

R90 Double Mechanical Seals (Parts) - SRU3 and SRU4 Pump Models					
Drg No.	Description	Material	Qty	SRU3 Part No	SRU4 Part No
71	Stationary Seal Ring 'O' Ring	NBR EPDM FPM PTFE	4	9630028368 9630028321 9630028357 9630028266	9630028260 9630025642 9630027472 9630026096
72	Stationary Seal Ring (inboard or outboard)	Solid Carbon Inserted Carbon Tungsten Carbide Silicon Carbide	4	9630026163 9630026162 9630017810 9630027021	9630017815 9630035092 9630026167 9630027020
73	Rotary Seal Ring 'O' Ring	NBR EPDM FPM PTFE	4	9630024280 9630024206 9630024214 9630024254	9630028263 9630025646 9630021115 9630026094
74A	Rotary Seal Assembly (inboard)	Stainless Steel Tungsten Carbide Silicon Carbide	2	9630026160 9630025255 9630027017	9630025253 9630026217 9630027016
74B	Rotary Seal Assembly (outboard)	Stainless Steel Tungsten Carbide Silicon Carbide	2	9630026877 9630026569 9630027023	9630026882 9630026585 9630045909
Note: Rotary Seal Assembly Inboard (74A) comprises of rotary seal ring, wave spring (99) and washer (98) . Rotary Seal Assembly Outboard (74B) comprises of rotary seal ring, wave spring (99), washer (98) grub screw (78) and drive ring (100).					
78	Grub Screw		6	9630030299	9630028475
98	Washer		4	9630045432	9630045433
99	Wave Spring (see note 1)		4	9630022957	9630026228
100	Drive Ring		2	9630064229	9630064230

Note 1. If PTFE 'O' Rings are fitted it is necessary to use double wave springs for inboard seal only i.e. Qty 6.

R90 Double Mechanical Seal - Exploded View Drawing

