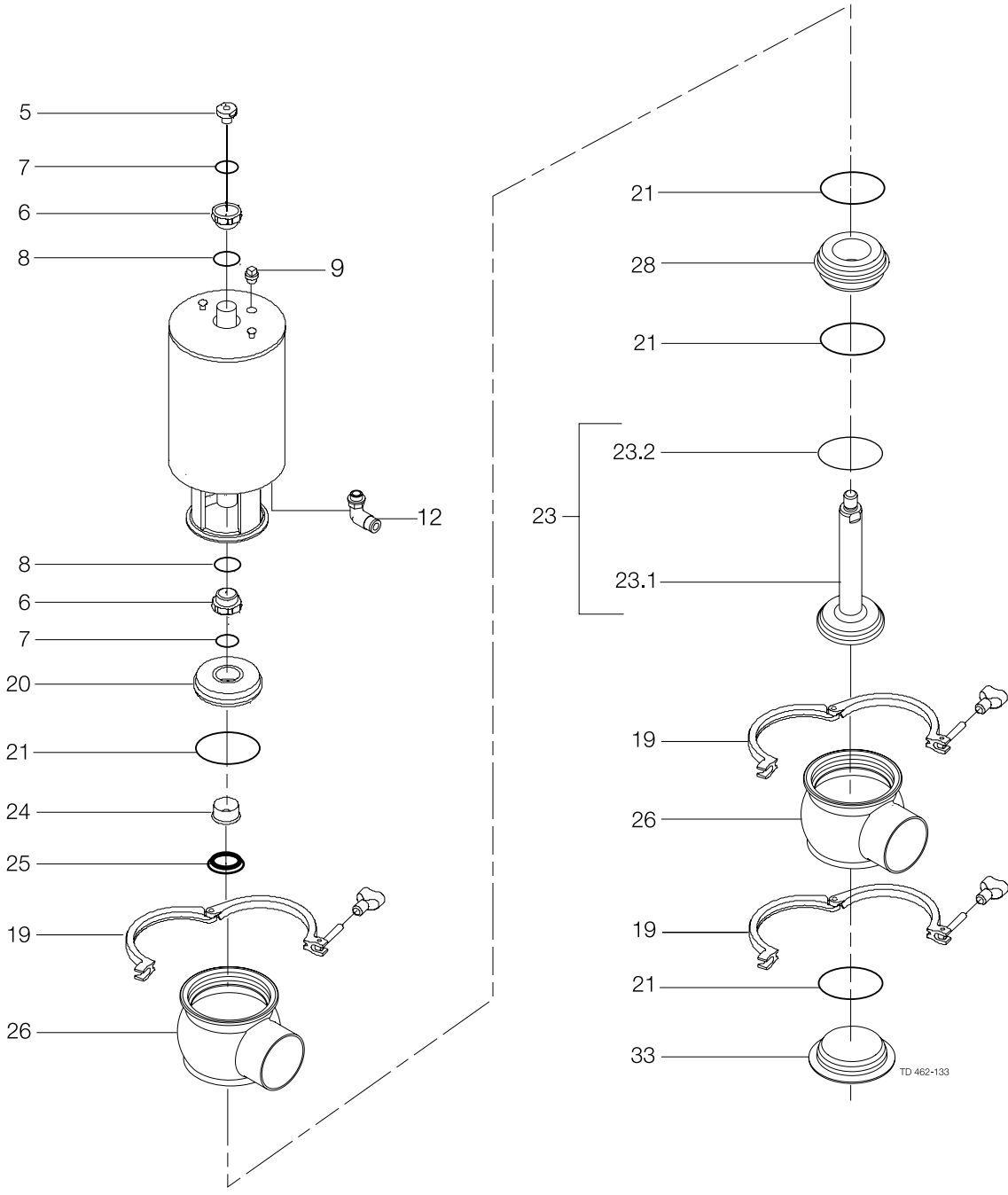
Recommended spare parts

Service kits					
☐		Service kit, actuator	9611-92-6500	9611-92-6500	9611-92-6500
▲		Service kit, EPDM	9611-92-6525	9611-92-6526	9611-92-6527
▲		Service kit, HNBR	9611-92-6531	9611-92-6532	9611-92-6533
▲		Service kit, FPM	9611-92-6537	9611-92-6538	9611-92-6539

Parts marked with ☐ are included in the service kits (actuator)

Parts marked with ▲ are included in the service kits (product wetted parts)

Tool for bushing (pos. 24) 9613-1609-01



Pos.	Qty	Denomination	2½"	3"	4"
Actuator					
		Actuator, complete (NO-RA)	9613-1548-53	9613-1548-54	9613-1548-55
		Actuator, complete (NC-RA)	9613-1548-48	9613-1548-49	9613-1548-50
		Actuator, complete (A/A)	9613-1548-58	9613-1548-59	9613-1548-60
	5	Adapter	9613-1274-01	9613-1274-01	9613-1274-01
☐	6	Bushing			
☐	7	O-ring			
☐	8	O-ring			
	9	Plug	9613-4141-01	9613-4141-01	9613-4141-01
	12	Air fitting	9611-99-4682	9611-99-4682	9611-99-4682
Clamp					
	19	Clamp	9612-9393-18	9612-9393-19	9612-9393-20
Bonnet					
	20	Bonnet	9613-1271-04	9613-1271-05	9613-1271-06
▲	21	O-ring, EPDM (standard)			
		O-ring, NBR			
		O-ring, FPM			
	24	Bushing	9613-1250-02	9613-1250-02	9613-1250-02
▲	25	Lip seal, EPDM (standard)			
		Lip seal, NBR			
		Lip seal, FPM			
	33	Lower bonnet	9613-1301-04	9613-1301-05	9613-1301-06
Seat					
	28	Seat	9613-1275-04	9613-1275-05	9613-1275-06
Valve Body					
	26	Valve body, upper, 1 port, clamp	9613-1615-07	9613-1615-09	9613-1615-11
		Valve body, upper, 2 ports, clamp	9613-1615-08	9613-1615-10	9613-1615-12
		Valve body, upper, 1 port, weld	9613-1393-19	9613-1393-21	9613-1393-23
		Valve body, upper, 2 ports, weld	9613-1393-20	9613-1393-22	9613-1393-24
Valve Plug					
	23	Plug, shut off RA, complete, EPDM (standard)	9613-1276-04	9613-1276-05	9613-1276-06
		Plug, shut off RA, complete, HNBR	9613-1276-16	9613-1276-17	9613-1276-18
		Plug, shut off RA, complete, FPM	9613-1276-28	9613-1276-29	9613-1276-30
	23.1	Plug, shut off	9613-1399-04	9613-1399-05	9613-1399-06
▲	23.2	Plug seal, EPDM (standard)			
		Plug seal, HNBR			
		Plug seal, FPM			

Recommended spare parts

Service kits					
☐		Service kit, actuator	9611-92-6500	9611-92-6500	9611-92-6500
▲		Service kit, EPDM	9611-92-6528	9611-92-6529	9611-92-6530
▲		Service kit, HNBR	9611-92-6534	9611-92-6535	9611-92-6536
▲		Service kit, FPM	9611-92-6540	9611-92-6541	9611-92-6542

Parts marked with ☐ are included in the service kits (actuator)
 Parts marked with ▲ are included in the service kits (product wetted parts)

Tool for bushing (pos. 24) 9613-1609-01