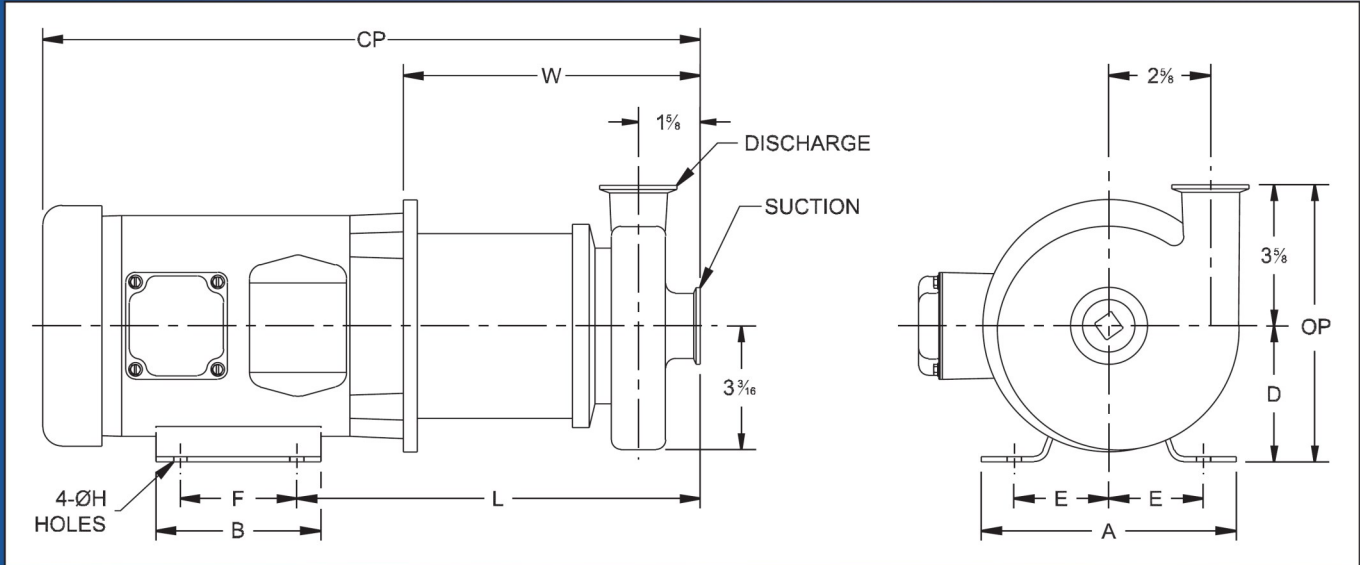
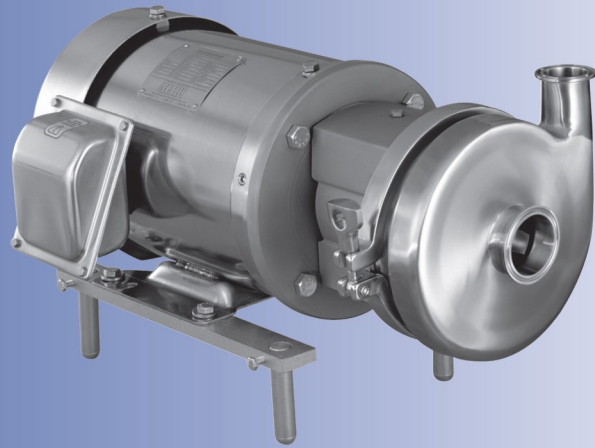


# Ampco Centrifugal Pumps

## DATA SHEET

MODEL AC/AC+ 1 1/4 1 1/2 X 1 1/2



| TEFC MOTOR |      |       | DIMENSIONS IN INCHES (For Reference Only) |         |        |        |       |       |          |         |          |       | APPROX<br>WEIGHT<br>(LBS) |
|------------|------|-------|-------------------------------------------|---------|--------|--------|-------|-------|----------|---------|----------|-------|---------------------------|
| HP         | RPM  | FRAME | A (typ)                                   | B (typ) | D      | E      | F     | ØH    | L        | W       | CP       | OP    |                           |
| 1/4        | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2  | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 16-15/16 | 7-1/8 | 20                        |
| 1/2        | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2  | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 16-15/16 | 7-1/8 | 35                        |
| 1/2        | 3500 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2  | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 16-15/16 | 7-1/8 | 36                        |
| 3/4        | 3500 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2  | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 16-15/16 | 7-1/8 | 42                        |
| 1          | 3500 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2  | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 16-15/16 | 7-1/8 | 44                        |
| 1-1/2      | 3500 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2  | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 17-15/16 | 7-1/8 | 59                        |
| 1-1/2      | 3500 | 143TC | 6-1/2                                     | 6       | 3-1/2  | 2-3/4  | 5     | 11/32 | 10-7/16  | 7-11/16 | 18-15/16 | 7-1/8 | 59                        |
| 2          | 3500 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2  | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 17-15/16 | 7-1/8 | 73                        |
| 2          | 3500 | 145TC | 6-1/2                                     | 6       | 3-1/2  | 2-3/4  | 5     | 11/32 | 10-7/16  | 7-11/16 | 18-15/16 | 7-1/8 | 66                        |
| 3          | 3500 | 145TC | 6-1/2                                     | 6       | 3-1/2  | 2-3/4  | 5     | 11/32 | 10-7/16  | 7-11/16 | 18-15/16 | 7-1/8 | 75                        |
| 5          | 3500 | 184TC | 8-5/8                                     | 6-1/2   | 4-1/12 | 3-3/4  | 5-1/2 | 13/32 | 11-13/16 | 8-5/16  | 23-7/16  | 8-1/8 | 98                        |

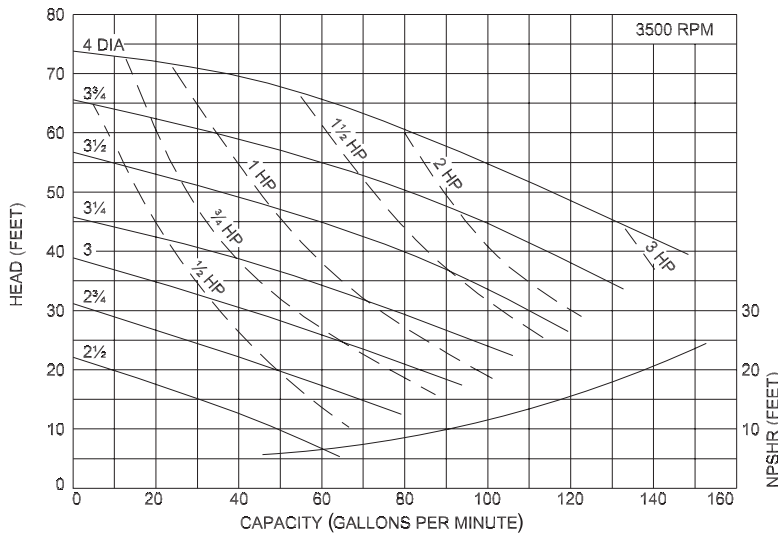
## MATERIAL SPECIFICATIONS

| PART NAME                       | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing                          | 316L Stainless  |
| Backplate, Impeller, Stub Shaft | 316 Stainless   |
| Adapter                         | 304 Stainless   |

# Ampco Centrifugal Pumps

MODEL AC/AC+ 114 1 1/2X1 1/2

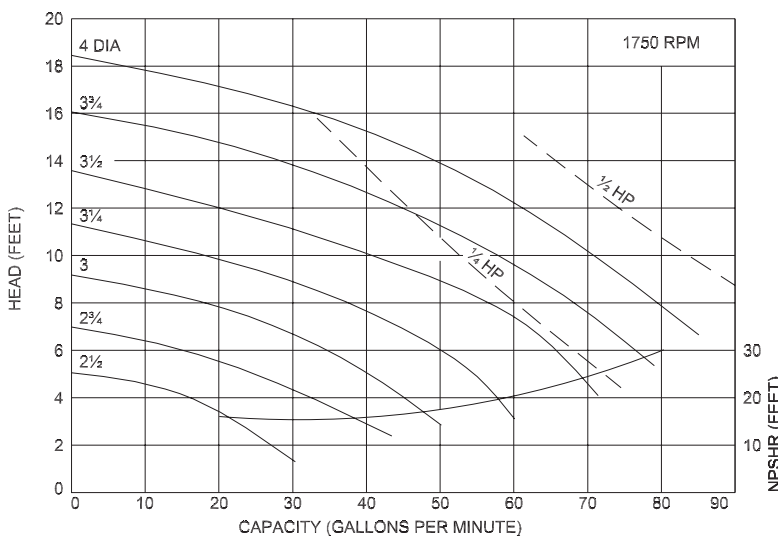
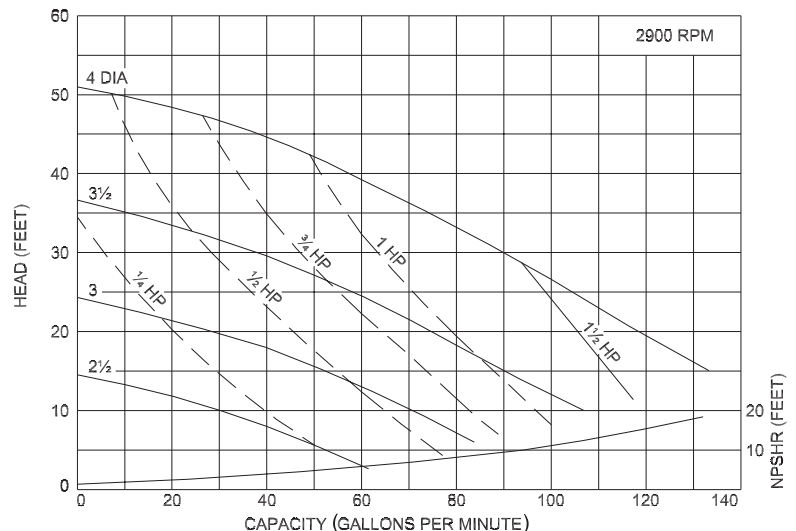
Curves show approximate characteristics  
based on clear 68° water.  
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel  
adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A  
sanitary standards for centrifugal and positive rotary  
pumps for milk and milk products,  
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150  
grit) finish, on all product contact surfaces.



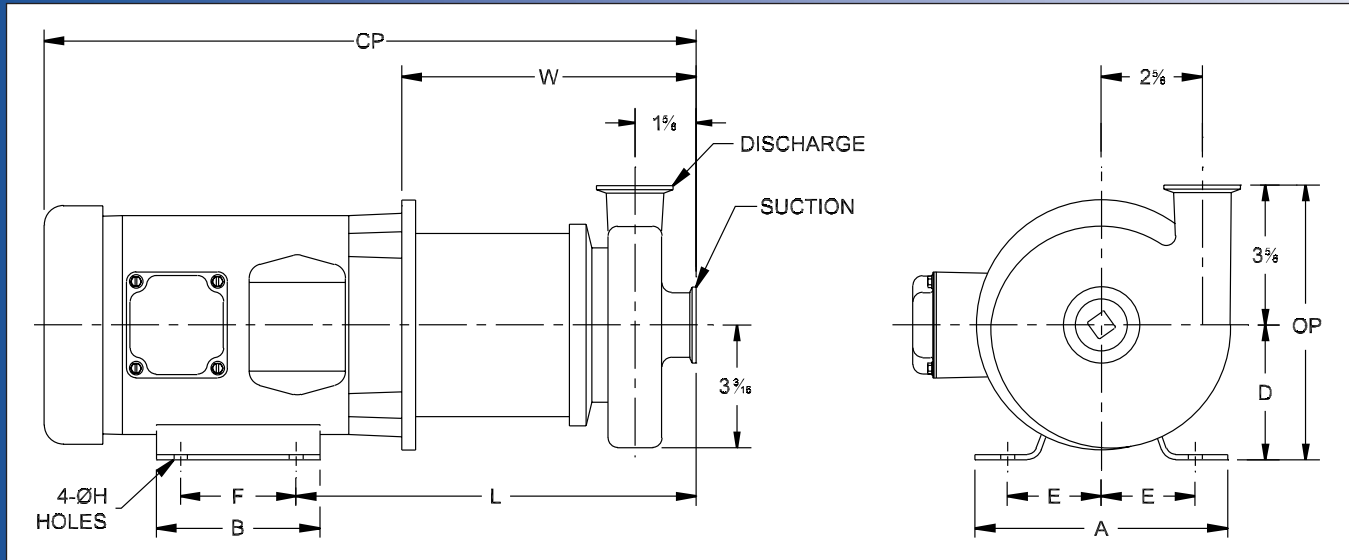
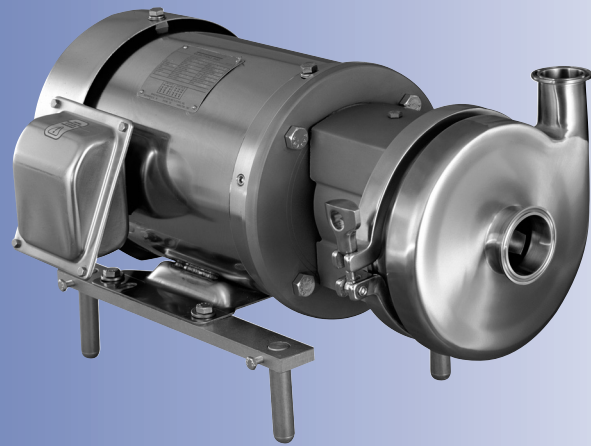
## Ampco Pumps Company

2045 West Mill Road  
Glendale, Wisconsin 53209  
PHONE (414) 643-1852  
FAX (414) 643-4452

# Ampco Centrifugal Pumps

## DATA SHEET

MODEL AC/AC+ 214 2X1 1/2



| TEFC MOTOR |      |       | DIMENSIONS IN INCHES (For Reference Only) |         |       |        |       |       |          |         |          |       | APPROX<br>WEIGHT<br>(LBS) |
|------------|------|-------|-------------------------------------------|---------|-------|--------|-------|-------|----------|---------|----------|-------|---------------------------|
| HP         | RPM  | FRAME | A (typ)                                   | B (typ) | D     | E      | F     | ØH    | L        | W       | CP       | OP    |                           |
| 1/4        | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 16-15/16 | 7-1/8 | 20                        |
| 1/2        | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 16-15/16 | 7-1/8 | 20                        |
| 1/2        | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 16-15/16 | 7-1/8 | 41                        |
| 3/4        | 3500 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 16-15/16 | 7-1/8 | 42                        |
| 1          | 3500 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 16-15/16 | 7-1/8 | 44                        |
| 1-1/2      | 3500 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 17-15/16 | 7-1/8 | 59                        |
| 1-1/2      | 3500 | 143TC | 6-1/2                                     | 6       | 3-1/2 | 2-3/4  | 5     | 11/32 | 10-7/16  | 7-11/16 | 18-15/16 | 7-1/8 | 59                        |
| 2          | 3500 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-7/16  | 7-11/16 | 17-15/16 | 7-1/8 | 73                        |
| 2          | 3500 | 145TC | 6-1/2                                     | 6       | 3-1/2 | 2-3/4  | 5     | 11/32 | 10-7/16  | 7-11/16 | 18-15/16 | 7-1/8 | 66                        |
| 3          | 3500 | 145TC | 6-1/2                                     | 6       | 3-1/2 | 2-3/4  | 5     | 11/32 | 10-7/16  | 7-11/16 | 18-15/16 | 7-1/8 | 75                        |
| 5          | 3500 | 184TC | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4  | 5-1/2 | 13/32 | 11-13/16 | 8-5/16  | 23-7/16  | 8-1/8 | 98                        |

## MATERIAL SPECIFICATIONS

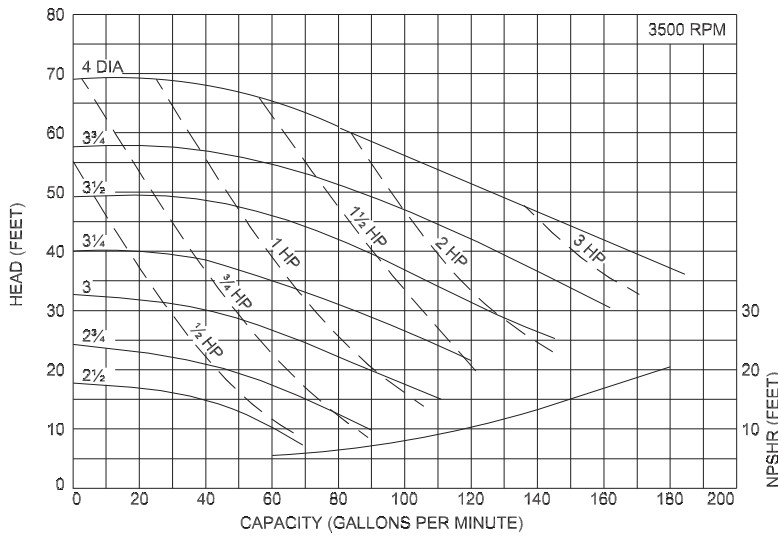
| PART NAME                       | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing                          | 316L Stainless  |
| Backplate, Impeller, Stub Shaft | 316 Stainless   |
| Adapter                         | 304 Stainless   |



# Ampco Centrifugal Pumps

## MODEL AC/AC+ 214 2X1 1/2

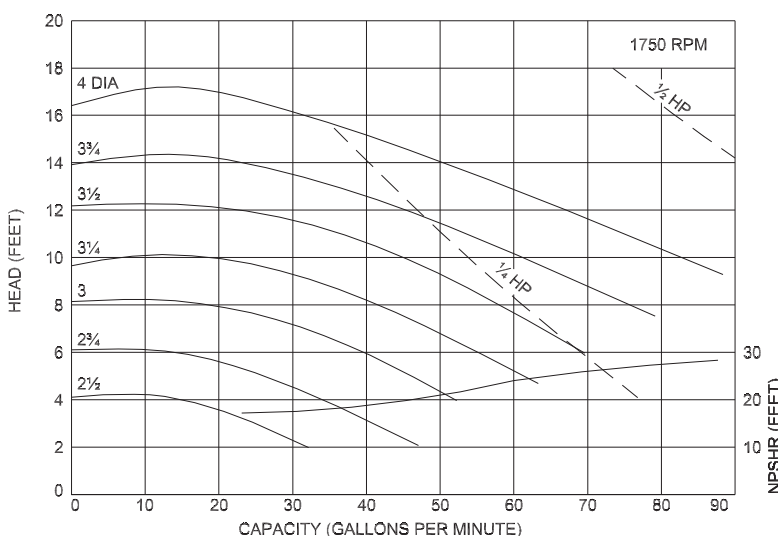
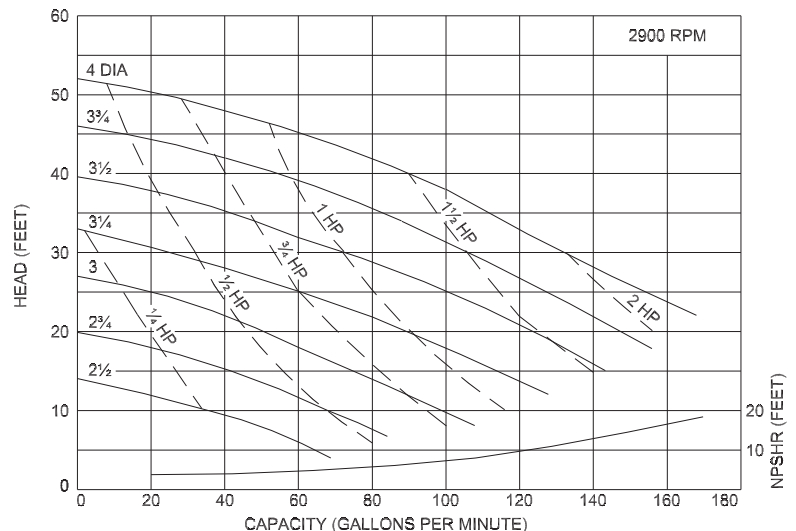
Curves show approximate characteristics  
based on clear 68° water.  
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A sanitary standards for centrifugal and positive rotary pumps for milk and milk products,  
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150 grit) finish, on all product contact surfaces.



# Ampco Pumps Company

2045 West Mill Road  
Glendale, Wisconsin 53209

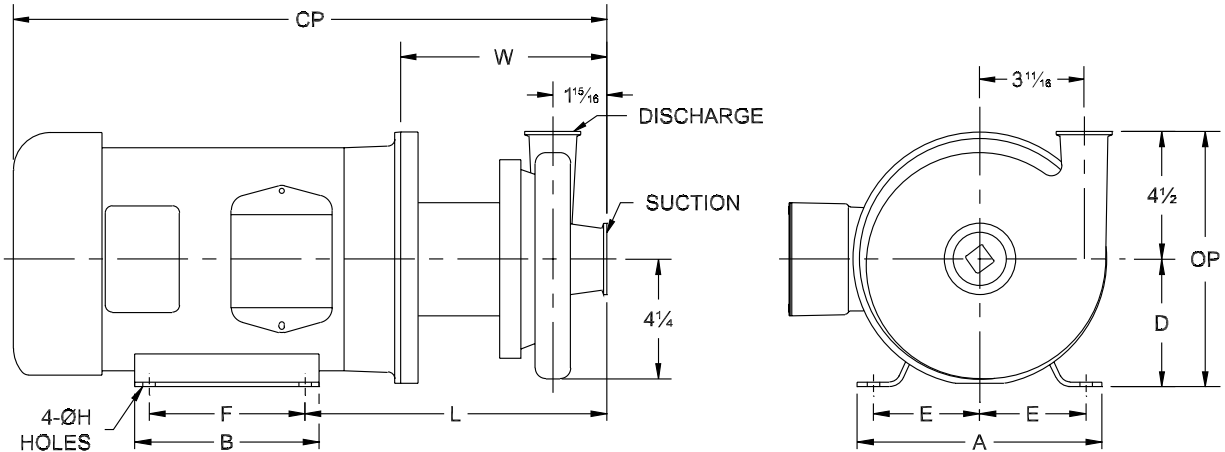
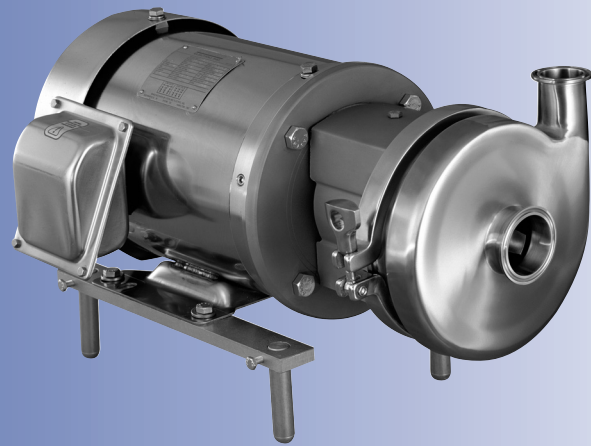
PHONE (414) 643-1852

FAX (414) 643-4452

# Ampco Centrifugal Pumps

## DATA SHEET

MODEL AC/AC+ 216 2X1 1/2



| TEFC MOTOR |      |       | DIMENSIONS IN INCHES (For Reference Only) |         |       |        |       |       |          |         |          |        | APPROX<br>WEIGHT<br>(LBS) |
|------------|------|-------|-------------------------------------------|---------|-------|--------|-------|-------|----------|---------|----------|--------|---------------------------|
| HP         | RPM  | FRAME | A (typ)                                   | B (typ) | D     | E      | F     | ØH    | L        | W       | CP       | OP     |                           |
| 1/2        | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-11/16 | 7-15/16 | 17-3/16  | 8      | 49                        |
| 3/4        | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-11/16 | 7-15/16 | 17-3/16  | 8      | 53                        |
| 1          | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-11/16 | 7-15/16 | 17-3/16  | 8      | 58                        |
| 1-1/2      | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-11/16 | 7-15/16 | 17-3/16  | 8      | 62                        |
| 1-1/2      | 1750 | 145TC | 6-1/2                                     | 6       | 3-1/2 | 2-3/4  | 5     | 11/32 | 10-11/16 | 7-15/16 | 19-3/16  | 8      | 72                        |
| 2          | 1750 | 145TC | 6-1/2                                     | 6       | 3-1/2 | 2-3/4  | 5     | 11/32 | 10-11/16 | 7-15/16 | 19-3/16  | 8      | 75                        |
| 3          | 1750 | 182TC | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4  | 4-1/2 | 13/32 | 12-1/16  | 8-9/16  | 22-5/16  | 9      | 104                       |
| 3          | 3500 | 145TC | 6-1/2                                     | 6       | 3-1/2 | 2-3/4  | 5     | 11/32 | 10-11/16 | 7-15/16 | 19-3/16  | 8      | 83                        |
| 5          | 3500 | 184TC | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4  | 5-1/2 | 13/32 | 12-1/16  | 8-9/16  | 23-11/16 | 9      | 106                       |
| 7-1/2      | 3500 | 184TC | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4  | 5-1/2 | 13/32 | 12-15/16 | 8-9/16  | 23-11/16 | 9      | 124                       |
| 7-1/2      | 3500 | 213TC | 9-1/2                                     | 8       | 5-1/4 | 4-1/4  | 5-1/2 | 13/32 | 13-15/16 | 9-11/16 | 24-15/16 | 9-3/4  | 128                       |
| 10         | 3500 | 215TC | 9-1/2                                     | 8       | 5-1/4 | 4-1/4  | 7     | 13/32 | 13-15/16 | 9-11/16 | 26-11/16 | 9-3/4  | 161                       |
| 15         | 3500 | 215TC | 9-1/2                                     | 8       | 5-1/4 | 4-1/4  | 7     | 13/32 | 13-15/16 | 9-11/16 | 26-11/16 | 9-3/4  | 201                       |
| 20         | 3500 | 256TC | 11-1/2                                    | 11-1/2  | 6-1/4 | 5      | 10    | 17/32 | 15-1/16  | 10-5/16 | 30-1/16  | 10-3/4 | 308                       |

## MATERIAL SPECIFICATIONS

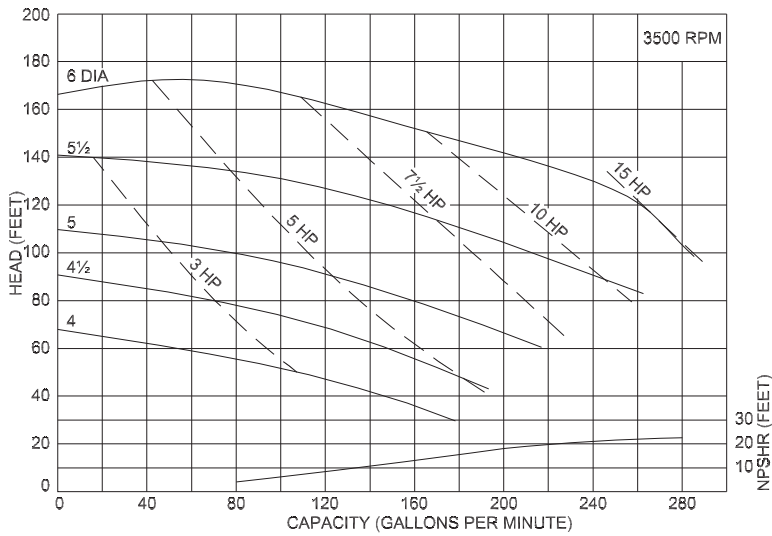
| PART NAME                       | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing                          | 316L Stainless  |
| Backplate, Impeller, Stub Shaft | 316 Stainless   |
| Adapter                         | 304 Stainless   |



# Ampco Centrifugal Pumps

## MODEL AC/AC+ 216 2X1 1/2

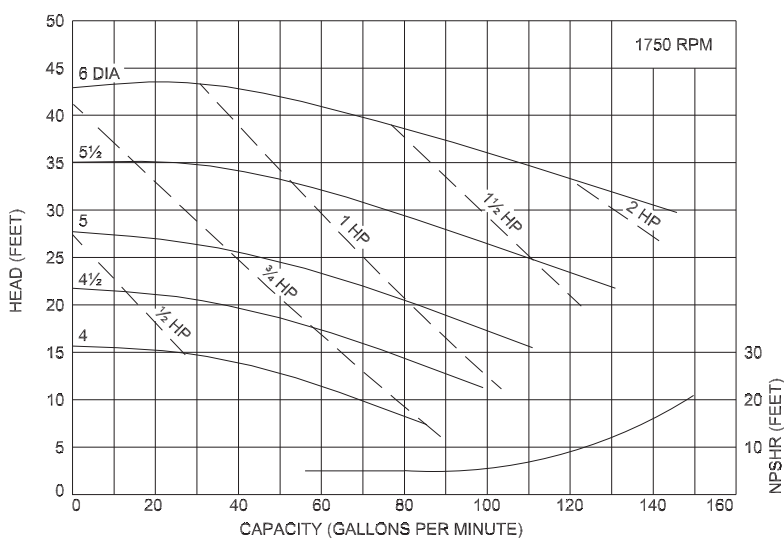
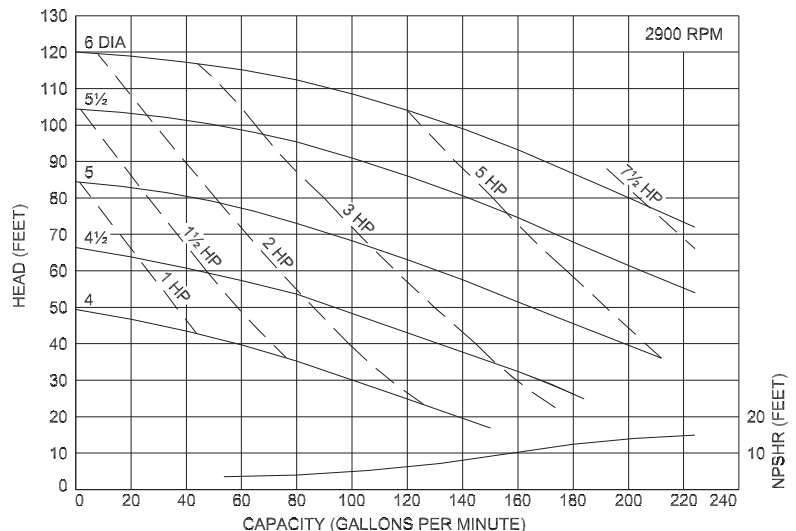
Curves show approximate characteristics  
based on clear 68° water.  
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A sanitary standards for centrifugal and positive rotary pumps for milk and milk products,  
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150 grit) finish, on all product contact surfaces.



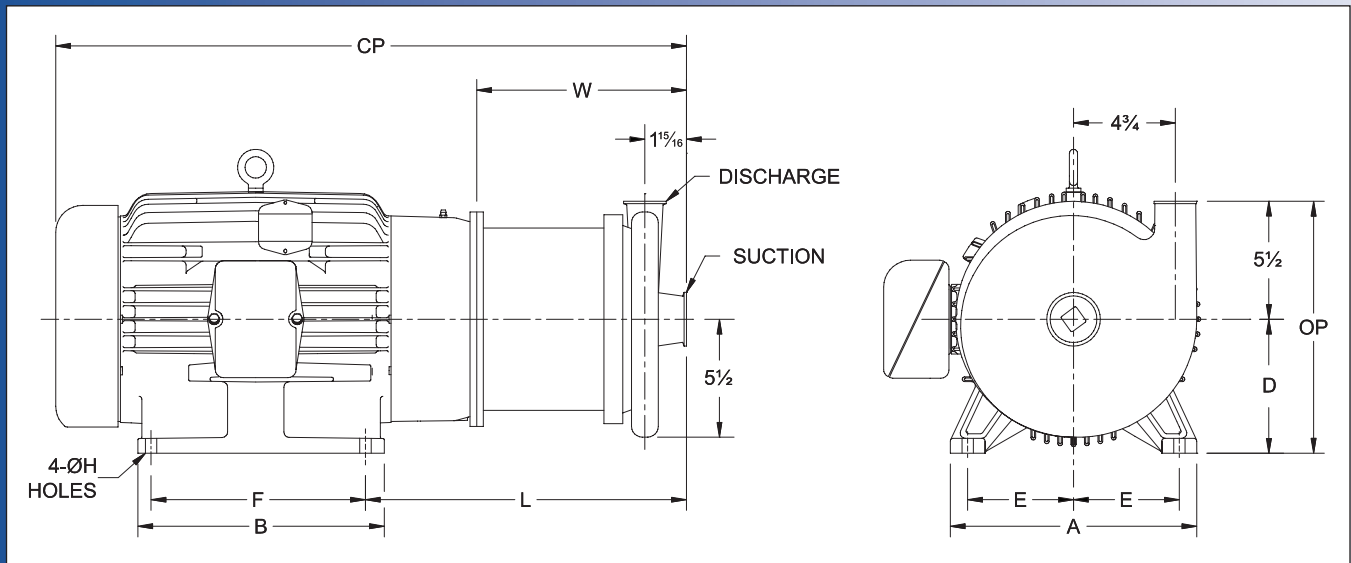
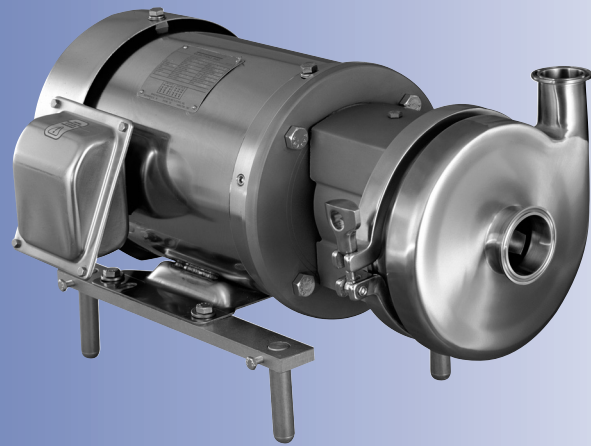
# Ampco Pumps Company

2045 West Mill Road  
Glendale, Wisconsin 53209  
PHONE (414) 643-1852  
FAX (414) 643-4452

# Ampco Centrifugal Pumps

## DATA SHEET

MODEL AC/AC+ 218 2X1 1/2



| TEFC MOTOR |      |        | DIMENSIONS IN INCHES (For Reference Only) |         |       |       |       |       |          |          |          |        | APPROX<br>WEIGHT<br>(LBS) |
|------------|------|--------|-------------------------------------------|---------|-------|-------|-------|-------|----------|----------|----------|--------|---------------------------|
| HP         | RPM  | FRAME  | A (typ)                                   | B (typ) | D     | E     | F     | ØH    | L        | W        | CP       | OP     |                           |
| 1-1/2      | 1750 | 145TC  | 6-1/2                                     | 6       | 3-1/2 | 2-3/4 | 5     | 11/32 | 10-15/16 | 8-3/16   | 19-7/16  | 9      | 88                        |
| 2          | 1750 | 145TC  | 6-1/2                                     | 6       | 3-1/2 | 2-3/4 | 5     | 11/32 | 10-15/16 | 8-3/16   | 19-7/16  | 9      | 91                        |
| 3          | 1750 | 182TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 4-1/2 | 13/32 | 12-5/16  | 8-13/16  | 22-9/16  | 10     | 121                       |
| 5          | 1750 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2 | 13/32 | 12-5/16  | 8-13/16  | 23-15/16 | 10     | 128                       |
| 7-1/2      | 1750 | 213TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 5-1/2 | 13/32 | 13-7/16  | 9-3/16   | 24-7/16  | 10-3/4 | 182                       |
| 5          | 3500 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2 | 13/32 | 12-5/16  | 8-13/16  | 23-15/16 | 10     | 123                       |
| 7-1/2      | 3500 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2 | 13/32 | 12-5/16  | 8-13/16  | 23-15/16 | 10     | 141                       |
| 7-1/2      | 3500 | 213TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 5-1/2 | 13/32 | 13-7/16  | 9-3/16   | 24-7/16  | 10-3/4 | 145                       |
| 10         | 3500 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7     | 13/32 | 13-7/16  | 9-3/16   | 26-3/16  | 10-3/4 | 178                       |
| 15         | 3500 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7     | 13/32 | 13-7/16  | 9-3/16   | 26-3/16  | 10-3/4 | 218                       |
| 20         | 3500 | 256TC  | 11-1/2                                    | 11-1/2  | 6-1/4 | 5     | 10    | 17/32 | 14-13/16 | 10-1/16  | 30-7/16  | 11-3/4 | 326                       |
| 25         | 3500 | 284TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 9-1/2 | 17/32 | 15-7/16  | 10-11/16 | 34-3/8   | 12-1/2 | 418                       |
| 30         | 3500 | 286TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 11    | 17/32 | 15-7/16  | 10-11/16 | 34-3/8   | 12-1/2 | 440                       |

## MATERIAL SPECIFICATIONS

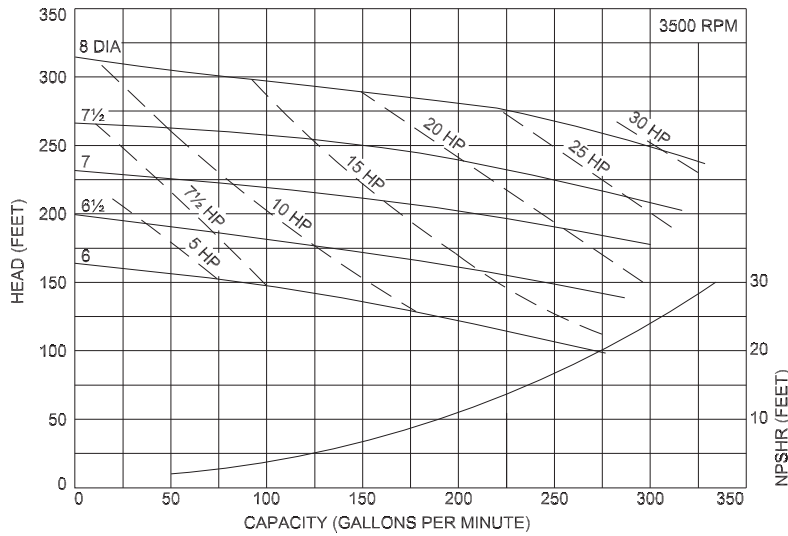
| PART NAME                       | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing                          | 316L Stainless  |
| Backplate, Impeller, Stub Shaft | 316 Stainless   |
| Adapter                         | 304 Stainless   |



# Ampco Centrifugal Pumps

## MODEL AC/AC+ 218 2X1 1/2

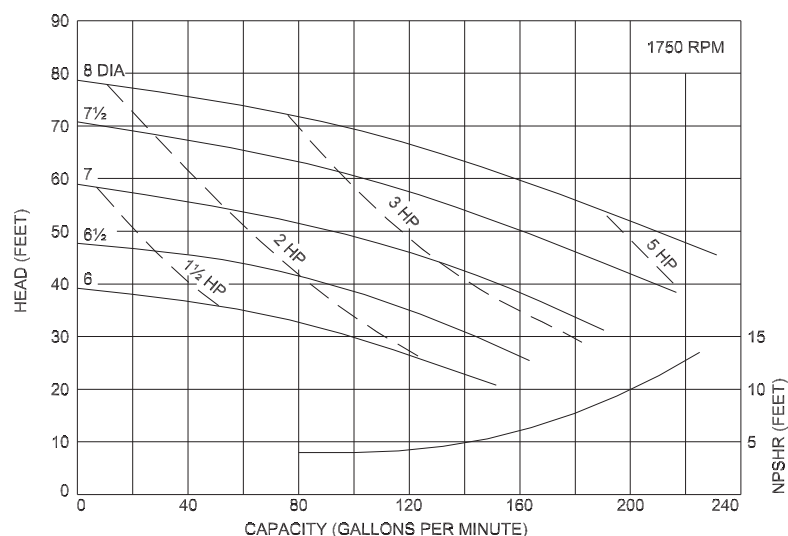
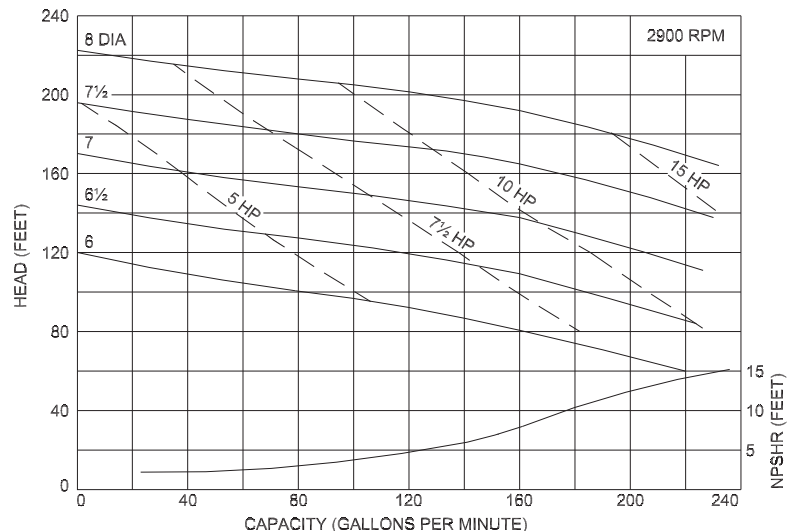
Curves show approximate characteristics  
based on clear 68° water.  
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A sanitary standards for centrifugal and positive rotary pumps for milk and milk products,  
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150 grit) finish, on all product contact surfaces.



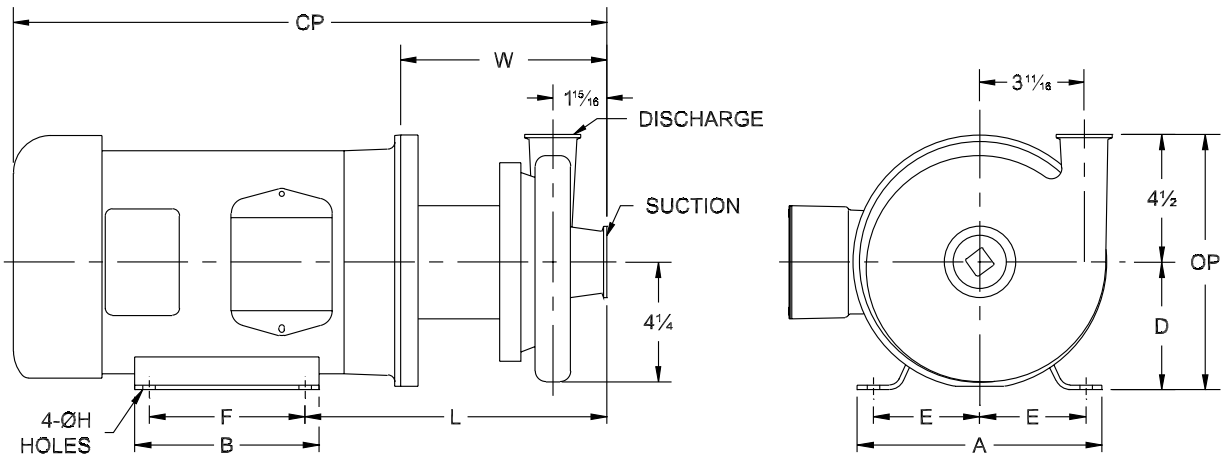
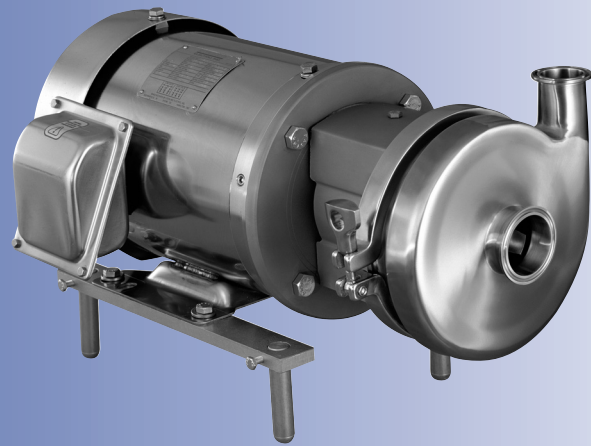
# Ampco Pumps Company

2045 West Mill Road  
Glendale, Wisconsin 53209  
PHONE (414) 643-1852  
FAX (414) 643-4452

# Ampco Centrifugal Pumps

## DATA SHEET

MODEL AC/AC+ 316 2 1/2 X 1 1/2



| TEFC MOTOR |      |       | DIMENSIONS IN INCHES (For Reference Only) |         |       |        |       |       |          |         |          |        | APPROX<br>WEIGHT<br>(LBS) |
|------------|------|-------|-------------------------------------------|---------|-------|--------|-------|-------|----------|---------|----------|--------|---------------------------|
| HP         | RPM  | FRAME | A (typ)                                   | B (typ) | D     | E      | F     | ØH    | L        | W       | CP       | OP     |                           |
| 1/2        | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-11/16 | 7-15/16 | 17-3/16  | 8      | 49                        |
| 3/4        | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-11/16 | 7-15/16 | 17-3/16  | 8      | 53                        |
| 1          | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-11/16 | 7-15/16 | 17-3/16  | 8      | 58                        |
| 1-1/2      | 1750 | 56C   | 6-9/16                                    | 4-1/4   | 3-1/2 | 2-7/16 | 3     | 7/16  | 10-11/16 | 7-15/16 | 17-3/16  | 8      | 62                        |
| 1-1/2      | 1750 | 145TC | 6-1/2                                     | 6       | 3-1/2 | 2-3/4  | 5     | 11/32 | 10-11/16 | 7-15/16 | 19-3/16  | 8      | 72                        |
| 2          | 1750 | 145TC | 6-1/2                                     | 6       | 3-1/2 | 2-3/4  | 5     | 11/32 | 10-11/16 | 7-15/16 | 19-3/16  | 8      | 75                        |
| 3          | 1750 | 182TC | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4  | 4-1/2 | 13/32 | 12-1/16  | 8-9/16  | 22-5/16  | 9      | 104                       |
| 3          | 3500 | 145TC | 6-1/2                                     | 6       | 3-1/2 | 2-3/4  | 5     | 11/32 | 10-11/16 | 7-15/16 | 19-3/16  | 8      | 83                        |
| 5          | 3500 | 184TC | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4  | 5-1/2 | 13/32 | 12-1/16  | 8-9/16  | 23-11/16 | 9      | 106                       |
| 7-1/2      | 3500 | 184TC | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4  | 5-1/2 | 13/32 | 12-15/16 | 8-9/16  | 23-11/16 | 9      | 124                       |
| 7-1/2      | 3500 | 213TC | 9-1/2                                     | 8       | 5-1/4 | 4-1/4  | 5-1/2 | 13/32 | 13-15/16 | 9-11/16 | 24-15/16 | 9-3/4  | 128                       |
| 10         | 3500 | 215TC | 9-1/2                                     | 8       | 5-1/4 | 4-1/4  | 7     | 13/32 | 13-15/16 | 9-11/16 | 26-11/16 | 9-3/4  | 161                       |
| 15         | 3500 | 215TC | 9-1/2                                     | 8       | 5-1/4 | 4-1/4  | 7     | 13/32 | 13-15/16 | 9-11/16 | 26-11/16 | 9-3/4  | 201                       |
| 20         | 3500 | 256TC | 11-1/2                                    | 11-1/2  | 6-1/4 | 5      | 10    | 17/32 | 15-1/16  | 10-5/16 | 30-1/16  | 10-3/4 | 308                       |

## MATERIAL SPECIFICATIONS

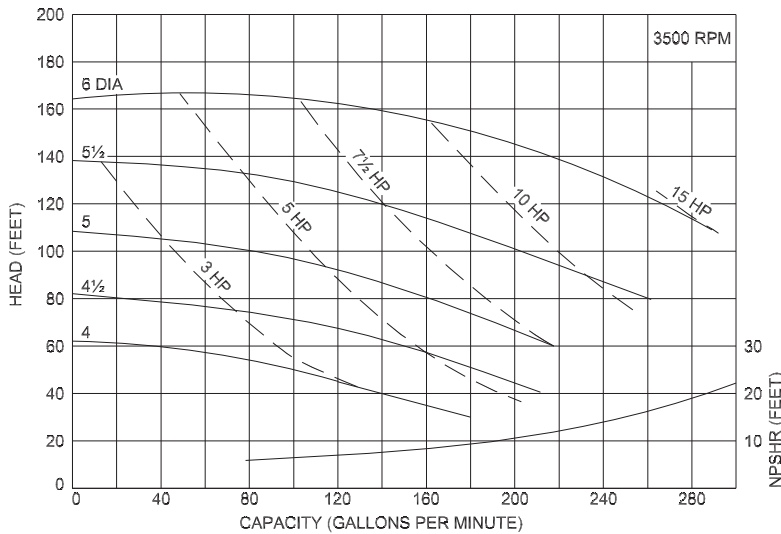
| PART NAME                       | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing                          | 316L Stainless  |
| Backplate, Impeller, Stub Shaft | 316 Stainless   |
| Adapter                         | 304 Stainless   |



# Ampco Centrifugal Pumps

MODEL AC/AC+ 316 2<sup>1</sup>/<sub>2</sub> X 1<sup>1</sup>/<sub>2</sub>

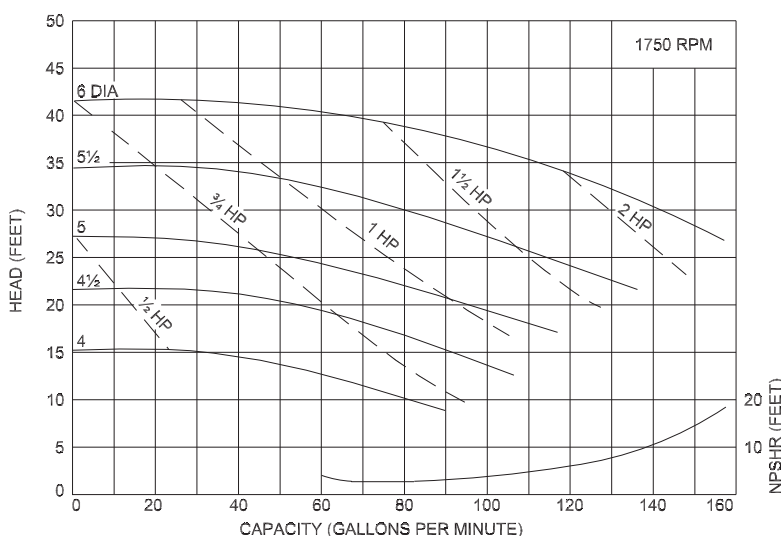
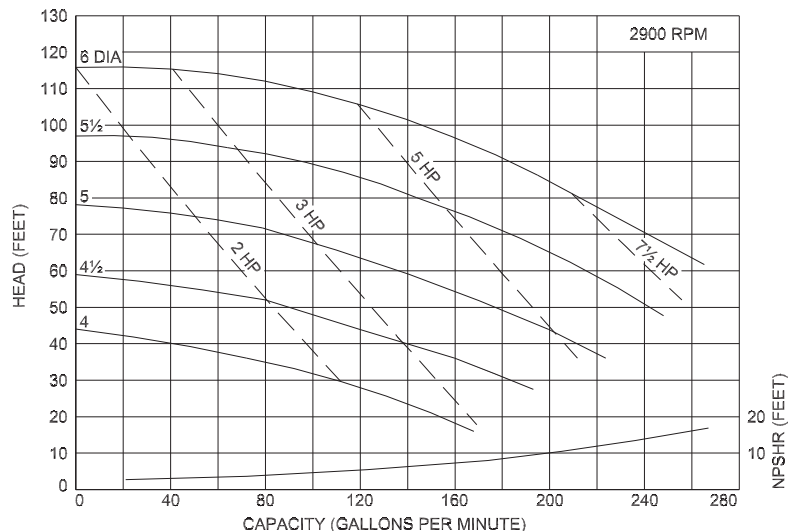
Curves show approximate characteristics  
based on clear 68° water.  
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel  
adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A  
sanitary standards for centrifugal and positive rotary  
pumps for milk and milk products,  
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150  
grit) finish, on all product contact surfaces.



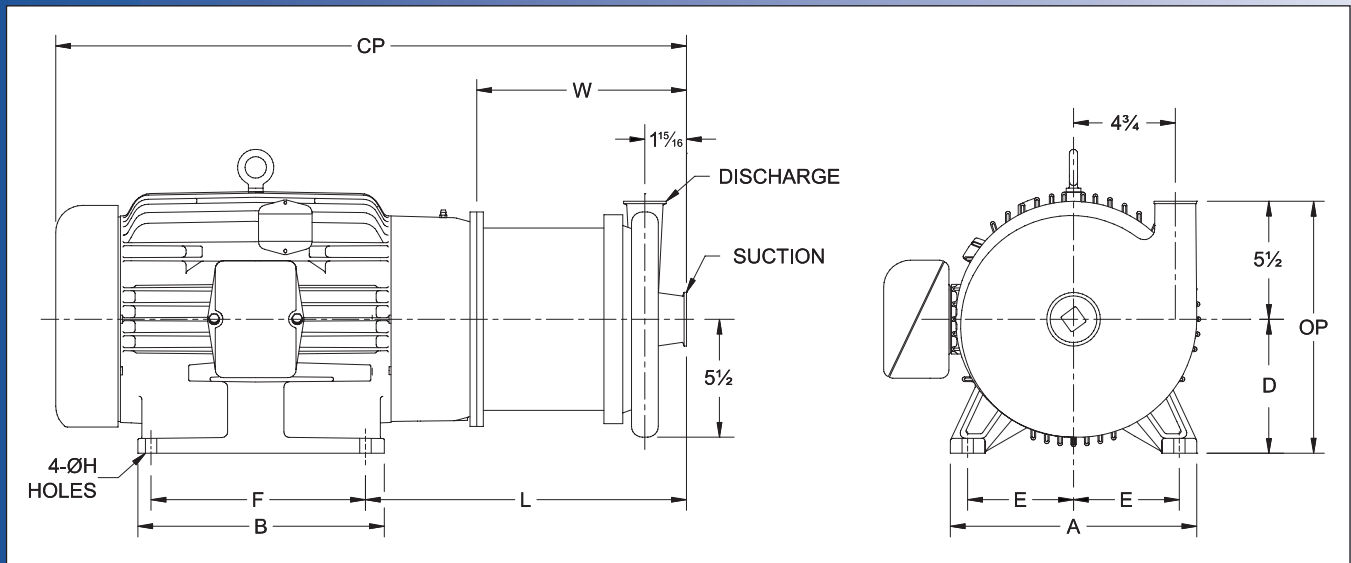
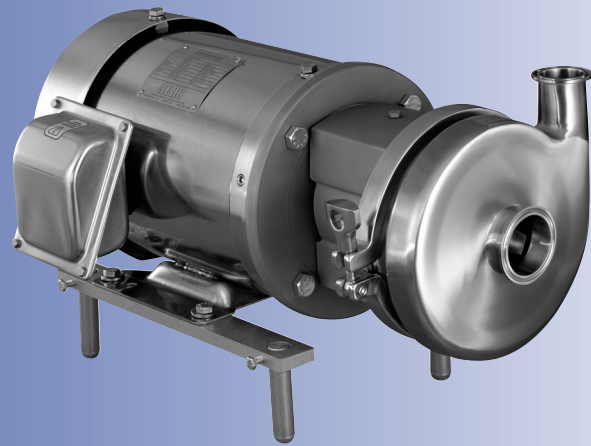
## Ampco Pumps Company

2045 West Mill Road  
Glendale, Wisconsin 53209  
PHONE (414) 643-1852  
FAX (414) 643-4452

# Ampco Centrifugal Pumps

## DATA SHEET

MODEL AC/AC+ 318 3X1 1/2



| TEFC MOTOR |      |        | DIMENSIONS IN INCHES (For Reference Only) |         |       |       |       |       |          |          |          |        | APPROX<br>WEIGHT<br>(LBS) |
|------------|------|--------|-------------------------------------------|---------|-------|-------|-------|-------|----------|----------|----------|--------|---------------------------|
| HP         | RPM  | FRAME  | A (typ)                                   | B (typ) | D     | E     | F     | ØH    | L        | W        | CP       | OP     |                           |
| 1-1/2      | 1750 | 145TC  | 6-1/2                                     | 6       | 3-1/2 | 2-3/4 | 5     | 11/32 | 10-15/16 | 8-3/16   | 19-7/16  | 9      | 88                        |
| 2          | 1750 | 145TC  | 6-1/2                                     | 6       | 3-1/2 | 2-3/4 | 5     | 11/32 | 10-15/16 | 8-3/16   | 19-7/16  | 9      | 91                        |
| 3          | 1750 | 182TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 4-1/2 | 13/32 | 12-5/16  | 8-13/16  | 22-9/16  | 10     | 121                       |
| 5          | 1750 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2 | 13/32 | 12-5/16  | 8-13/16  | 23-15/16 | 10     | 128                       |
| 7-1/2      | 1750 | 213TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 5-1/2 | 13/32 | 13-7/16  | 9-3/16   | 24-7/16  | 10-3/4 | 182                       |
| 5          | 3500 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2 | 13/32 | 12-5/16  | 8-13/16  | 23-15/16 | 10     | 123                       |
| 7-1/2      | 3500 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2 | 13/32 | 12-5/16  | 8-13/16  | 23-15/16 | 10     | 141                       |
| 7-1/2      | 3500 | 213TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 5-1/2 | 13/32 | 13-7/16  | 9-3/16   | 24-7/16  | 10-3/4 | 145                       |
| 10         | 3500 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7     | 13/32 | 13-7/16  | 9-3/16   | 26-3/16  | 10-3/4 | 178                       |
| 15         | 3500 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7     | 13/32 | 13-7/16  | 9-3/16   | 26-3/16  | 10-3/4 | 218                       |
| 20         | 3500 | 256TC  | 11-1/2                                    | 11-1/2  | 6-1/4 | 5     | 10    | 17/32 | 14-13/16 | 10-1/16  | 30-7/16  | 11-3/4 | 326                       |
| 25         | 3500 | 284TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 9-1/2 | 17/32 | 15-7/16  | 10-11/16 | 34-3/8   | 12-1/2 | 418                       |
| 30         | 3500 | 286TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 11    | 17/32 | 15-7/16  | 10-11/16 | 34-3/8   | 12-1/2 | 440                       |

## MATERIAL SPECIFICATIONS

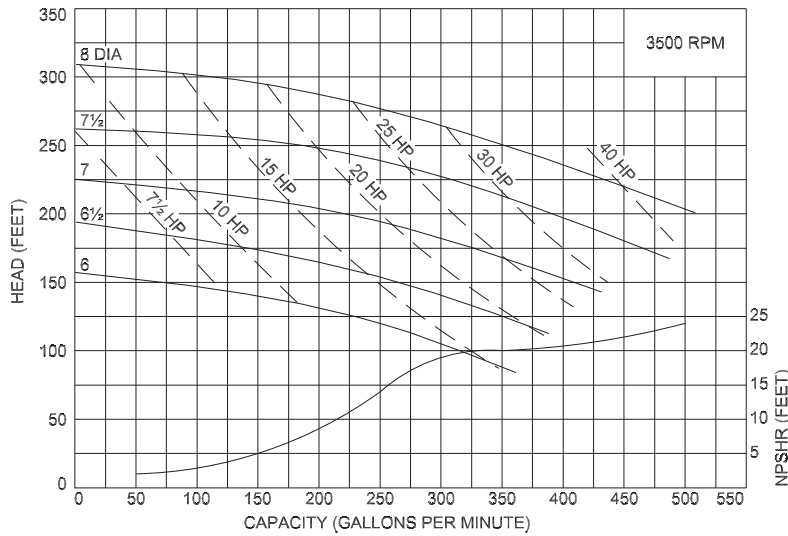
| PART NAME                       | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing                          | 316L Stainless  |
| Backplate, Impeller, Stub Shaft | 316 Stainless   |
| Adapter                         | 304 Stainless   |



# Ampco Centrifugal Pumps

## MODEL AC/AC+ 318 3X1 1/2

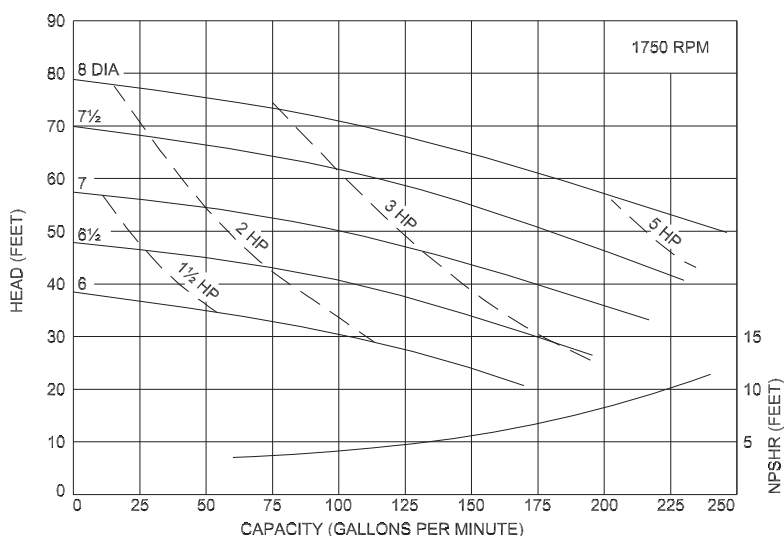
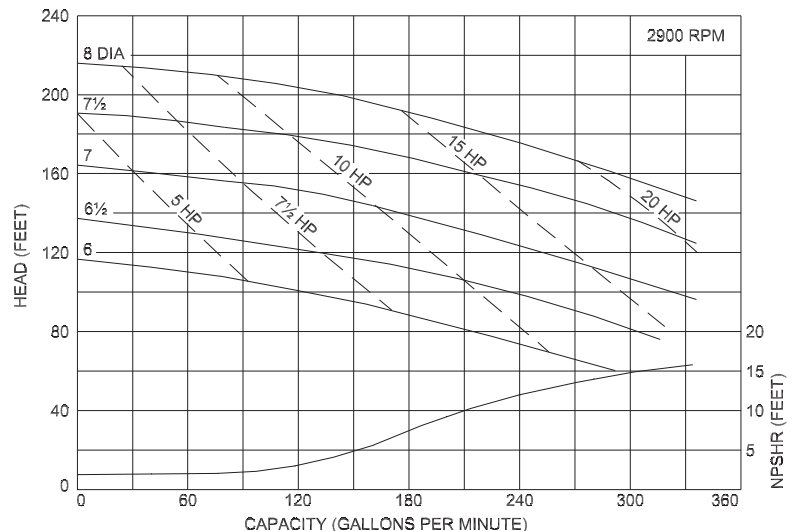
Curves show approximate characteristics  
based on clear 68° water.  
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A sanitary standards for centrifugal and positive rotary pumps for milk and milk products,  
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150 grit) finish, on all product contact surfaces.



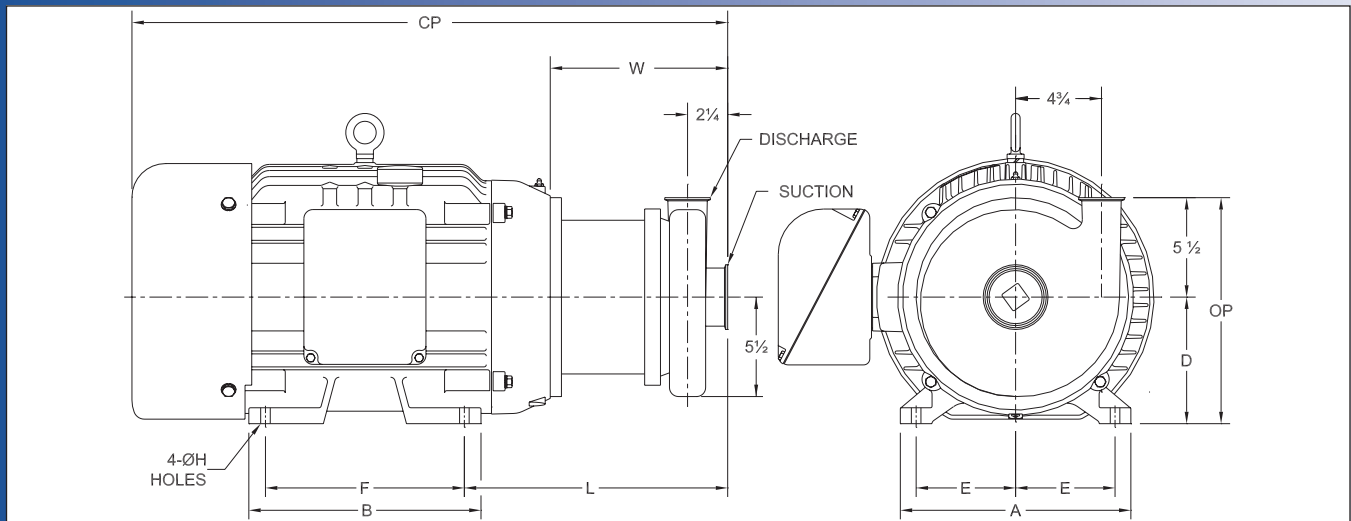
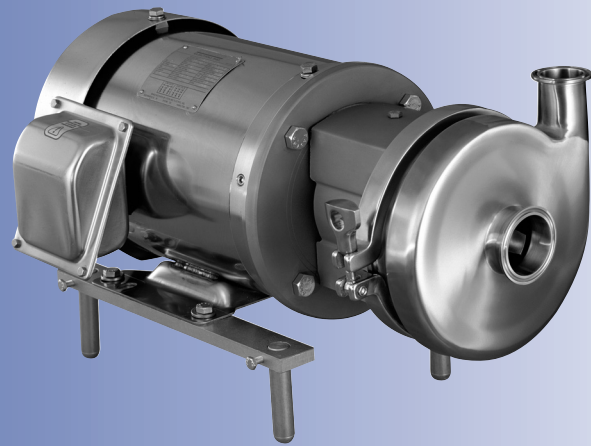
# Ampco Pumps Company

2045 West Mill Road  
Glendale, Wisconsin 53209  
PHONE (414) 643-1852  
FAX (414) 643-4452

# Ampco Centrifugal Pumps

## DATA SHEET

MODEL AC/AC+ 328 3X2



| TEFC MOTOR |      |        | DIMENSIONS IN INCHES (For Reference Only) |         |       |       |        |       |          |          |          |        | APPROX<br>WEIGHT<br>(LBS) |
|------------|------|--------|-------------------------------------------|---------|-------|-------|--------|-------|----------|----------|----------|--------|---------------------------|
| HP         | RPM  | FRAME  | A (typ)                                   | B (typ) | D     | E     | F      | ØH    | L        | W        | CP       | OP     |                           |
| 2          | 1750 | 145TC  | 6-1/2                                     | 6       | 3-1/2 | 2-3/4 | 5      | 11/32 | 11-9/16  | 8-13/16  | 19-7/16  | 9      | 97                        |
| 3          | 1750 | 182TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 4-1/2  | 13/32 | 12-15/16 | 9-7/16   | 22-9/16  | 10     | 124                       |
| 5          | 1750 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2  | 13/32 | 12-15/16 | 9-7/16   | 23-15/16 | 10     | 131                       |
| 7-1/2      | 1750 | 213TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 5-1/2  | 13/32 | 14-1/16  | 9-13/16  | 24-7/16  | 10-3/4 | 183                       |
| 10         | 1750 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7      | 13/32 | 14-1/16  | 9-13/16  | 26-3/16  | 10-3/4 | 193                       |
| 5          | 3500 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2  | 13/32 | 12-15/16 | 9-7/16   | 23-15/16 | 10     | 126                       |
| 7-1/2      | 3500 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2  | 13/32 | 12-15/16 | 9-7/16   | 23-15/16 | 10     | 144                       |
| 7-1/2      | 3500 | 213TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 5-1/2  | 13/32 | 14-1/16  | 9-13/16  | 24-7/16  | 10-3/4 | 146                       |
| 10         | 3500 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7      | 13/32 | 14-1/16  | 9-13/16  | 26-3/16  | 10-3/4 | 179                       |
| 15         | 3500 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7      | 13/32 | 14-1/16  | 9-13/16  | 26-3/16  | 10-3/4 | 219                       |
| 20         | 3500 | 256TC  | 11-1/2                                    | 11-1/2  | 6-1/4 | 5     | 10     | 17/32 | 15-7/16  | 10-11/16 | 28-5/16  | 11-3/4 | 328                       |
| 25         | 3500 | 284TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 9-1/2  | 17/32 | 16-1/16  | 11-5/16  | 31-1/16  | 12-1/2 | 420                       |
| 30         | 3500 | 286TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 11     | 17/32 | 16-1/16  | 11-5/16  | 34-7/16  | 12-1/2 | 442                       |
| 40         | 3500 | 324TSC | 14-1/2                                    | 14      | 8     | 6-1/4 | 10-1/2 | 21/32 | 17-1/8   | 11-7/8   | 34-3/8   | 13-1/2 | 549                       |
| 50         | 3500 | 326TSC | 14-1/2                                    | 14      | 8     | 6-1/4 | 12     | 21/32 | 17-1/8   | 11-7/8   | 36       | 13-1/2 | 651                       |

## MATERIAL SPECIFICATIONS

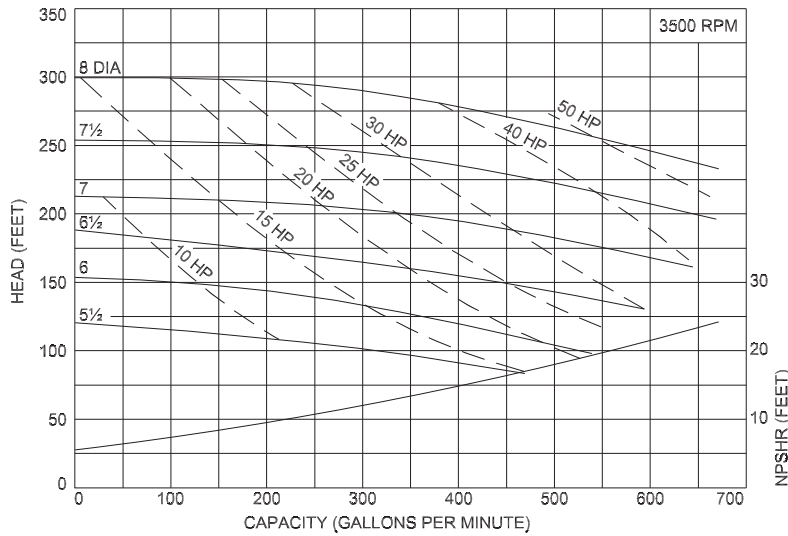
| PART NAME                       | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing                          | 316L Stainless  |
| Backplate, Impeller, Stub Shaft | 316 Stainless   |
| Adapter                         | 304 Stainless   |



# Ampco Centrifugal Pumps

## MODEL AC/AC+ 328 3X2

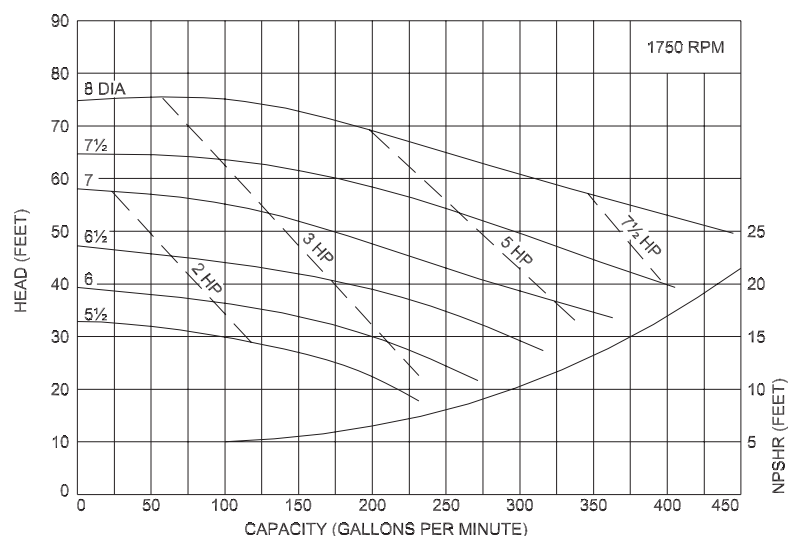
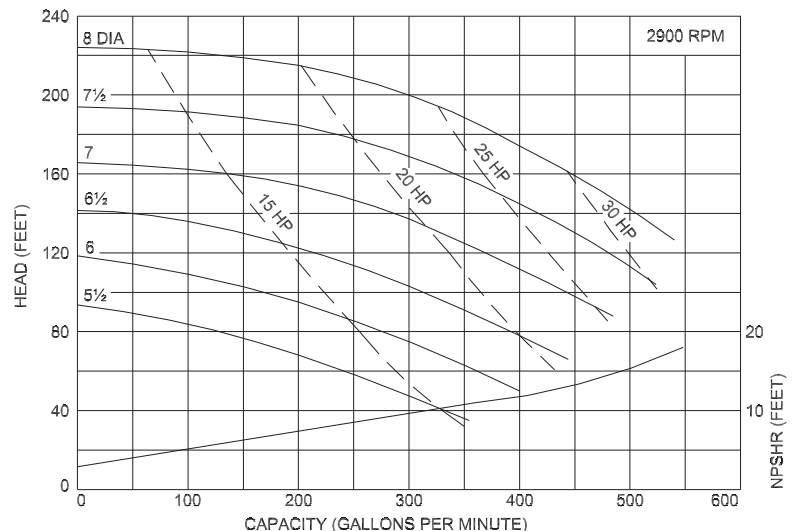
Curves show approximate characteristics  
based on clear 68° water.  
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A sanitary standards for centrifugal and positive rotary pumps for milk and milk products,  
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150 grit) finish, on all product contact surfaces.



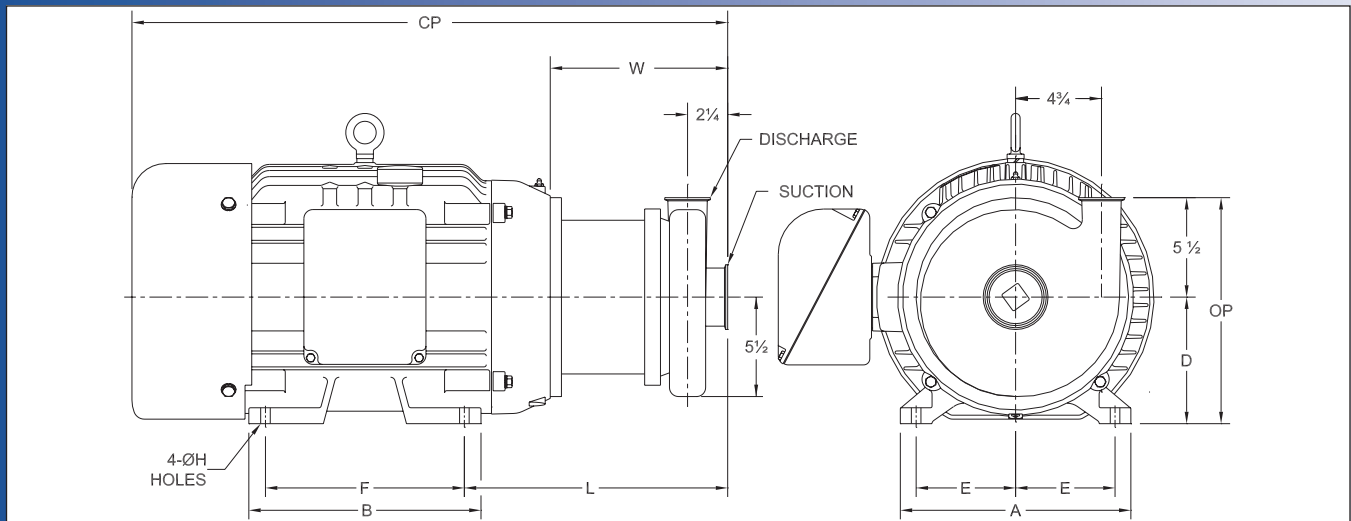
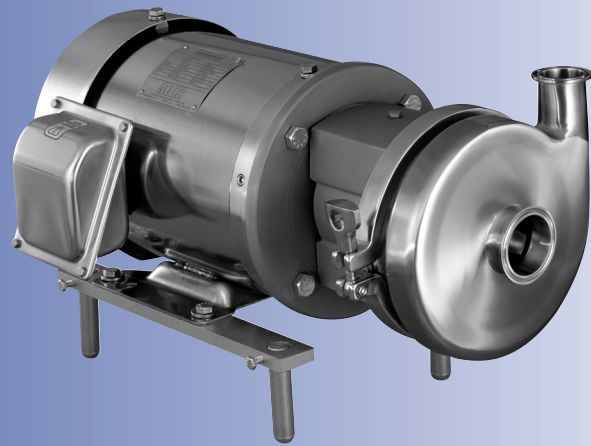
# Ampco Pumps Company

2045 West Mill Road  
Glendale, Wisconsin 53209  
PHONE (414) 643-1852  
FAX (414) 643-4452

# Ampco Centrifugal Pumps

## DATA SHEET

MODEL AC/AC+ 428 4x2



| TEFC MOTOR |      |        | DIMENSIONS IN INCHES (For Reference Only) |         |       |       |        |       |          |          |          |        | APPROX<br>WEIGHT<br>(LBS) |
|------------|------|--------|-------------------------------------------|---------|-------|-------|--------|-------|----------|----------|----------|--------|---------------------------|
| HP         | RPM  | FRAME  | A (typ)                                   | B (typ) | D     | E     | F      | ØH    | L        | W        | CP       | OP     |                           |
| 2          | 1750 | 145TC  | 6-1/2                                     | 6       | 3-1/2 | 2-3/4 | 5      | 11/32 | 11-9/16  | 8-13/16  | 19-7/16  | 9      | 97                        |
| 3          | 1750 | 182TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 4-1/2  | 13/32 | 12-15/16 | 9-7/16   | 22-9/16  | 10     | 124                       |
| 5          | 1750 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2  | 13/32 | 12-15/16 | 9-7/16   | 23-15/16 | 10     | 131                       |
| 7-1/2      | 1750 | 213TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 5-1/2  | 13/32 | 14-1/16  | 9-13/16  | 24-7/16  | 10-3/4 | 183                       |
| 10         | 1750 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7      | 13/32 | 14-1/16  | 9-13/16  | 26-3/16  | 10-3/4 | 193                       |
| 5          | 3500 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2  | 13/32 | 12-15/16 | 9-7/16   | 23-15/16 | 10     | 126                       |
| 7-1/2      | 3500 | 184TC  | 8-5/8                                     | 6-1/2   | 4-1/2 | 3-3/4 | 5-1/2  | 13/32 | 12-15/16 | 9-7/16   | 23-15/16 | 10     | 144                       |
| 7-1/2      | 3500 | 213TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 5-1/2  | 13/32 | 14-1/16  | 9-13/16  | 24-7/16  | 10-3/4 | 146                       |
| 10         | 3500 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7      | 13/32 | 14-1/16  | 9-13/16  | 26-3/16  | 10-3/4 | 179                       |
| 15         | 3500 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7      | 13/32 | 14-1/16  | 9-13/16  | 26-3/16  | 10-3/4 | 219                       |
| 20         | 3500 | 256TC  | 11-1/2                                    | 11-1/2  | 6-1/4 | 5     | 10     | 17/32 | 15-7/16  | 10-11/16 | 28-5/16  | 11-3/4 | 328                       |
| 25         | 3500 | 284TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 9-1/2  | 17/32 | 16-1/16  | 11-5/16  | 31-1/16  | 12-1/2 | 420                       |
| 30         | 3500 | 286TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 11     | 17/32 | 16-1/16  | 11-5/16  | 34-7/16  | 12-1/2 | 442                       |
| 40         | 3500 | 324TSC | 14-1/2                                    | 14      | 8     | 6-1/4 | 10-1/2 | 21/32 | 17-1/8   | 11-7/8   | 34-3/8   | 13-1/2 | 549                       |
| 50         | 3500 | 326TSC | 14-1/2                                    | 14      | 8     | 6-1/4 | 12     | 21/32 | 17-1/8   | 11-7/8   | 36       | 13-1/2 | 651                       |

## MATERIAL SPECIFICATIONS

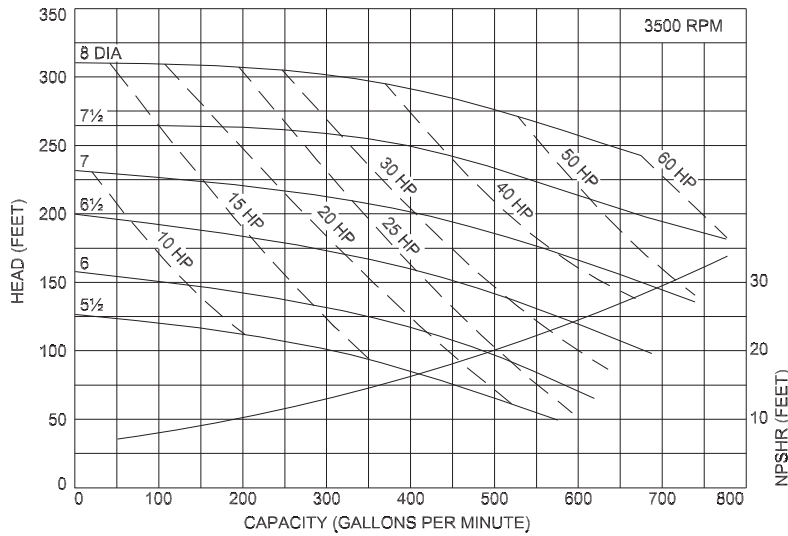
| PART NAME                       | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing                          | 316L Stainless  |
| Backplate, Impeller, Stub Shaft | 316 Stainless   |
| Adapter                         | 304 Stainless   |



# Ampco Centrifugal Pumps

## MODEL AC/AC+ 428 4X2

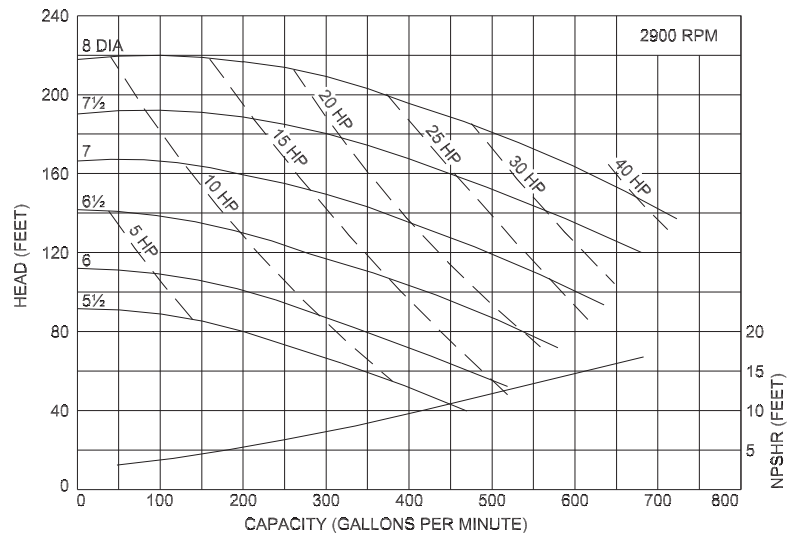
Curves show approximate characteristics  
based on clear 68° water.  
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel  
adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A  
sanitary standards for centrifugal and positive rotary  
pumps for milk and milk products,  
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150  
grit) finish, on all product contact surfaces.



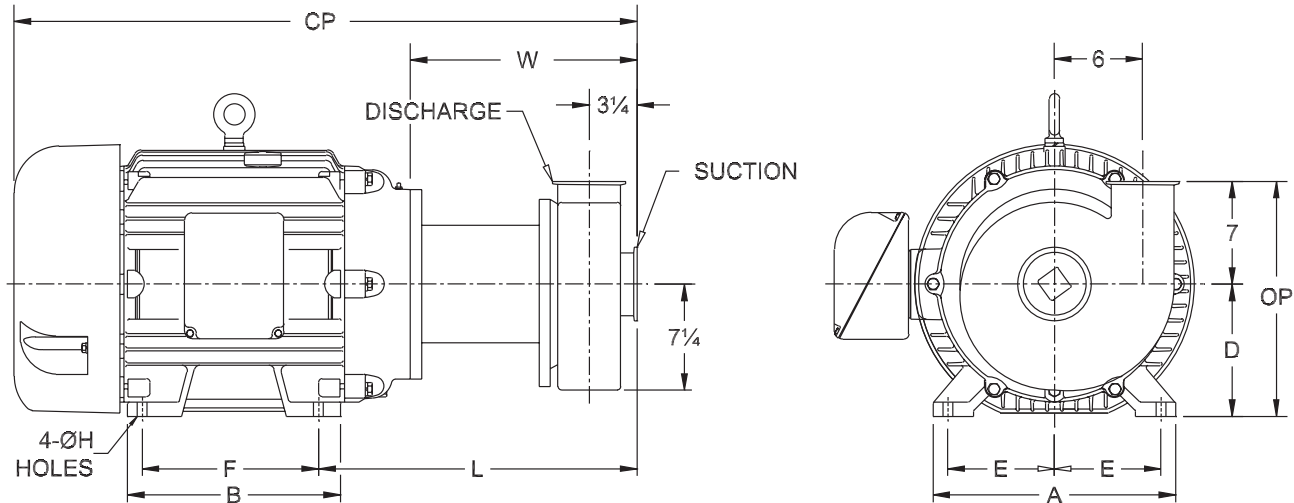
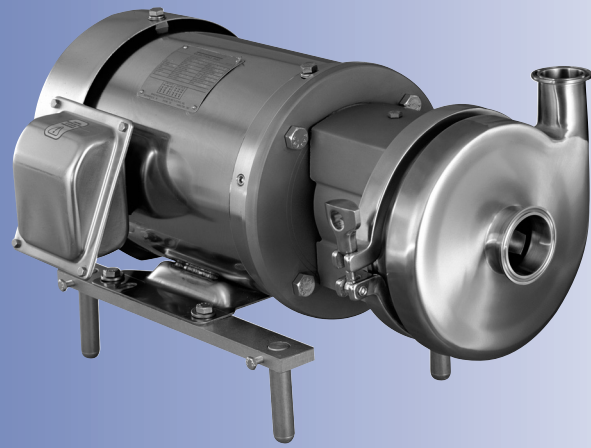
# Ampco Pumps Company

2045 West Mill Road  
Glendale, Wisconsin 53209  
PHONE (414) 643-1852  
FAX (414) 643-4452

# Ampco Centrifugal Pumps

## DATA SHEET

MODEL AC/AC+ 4410 4x4



| TEFC MOTOR |      |        | DIMENSIONS IN INCHES (For Reference Only) |         |       |        |        |       |        |        |         |        | APPROX<br>WEIGHT<br>(LBS) |
|------------|------|--------|-------------------------------------------|---------|-------|--------|--------|-------|--------|--------|---------|--------|---------------------------|
| HP         | RPM  | FRAME  | A (typ)                                   | B (typ) | D     | E      | F      | ØH    | L      | W      | CP      | OP     |                           |
| 7-1/2      | 1750 | 213TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4  | 5-1/2  | 13/32 | 17-1/4 | 13     | 28-1/4  | 12-1/4 | 230                       |
| 10         | 1750 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-13/4 | 7      | 13/32 | 17-1/4 | 13     | 30      | 12-1/4 | 240                       |
| 15         | 1750 | 254TC  | 11-1/2                                    | 11-1/2  | 6-1/4 | 5      | 8-1/4  | 17/32 | 17-3/4 | 13     | 30-5/8  | 13-1/4 | 358                       |
| 20         | 1750 | 256TC  | 11-1/2                                    | 11-1/2  | 6-1/4 | 5      | 10     | 17/32 | 17-3/4 | 13     | 32-3/4  | 13-1/4 | 381                       |
| 25         | 1750 | 284TC  | 12-3/4                                    | 12-3/4  | 7     | 5-1/2  | 9-1/2  | 17/32 | 18-3/8 | 13-5/8 | 36-7/16 | 14     | 514                       |
| 30         | 1750 | 286TC  | 12-3/4                                    | 12-3/4  | 7     | 5-1/2  | 11     | 17/32 | 18-3/8 | 13-5/8 | 36-7/16 | 14     | 525                       |
| 20         | 3500 | 256TC  | 11-1/2                                    | 11-1/2  | 6-1/4 | 5      | 10     | 17/32 | 17-3/4 | 13     | 32-3/4  | 13-1/4 | 375                       |
| 25         | 3500 | 284TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2  | 9-1/2  | 17/32 | 18-3/8 | 13-5/8 | 36-7/16 | 14     | 474                       |
| 30         | 3500 | 286TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2  | 11     | 17/32 | 18-3/8 | 13-5/8 | 36-7/16 | 14     | 496                       |
| 40         | 3500 | 324TSC | 14-1/2                                    | 14      | 8     | 6-1/4  | 10-1/2 | 21/32 | 20-5/8 | 15-3/8 | 38-3/16 | 15     | 617                       |
| 50         | 3500 | 326TSC | 14-1/2                                    | 14      | 8     | 6-1/4  | 12     | 21/32 | 20-5/8 | 15-3/8 | 38-3/16 | 15     | 726                       |
| 60         | 3500 | 364TSC | 16-1/2                                    | 14-1/2  | 9     | 7      | 11-1/4 | 21/32 | 21-1/4 | 15-3/8 | 40-7/16 | 16     | 867                       |
| 75         | 3500 | 365TSC | 16-1/2                                    | 14-1/2  | 9     | 7      | 12-1/4 | 21/32 | 21-1/4 | 15-3/8 | 40-7/16 | 16     | 893                       |

## MATERIAL SPECIFICATIONS

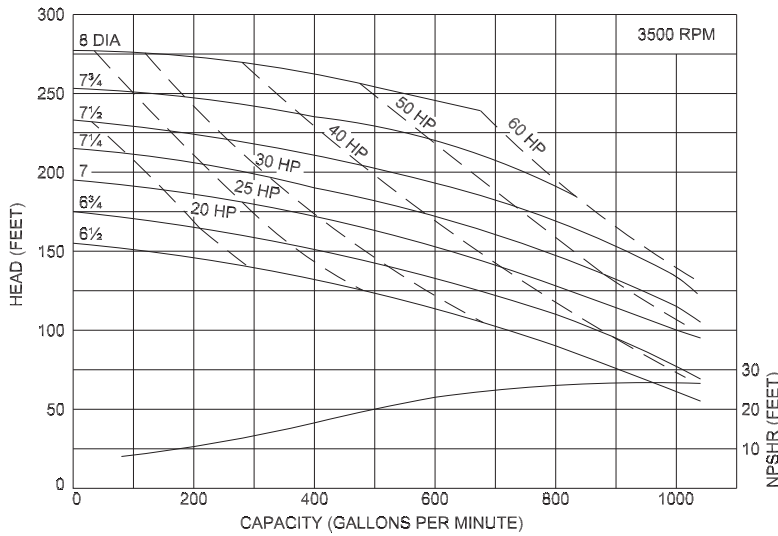
| PART NAME                       | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing                          | 316L Stainless  |
| Backplate, Impeller, Stub Shaft | 316 Stainless   |
| Adapter                         | 304 Stainless   |



# Ampco Centrifugal Pumps

## MODEL AC/AC+ 4410 4X4

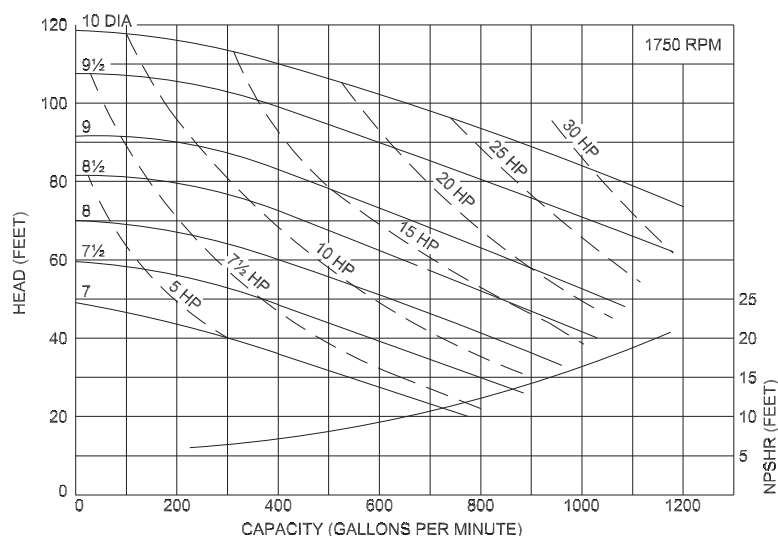
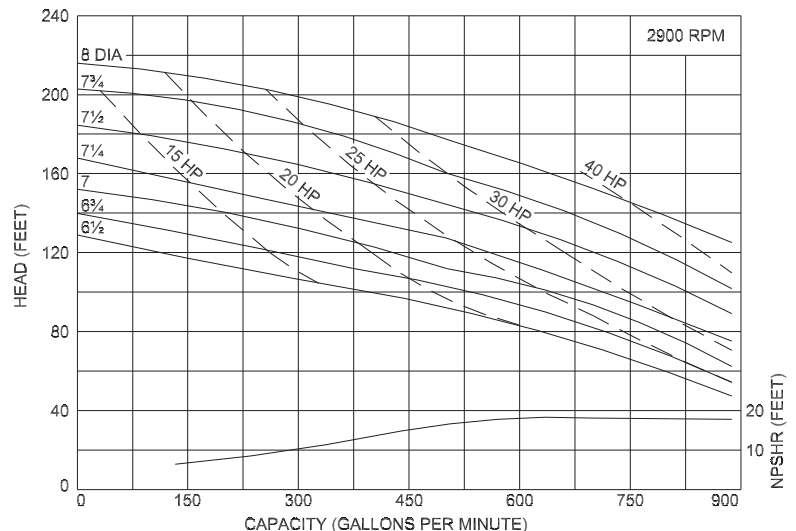
Curves show approximate characteristics  
based on clear 68° water.  
Rated point is guaranteed.



AC/AC+ Series pumps have standard stainless steel adapters and Type D, DG, & E seals available.

AC/AC+ Series pumps are in conformance with 3A sanitary standards for centrifugal and positive rotary pumps for milk and milk products,  
Number 02-10.

AC/AC+ Series pumps have a standard 32RA (150 grit) finish, on all product contact surfaces.



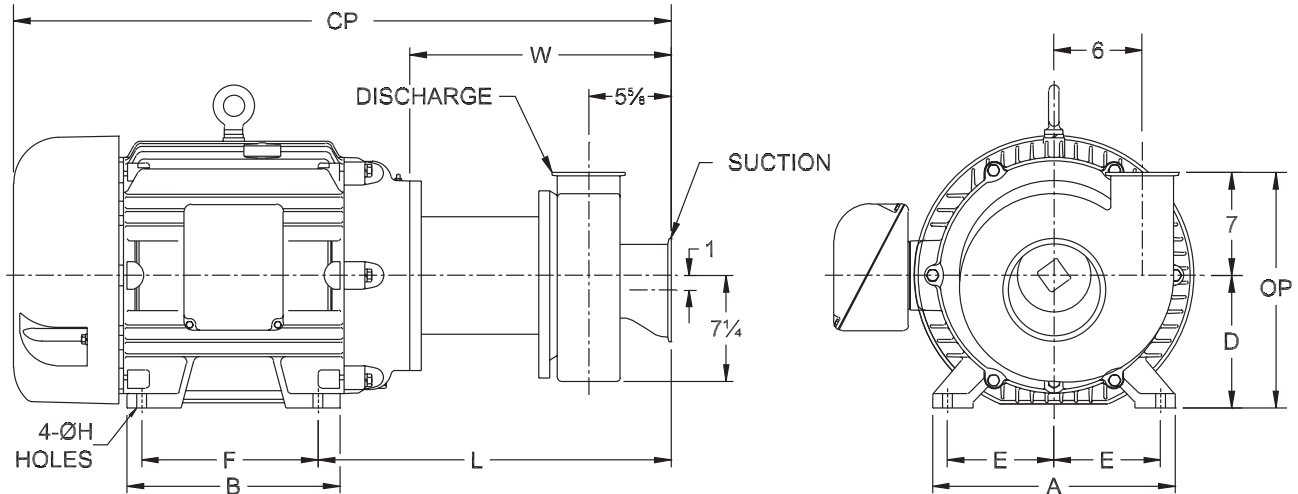
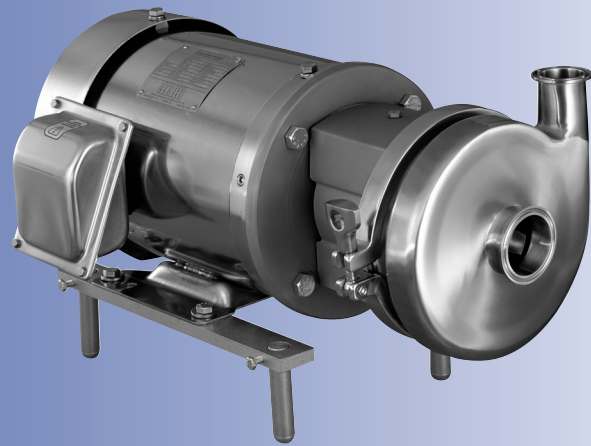
# Ampco Pumps Company

2045 West Mill Road  
Glendale, Wisconsin 53209  
PHONE (414) 643-1852  
FAX (414) 643-4452

# Ampco Centrifugal Pumps

## DATA SHEET

MODEL AC/AC+ 6410 6X4



| TEFC MOTOR |      |        | DIMENSIONS IN INCHES (For Reference Only) |         |       |       |        |       |        |        |          |        | APPROX<br>WEIGHT<br>(LBS) |
|------------|------|--------|-------------------------------------------|---------|-------|-------|--------|-------|--------|--------|----------|--------|---------------------------|
| HP         | RPM  | FRAME  | A (typ)                                   | B (typ) | D     | E     | F      | ØH    | L      | W      | CP       | OP     |                           |
| 7-1/2      | 1750 | 213TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 5-1/2  | 13/32 | 19-5/8 | 15-3/8 | 30-5/8   | 12-1/4 | 230                       |
| 10         | 1750 | 215TC  | 9-1/2                                     | 8       | 5-1/4 | 4-1/4 | 7      | 13/32 | 19-5/8 | 15-3/8 | 32-3/8   | 12-1/4 | 240                       |
| 15         | 1750 | 254TC  | 11-1/2                                    | 11-1/2  | 6-1/4 | 5     | 8-1/4  | 17/32 | 19-5/8 | 15-3/8 | 33       | 13-1/4 | 358                       |
| 20         | 1750 | 256TC  | 11-1/2                                    | 11-1/2  | 6-1/4 | 5     | 10     | 17/32 | 19-5/8 | 15-3/8 | 35-1/8   | 13-1/4 | 381                       |
| 25         | 1750 | 284TC  | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 9-1/2  | 17/32 | 19-5/8 | 16     | 38-13/16 | 14     | 514                       |
| 30         | 1750 | 286TC  | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 11     | 17/32 | 19-5/8 | 16     | 38-13/16 | 14     | 525                       |
| 20         | 3500 | 256TC  | 11-1/2                                    | 11-1/2  | 6-1/4 | 5     | 10     | 17/32 | 19-5/8 | 15-3/8 | 35-1/8   | 13-1/4 | 375                       |
| 25         | 3500 | 284TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 9-1/2  | 17/32 | 19-5/8 | 16     | 38-13/16 | 14     | 474                       |
| 30         | 3500 | 286TSC | 12-3/4                                    | 12-3/4  | 7     | 5-1/2 | 11     | 17/32 | 19-5/8 | 16     | 38-13/16 | 14     | 496                       |
| 40         | 3500 | 324TSC | 14-1/2                                    | 14      | 8     | 6-1/4 | 10-1/2 | 21/32 | 19-5/8 | 17-3/4 | 40-9/16  | 15     | 617                       |
| 50         | 3500 | 326TSC | 14-1/2                                    | 14      | 8     | 6-1/4 | 12     | 21/32 | 19-5/8 | 17-3/4 | 40-9/16  | 15     | 726                       |
| 60         | 3500 | 364TSC | 16-1/2                                    | 14-1/2  | 9     | 7     | 11-1/4 | 21/32 | 19-5/8 | 17-3/4 | 42-13/16 | 16     | 867                       |
| 75         | 3500 | 365TSC | 16-1/2                                    | 14-1/2  | 9     | 7     | 12-1/4 | 21/32 | 19-5/8 | 17-3/4 | 42-13/16 | 16     | 893                       |

## MATERIAL SPECIFICATIONS

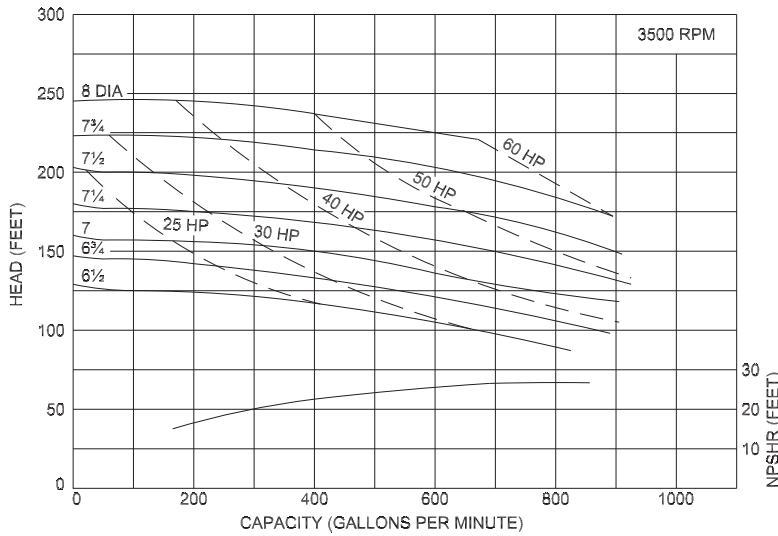
| PART NAME                       | STAINLESS STEEL |
|---------------------------------|-----------------|
| Casing                          | 316L Stainless  |
| Backplate, Impeller, Stub Shaft | 316 Stainless   |
| Adapter                         | 304 Stainless   |



# Ampco Centrifugal Pumps

## MODEL AC/AC+ 6410 6X4

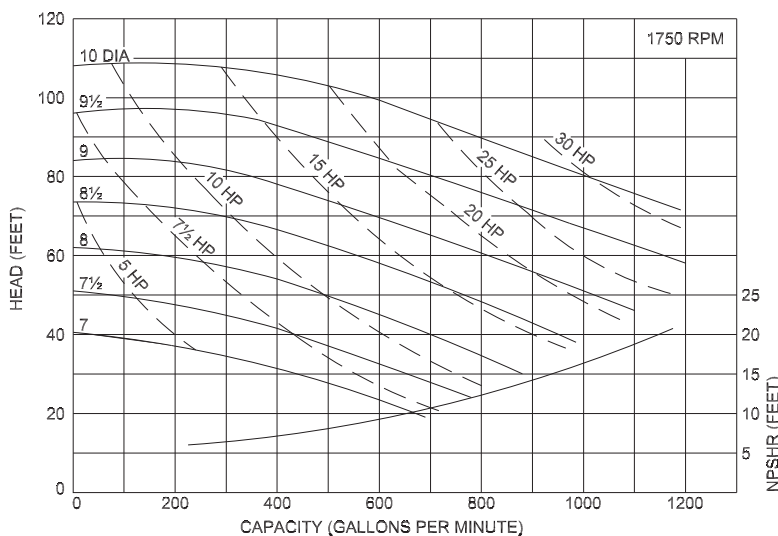
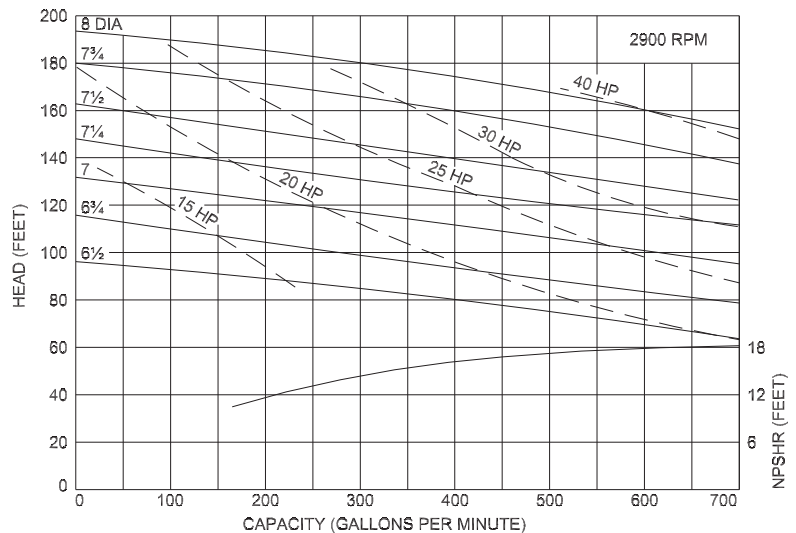
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